






ALL DIMENSIONS METRIC

A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER				ANGLE (shorter side length)						WELDS			
		TOLERANCE																	OTHER SIDE	ARROW SIDE		
																						
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400	Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AA026ADJ FOR CONVERSION TO ISO SYMBOLS.					
		± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 0.2	± 0.5	± 1	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°						

Z = LEG LENGTH
ANSI/AWS A2.4-98
WELDING SYMBOLS ARE
USED ON THIS DRAWING.
REFER TO DRAWING
AAA26ADJ FOR CONVERSION
TO ISO SYMBOLS.


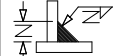
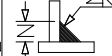


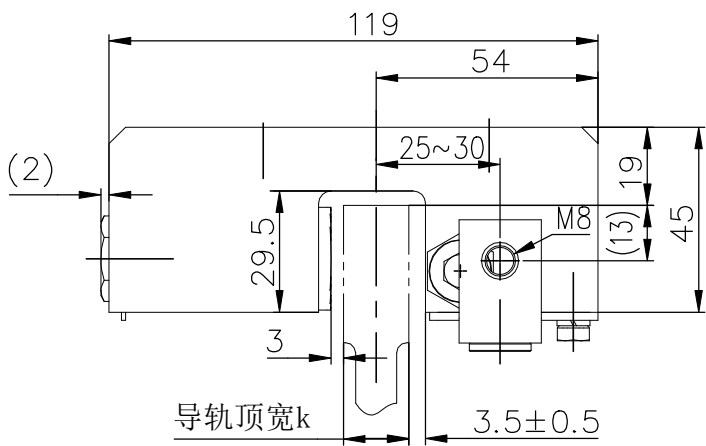
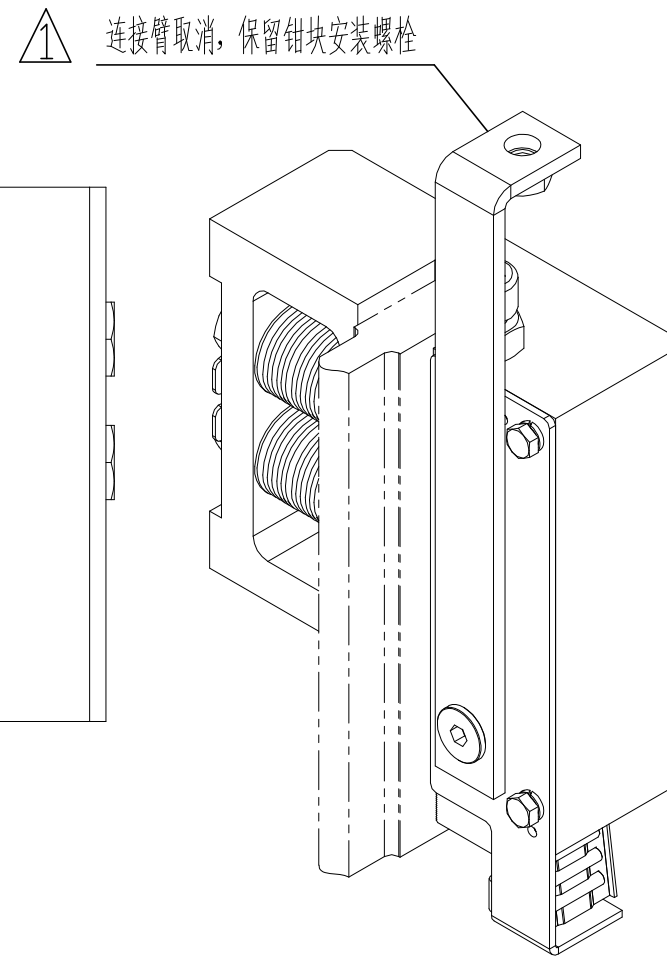
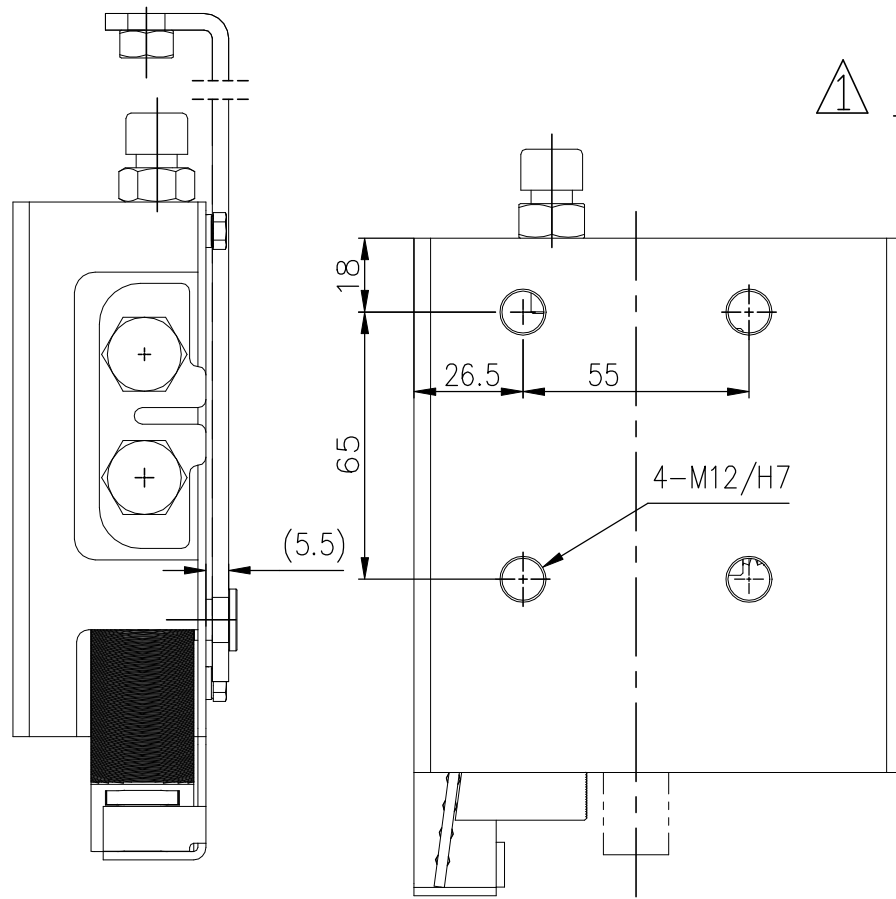
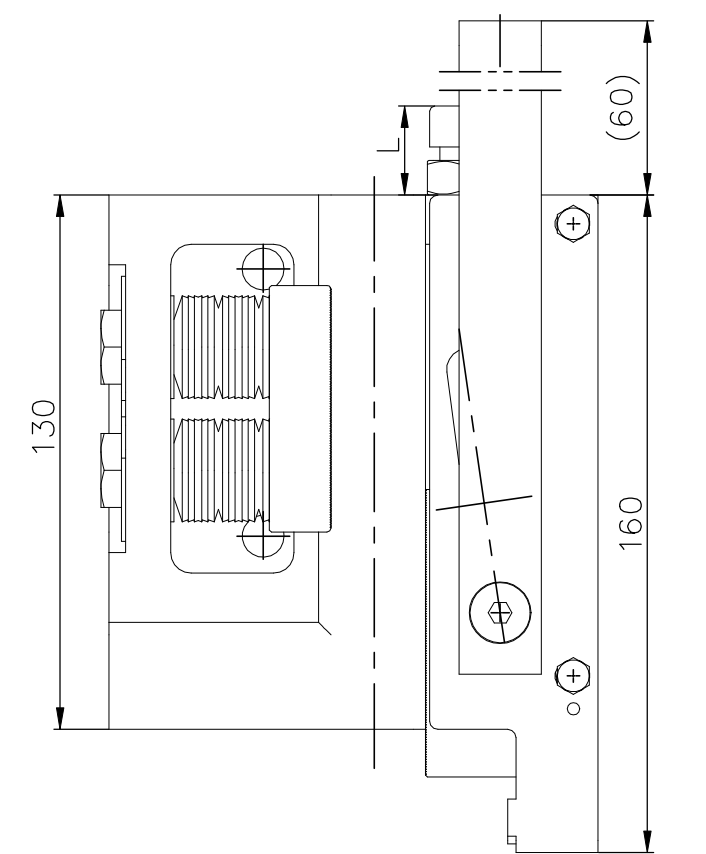


OX-210B安全钳参数表															
件号	速度 (m/s)	适用(P+Q)范围 (kg)	导轨宽度 B (mm)	件号	速度 (m/s)	适用(P+Q)范围 (kg)	导轨宽度 B (mm)	件号	速度 (m/s)	适用(P+Q)范围 (kg)	导轨宽度 B (mm)	件号	速度 (m/s)	适用(P+Q)范围 (kg)	导轨宽度 B (mm)
VKS3H061001	1.0	1000 < P+Q ≤ 1200	10	VKS3H061021	1.5	1000 < P+Q ≤ 1200	10	VKS3H061041	1.75	1000 < P+Q ≤ 1200	10	VKS3H061061	2.0	1000 < P+Q ≤ 1200	10
VKS3H061002		1200 < P+Q ≤ 1400	10	VKS3H061022		1200 < P+Q ≤ 1400	10	VKS3H061042		1200 < P+Q ≤ 1400	10	VKS3H061062		1200 < P+Q ≤ 1400	10
VKS3H061003		1400 < P+Q ≤ 1600	10	VKS3H061023		1400 < P+Q ≤ 1600	10	VKS3H061043		1400 < P+Q ≤ 1600	10	VKS3H061063		1400 < P+Q ≤ 1600	10
VKS3H061004		1600 < P+Q ≤ 1800	10	VKS3H061024		1600 < P+Q ≤ 1800	10	VKS3H061044		1600 < P+Q ≤ 1800	10	VKS3H061064		1600 < P+Q ≤ 1800	10
VKS3H061005		1800 < P+Q ≤ 2000	10	VKS3H061025		1800 < P+Q ≤ 2000	10	VKS3H061045		1800 < P+Q ≤ 2000	10	VKS3H061065		1800 < P+Q ≤ 2000	10
VKS3H061006		2000 < P+Q ≤ 2200	10	VKS3H061026		2000 < P+Q ≤ 2200	10	VKS3H061046		2000 < P+Q ≤ 2200	10	VKS3H061066		2000 < P+Q ≤ 2200	10
VKS3H061007		2200 < P+Q ≤ 2400	10	VKS3H061027		2200 < P+Q ≤ 2400	10	VKS3H061047		2200 < P+Q ≤ 2400	10	VKS3H061067		2200 < P+Q ≤ 2400	10
VKS3H061008		1000 < P+Q ≤ 1200	15.88	VKS3H061028		1000 < P+Q ≤ 1200	15.88	VKS3H061048		1000 < P+Q ≤ 1200	15.88	VKS3H061068		1000 < P+Q ≤ 1200	15.88
VKS3H061009		1200 < P+Q ≤ 1400	15.88	VKS3H061029		1200 < P+Q ≤ 1400	15.88	VKS3H061049		1200 < P+Q ≤ 1400	15.88	VKS3H061069		1200 < P+Q ≤ 1400	15.88
VKS3H061010		1400 < P+Q ≤ 1600	15.88	VKS3H061030		1400 < P+Q ≤ 1600	15.88	VKS3H061050		1400 < P+Q ≤ 1600	15.88	VKS3H061070		1400 < P+Q ≤ 1600	15.88
VKS3H061011		1600 < P+Q ≤ 1800	15.88	VKS3H061031		1600 < P+Q ≤ 1800	15.88	VKS3H061051		1600 < P+Q ≤ 1800	15.88	VKS3H061071		1600 < P+Q ≤ 1800	15.88
VKS3H061012		1800 < P+Q ≤ 2000	15.88	VKS3H061032		1800 < P+Q ≤ 2000	15.88	VKS3H061052		1800 < P+Q ≤ 2000	15.88	VKS3H061072		1800 < P+Q ≤ 2000	15.88
VKS3H061013		2000 < P+Q ≤ 2200	15.88	VKS3H061033		2000 < P+Q ≤ 2200	15.88	VKS3H061053		2000 < P+Q ≤ 2200	15.88	VKS3H061073		2000 < P+Q ≤ 2200	15.88
VKS3H061014		2200 < P+Q ≤ 2400	15.88	VKS3H061034		2200 < P+Q ≤ 2400	15.88	VKS3H061054		2200 < P+Q ≤ 2400	15.88	VKS3H061074		2200 < P+Q ≤ 2400	15.88
VKS3H061015		2400 < P+Q ≤ 2600	15.88	VKS3H061035		2400 < P+Q ≤ 2600	15.88	VKS3H061055		2400 < P+Q ≤ 2600	15.88	VKS3H061075		2400 < P+Q ≤ 2600	15.88
VKS3H061016		2600 < P+Q ≤ 2800	15.88	VKS3H061036		2600 < P+Q ≤ 2800	15.88	VKS3H061056		2600 < P+Q ≤ 2800	15.88	VKS3H061076		2600 < P+Q ≤ 2800	15.88
VKS3H061017		2800 < P+Q ≤ 3000	15.88	VKS3H061037		2800 < P+Q ≤ 3000	15.88	VKS3H061057		2800 < P+Q ≤ 3000	15.88	VKS3H061077		2800 < P+Q ≤ 3000	15.88

注：以上件号包含左件与右件（1套）

						Volkslift Schindler	安全钳OX-210B	VKS3H061			
						绘图 DRAWN	王振	材料: MATERIAL:	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION
						校对 CHK	闵传宏		22301		1:1.5
						批准 APPD	陈国芳				
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2022.03.24	SHEETS 2	2	SHEET


																			WELDS	
A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400	<div>z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS.</div> <div></div>
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	TOLERANCE	± 0.2	± 0.5	± 1	TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°	
		OTHER SIDE		ARROW SIDE																



技术说明:

- 1、本件一套两件，左右各一件，本图为左件；
- 2、总装后架体与楔块活动自如，不得有卡阻现象；
- 3、安全钳铭牌：沃克斯迅达；
- 4、匹配导轨导向面宽度：t=10/15.88mm；
- 5、标准件与安全钳组装后出厂；
- 6、提拉杆连接臂取消，安装提拉臂连接螺栓保留；



						Volkslift Schindler		安全钳OX-210B		VKS3H061		
						绘图 DRAWN	王 振	材料: MATERIAL:	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION	
	连接臂取消，保留钳块安装螺栓		王 振	闵传宏	22501	校对 CHK	闵传宏		22301		1:1.5	
						批准 APPD	陈国芳					
标记 MARK	更 改 原 因 及 说 明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2022.03.24		SHEETS 2	1	SHEET	