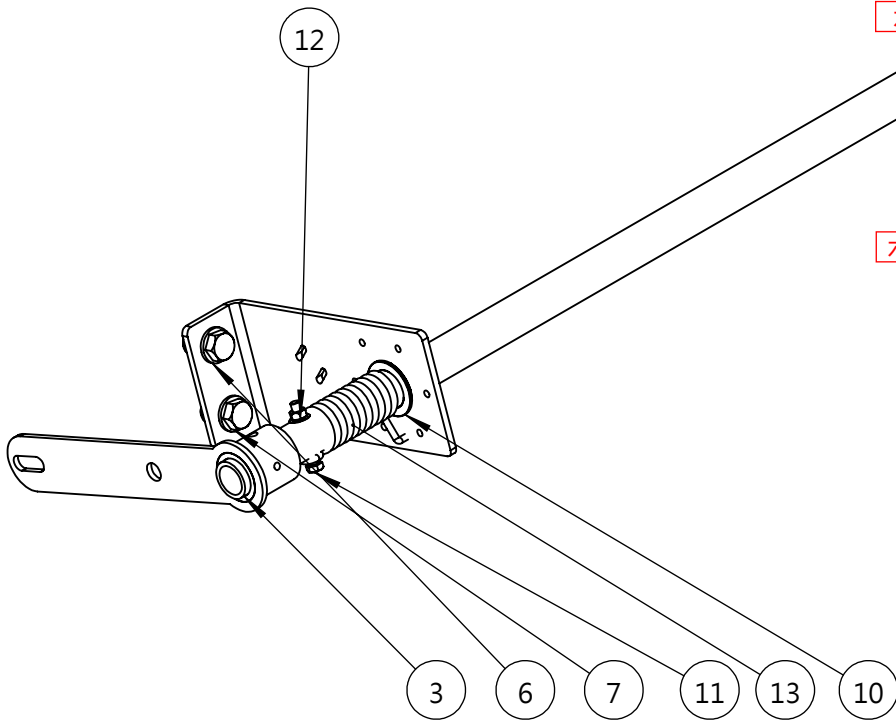
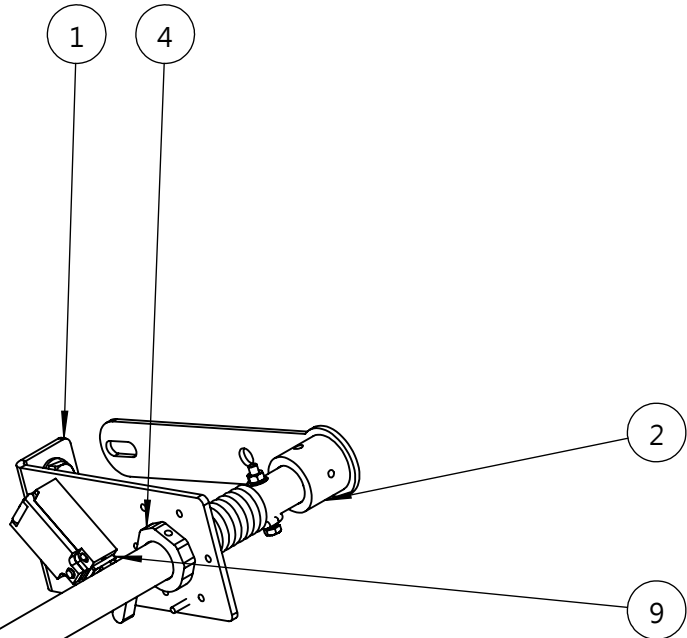
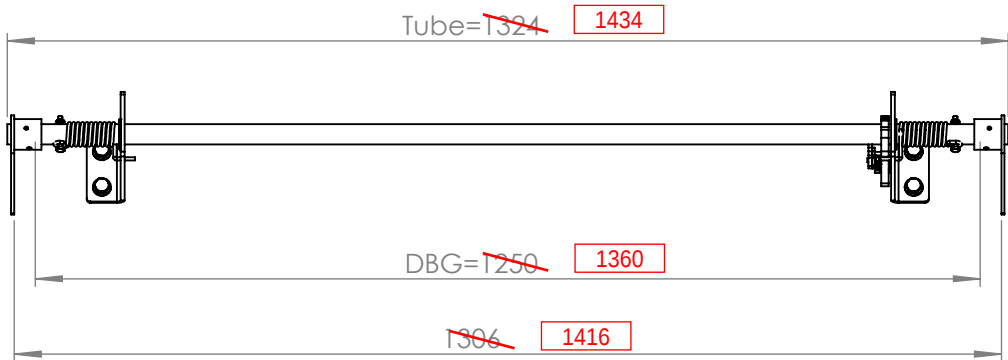


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SAM/01.01 Edition: 00

Tolerance class		Permissible deviations from the nominal value d (in mm)								
Type	Description	0,5 < d ≤ 3	3 < d ≤ 6	6 < d ≤ 30	30 < d ≤ 120	120 < d ≤ 400	400 < d ≤ 1000	1000 < d ≤ 2000	2000 < d ≤ 4000	
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-	
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8	

Tolerancias ISO 2768
Table 1. Tolerances for linear dimensions, except rounded edges



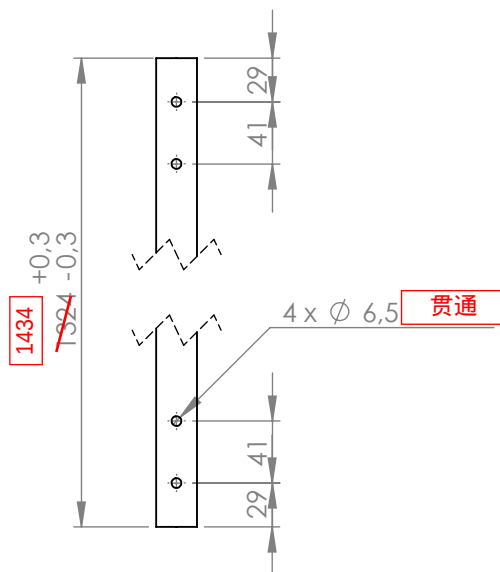
- OX-210A扭簧左替代
- 六角法兰面螺母GB/T 6177.1/M6
- 六角螺栓GB/T 5783/M6X45
- 配UKS
- 六角法兰面螺母GB/T 6177.1/M12
- 六角螺栓GB/T 5783/M12X25
- 平垫GB/T 97.1 /12
- OX-210A扭簧右替代
- AX210AT102替代

13	Spring (弹簧) OX210AT-3. Left	1	VKS3Z198002	
12	GBT6177.1_Flange_Hex_Nut_M06_8_Zn	2	Comercial	0.00
11	GB5783_Hex_bolt_M06x45_8.8_Zn	2	Comercial	0.01
10	Sincron Bush nylon,(提拉机构套管) VKS3Z306001. AODEPU OK-210B. OKFIT CF	2	Comercial	0.00
9	Switch (开关) UKS VKS3A016001	1	Comercial	
8	GBT6177.1_Flange_Hex_Nut_M12_8_Zn	4	Comercial	0.02
7	GB5783_Hex_bolt_M12x25_8.8_Zn	4	Comercial	0.04
6	GB97_Flat_Wash_DT12_Zn	4	Comercial	0.01
5	Spring (弹簧) OX210AT-3. Right	1	VKS3Z198001	
4	Sincro. switch stop. VKS3Z302001 (开关打板) AODEPU OX-210B. OKFIT CF	1	Comercial	0.13
3	sincron bar (提拉杆) AODEPU OX-210B. OKFIT CF450-630	1	VL07100002 / VKS3Z301C01	2.34
2	Sincron. Side brace W-Assy,(提拉机构联动件) AODEPU OX-210B. OKFIT CF	2	VL07120000 / VKS3Z303001	0.48
1	Sincron. Plate AODEPU OX-210B. (提拉机构支架). OKFIT CF	2	VL07100001 / VKS3Z300001	0.76
Item Nu.	Description	Quantity	Code	Weight

00	05/07/2022	SAM	SAM	1ª ed. del plano
Rev.	Created Date	Creat By	Checked	Change Description
Finishing	---	Toler.: S/ISO 2768-c (mm)	Format A3	Scale 1:5
Material:		File. 文件	VL071X0000	
Title	Sincron. SET (提拉机构) . AODEPU OX-210B, OKFIT CF450-630	Thick. 厚度 (mm)	Bending R 折弯半径 (mm)	Bend.Ded.(mm)
		Project 项目 HANOI	Part Code. 部件件号 VL071X0000	Weight (kg) 5.55
				Sheet no. 1/1
				Rev.

VOLKSLIFT

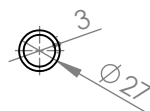
Tolerancias ISO 2/68



技术要求：
1 去锐角毛刺；
2 表面白锌。

1件/套

材料：钢管27x3 Q235



00	25/10/2021	SAM	SAM	1ª ed. del plano						
Rev.	Created Date	Creat. By	Checked	Change Description						
Finishing---				Toler.: S/ISO 2768-c (mm)	Format A4	Scale 1:5	VOLKSLIFT			
Material: Perfil acero UNE-EN 10025-2 S235JR					File. 文件 VL07100002					
Title sincron bar (提拉杆) AODEPU OX-210B. OKFIT CF450-630				Thick. 厚度 (mm) 2	Bending R 折弯半径 (mm)		Bend.Ded. (mm)	Weight (kg) 2.34	Sheet no. 1/1	Rev.
				Project 项目 HANOI		Part Code 部件件号 VL07100002 / VKS3Z301C01				

VOLKSLIFT

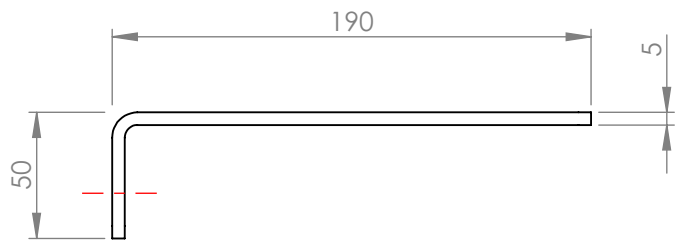
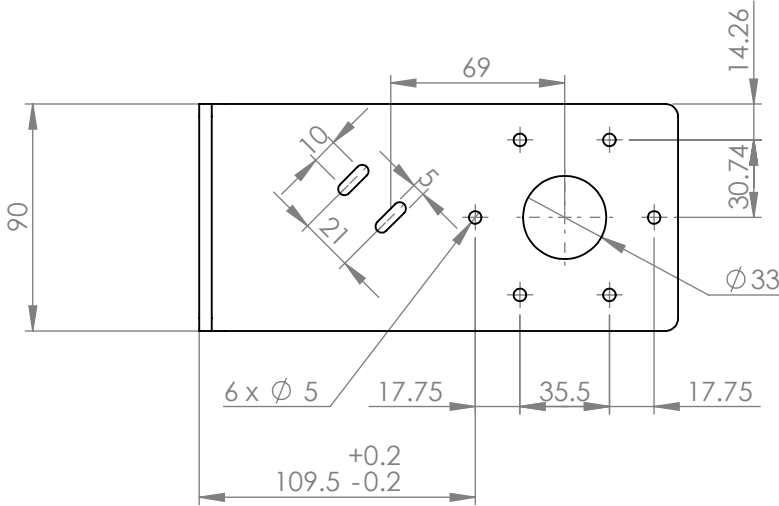
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4 3 2 1

Tolerance class		Permissible deviations from the nominal value d (in mm)							
Type	Description	0,5<d≤3	3<d≤6	6<d≤30	30<d≤120	120<d≤400	400<d≤1000	1000<d≤2000	2000<d≤4000
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

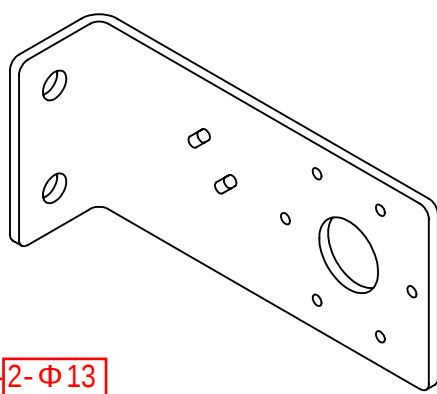
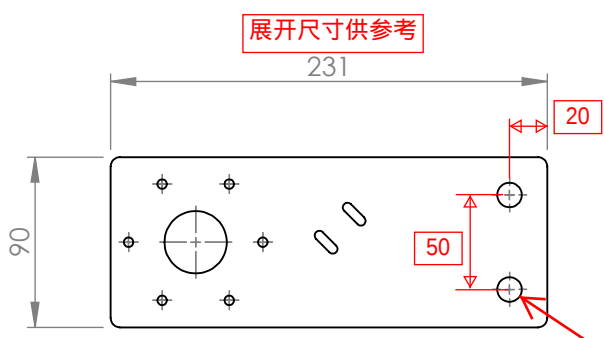
V=4 R=5

Tolerancias ISO 2768
Table 1. Tolerances for linear dimensions, except rounded edges



技术要求：
1 去锐角毛刺；
2 表面白锌。
2件/套

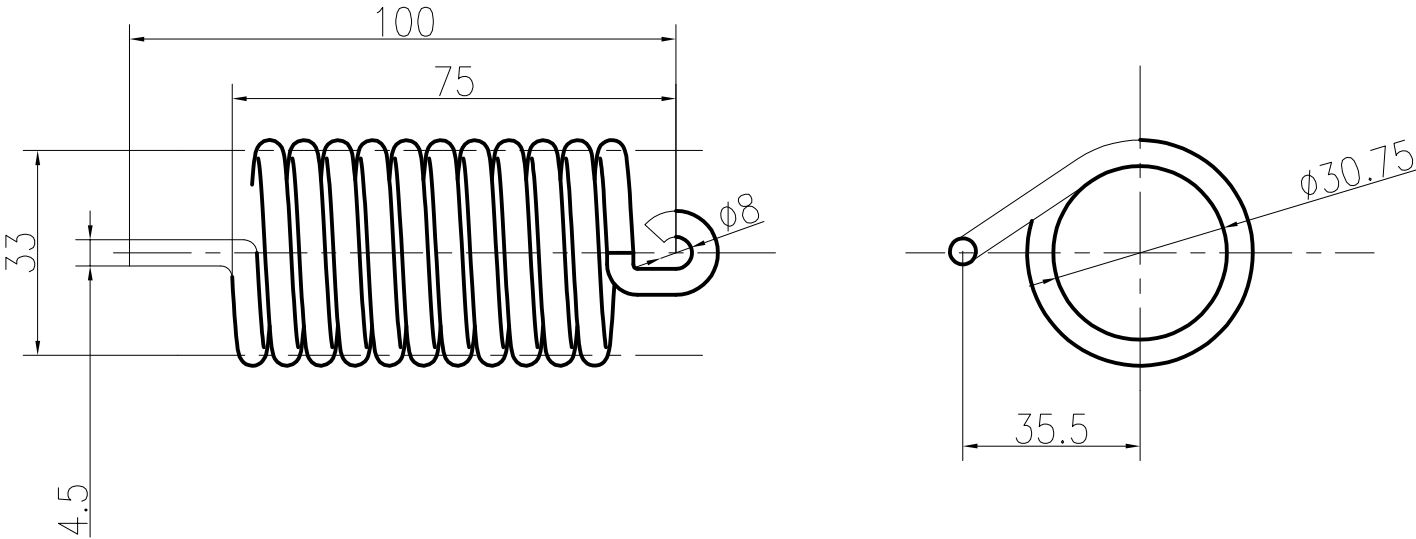
材料：钢板 Q235



00	25/10/2021	SAM	SAM	1ª ed. del plano				
Rev.	Created Date	Creat. By	Checked	Change Description				
Finishing: Painted RAL7004			Toler.: S/ISO 2768-c (mm)	Format A4	Scale 1:3	VOLKSLIFT		
Material: Steel sheet UNE-EN 10025-2 S235JR				File: 文件 VL07100001				
Title Sincron. Plate AODEPU OX-210B. (提拉机构支架). OKFIT CF			Thick. 厚度 (mm) 5	Bending R 折弯半径 (mm) 5	Bend.Ded. (mm) 9	Weight (kg) 0.76	Sheet no. 1/1	Rev.
			Project 项目 T23020823		Part Code. 部件件号 VL07100001 / VKS3Z300001			

4 3 2 1

A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER				ANGLE (shorter side length)						WELDS	
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	TOLERANCE	± 0.2	± 0.5	± 1	TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°	OTHER SIDE ARROW SIDE



线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

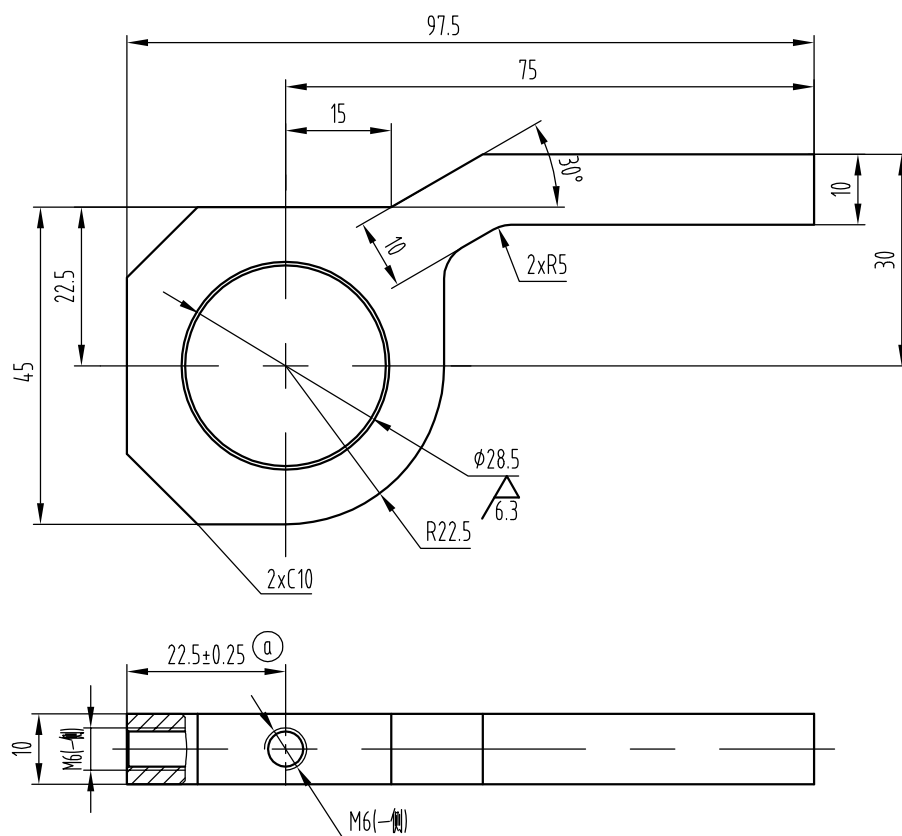
用OX-210A扭簧代替
镀白锌
对称2件/套
(1件左旋1件右旋)

技术要求:
1、表面电镀白锌
2、该件为左旋

件号: PVKS3Z198001/V20E000105

ALL DIMENSIONS METRIC

						VOLKSLIFT		扭簧 Torsion Spring		VKS3Z198		
						绘图 DRAWN	张波	材料: 72B-φ4.5	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION	
						校对 CHK	闵传宏					
						批准 APPD	徐 勇					
标记 MARK	更 改 原 因 及 说 明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2019.04.23	MATERIAL:	SHEETS 2	1	SHEET



1件/套

技术要求

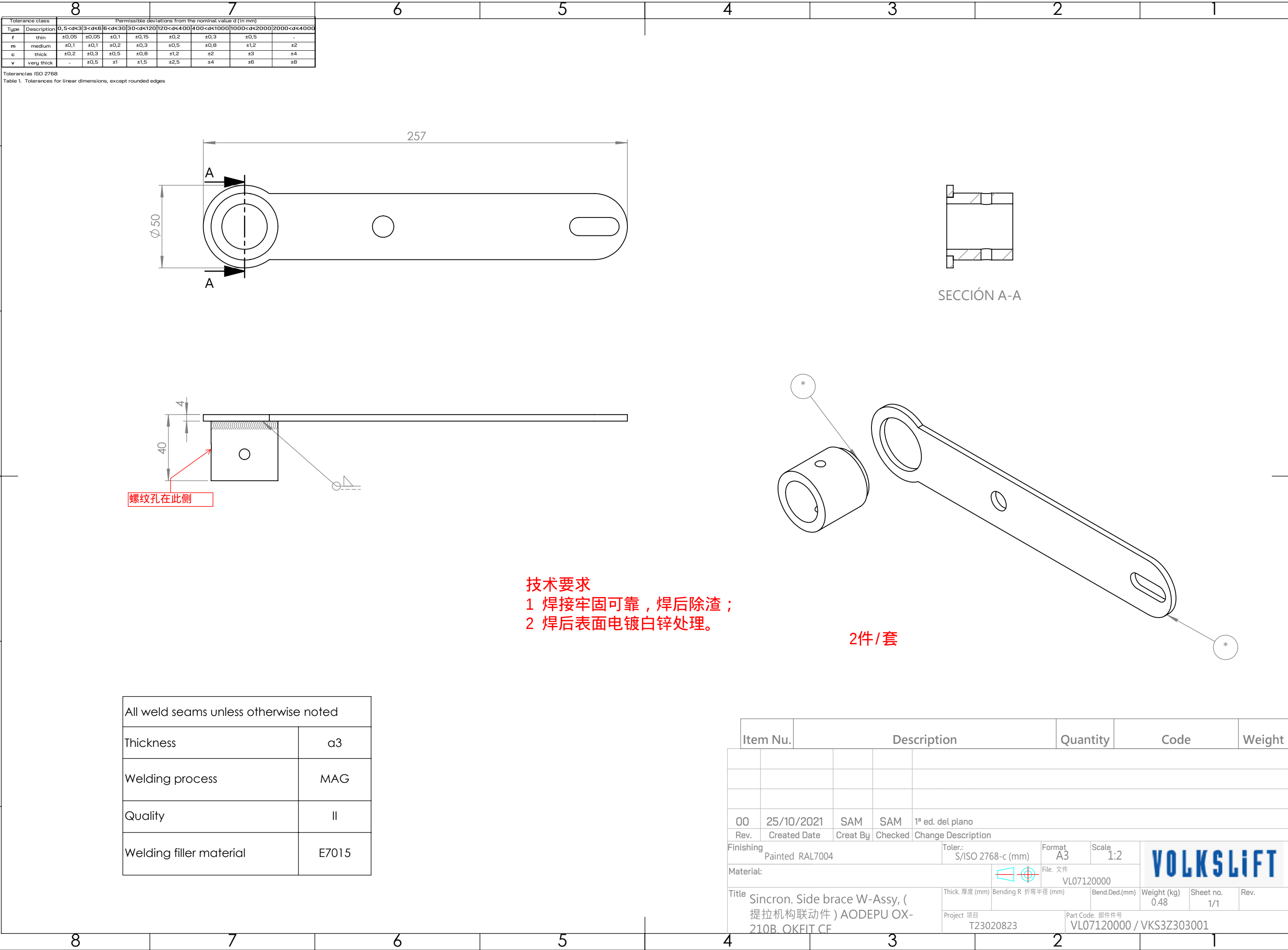
- 1 本开关打杆浇铸成型, 旧牌号为ZG35;
- 2 表面不得有裂纹、砂眼、变形等缺陷;
- 3 内孔 $\phi 28.5$ 两侧倒角C0.5;
- 4 表面(电)镀白锌处理, 锌层厚度不小于8 μm 。

G01	开关打杆
G00	名称

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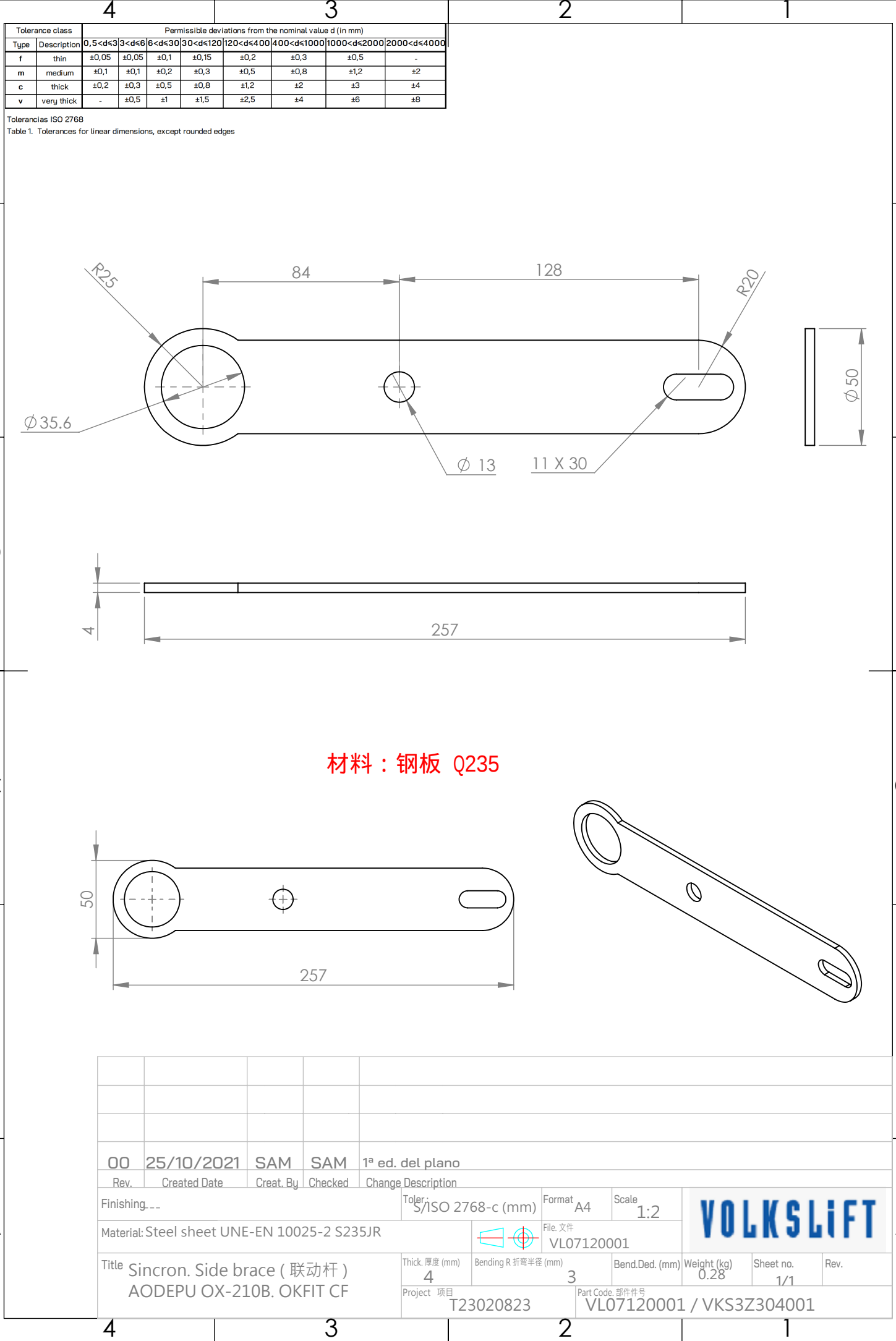
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SAM/01.01 - Edition: 00



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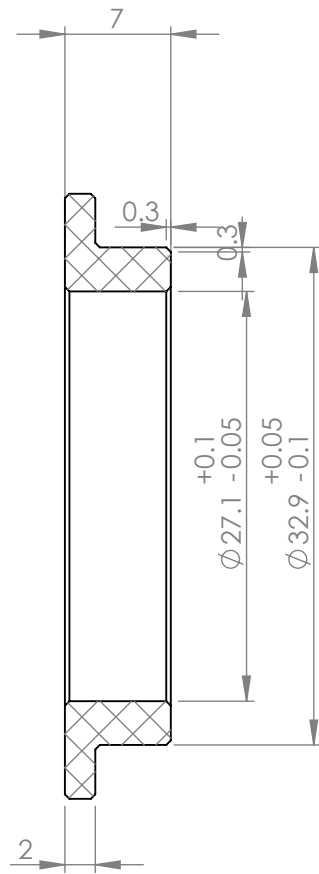
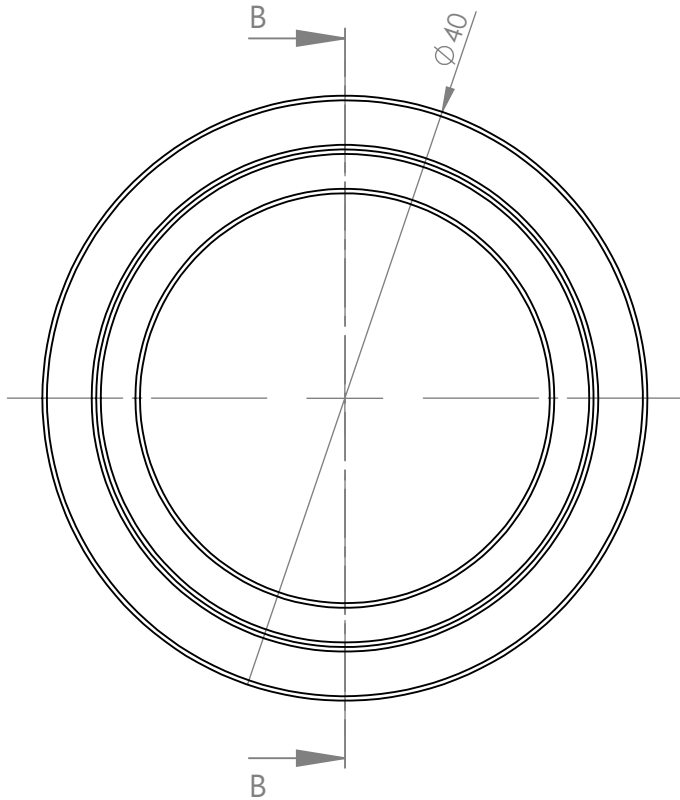
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SAM/01/01 - Edition: 00

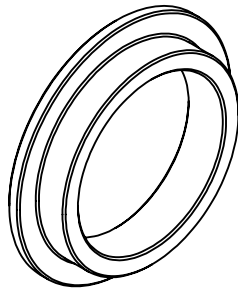
Tolerance class		Permissible deviations from the nominal value d (in mm)							
Type	Description	0,5<d≤3	3<d≤6	6<d≤30	30<d≤120	120<d≤400	400<d≤1000	1000<d≤2000	2000<d≤4000
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

Tolerancias ISO 2768

Table 1. Tolerances for linear dimensions, except rounded edges



SECCIÓN B-B



技术要求：

- 1 表面不得有裂纹，缺口；
- 2 未注倒角C0.3

2件/套

材料：尼龙棒 PA6

00	16/12/2021	SAM	SAM	1ª ed. del plano
Rev.	Created Date	Creat. By	Checked	Change Description
Finishing...				Toler. S/ISO 2768-c (mm)
Material: Poliamide PA-6				Format A4
Title Sincron Bush nylon,(提拉机构套管) AODEPU OK- 210B. OKFIT CF				Scale 2:1
Thick. 厚度 (mm)				File. 文件 VL07120003
Bending R 折弯半径 (mm)				Weight (kg) 0.00
Bend.Ded. (mm)				Sheet no. 1/1
Project 项目 T22030066.a				Rev.
Part Code. 部件件号 VL07120003 / VKS3Z306001				

VOLKSLIFT