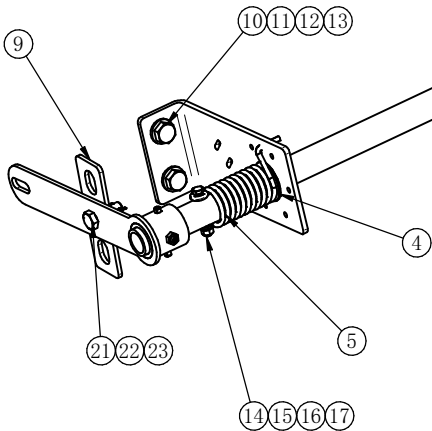
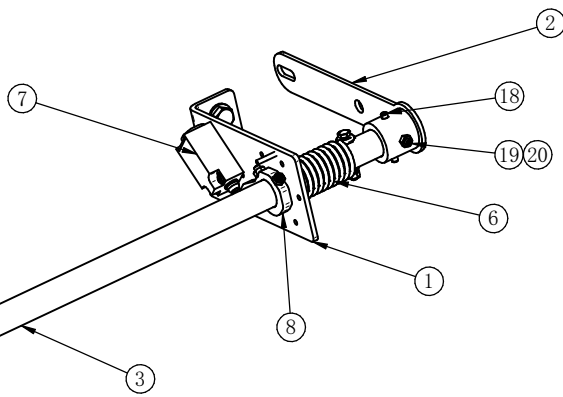
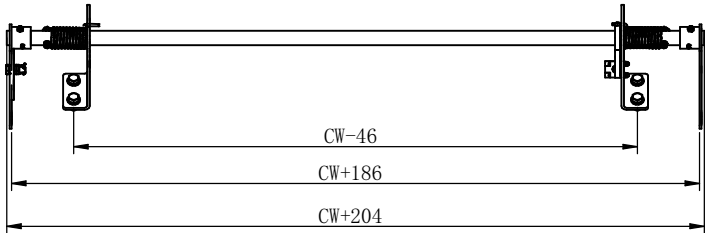


ALL DIMENSIONS METRIC

A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400	Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED IN THIS DRAWING. REFER TO DRAWING SHEET 13 FOR CONVERSION TO ISO SYMBOLS			WELDS	
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOLERANCE	±0.2	±0.5	±1	TOLERANCE	±1°	±0.5°	±0.3°	±0.15°	±0.1°				OTHER SIDE	ARROW SIDE



OX-210A扭簧替代

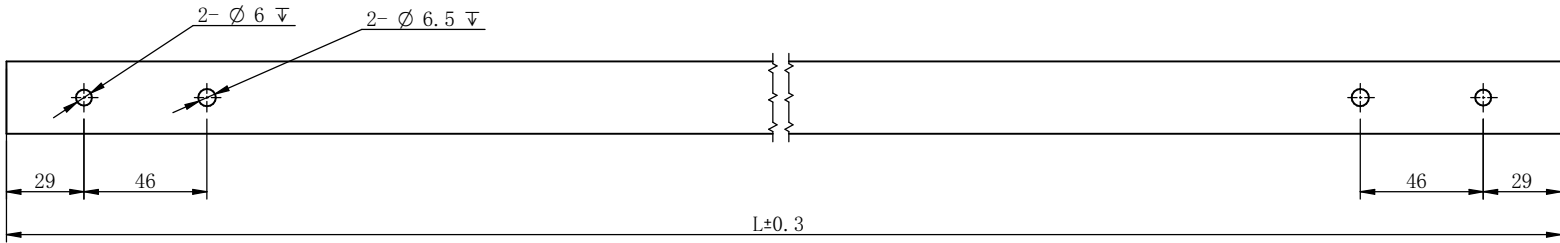
AX210AT102替代

件号		VKS3A460---		001	002	003	004	C01
轿厢净宽		CW		1100	1350	1400	1600	见订单
序号	名称	图号	数量	件号	件号	件号	件号	件号
1	提拉机构支架	VKS3A461---	2	001				
2	提拉机构联动件	VKS3A462---	2	001				
3	提拉杆	VKS3A463---	1	001	002	003	004	C01
4	提拉机构套管	VKS3A464---	2	001				
5	扭簧	VKS3A465---	1	001				
6	扭簧	VKS3A465---	1	002				
7	开关	VKS3A016---	1	001				
8	开关打板	VKS3A466---	1	001				
9	提拉板	VKS3A469---	1	001				
10	六角螺栓	GB5783 M12×25-8.8	4	---				
11	平垫圈	GB97 12	4	---				
12	弹簧垫圈	GB93 12	4	---				
13	六角螺母	GB6170 M12	4	---				
14	六角螺栓	GB5783 M6×45-8.8	2	---				
15	平垫圈	GB97 6	2	---				
16	弹簧垫圈	GB93 6	2	---				
17	六角螺母	GB6170 M6	2	---				
18	弹性圆柱销	GB879.1 6×50	2	---				
19	紧定螺栓	GB78 M6×16	4	---				
20	六角薄螺母	GB6172.1 M6	4	---				
21	带孔螺栓	GB31.1	1	---				
22	六角薄螺母	GB6172.1 M10	2	---				
23	开口销	GB/T91 1.6×25	1	---				

						Volkslift Schindler		提拉机构 Pulling mechanism		VKS3A460		
						绘图 DRAWN	朱伟	材料:		首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION
						校对 CHK	李洋			24301	0.000 kg	1:10
						批准 APPD	陈国芳			SHEETS 1		
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS					更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	20240317	1 SHEET

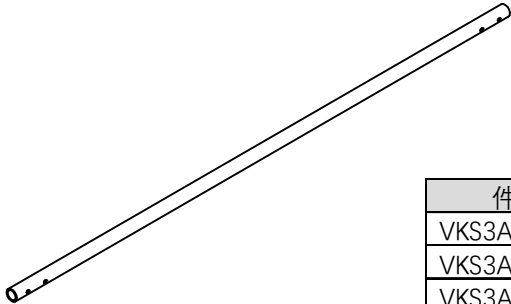
A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOLERANCE	±0.2	±0.5	±1	TOLERANCE	±1°	±0.5°	±0.3°	±0.15°	±0.1°

Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING SHEET ADJ FOR CONVERSION TO ISO SYMBOLS		WELDS	
OTHER SIDE	ARROW SIDE		



壁厚3

材料：钢管27x3 Q235

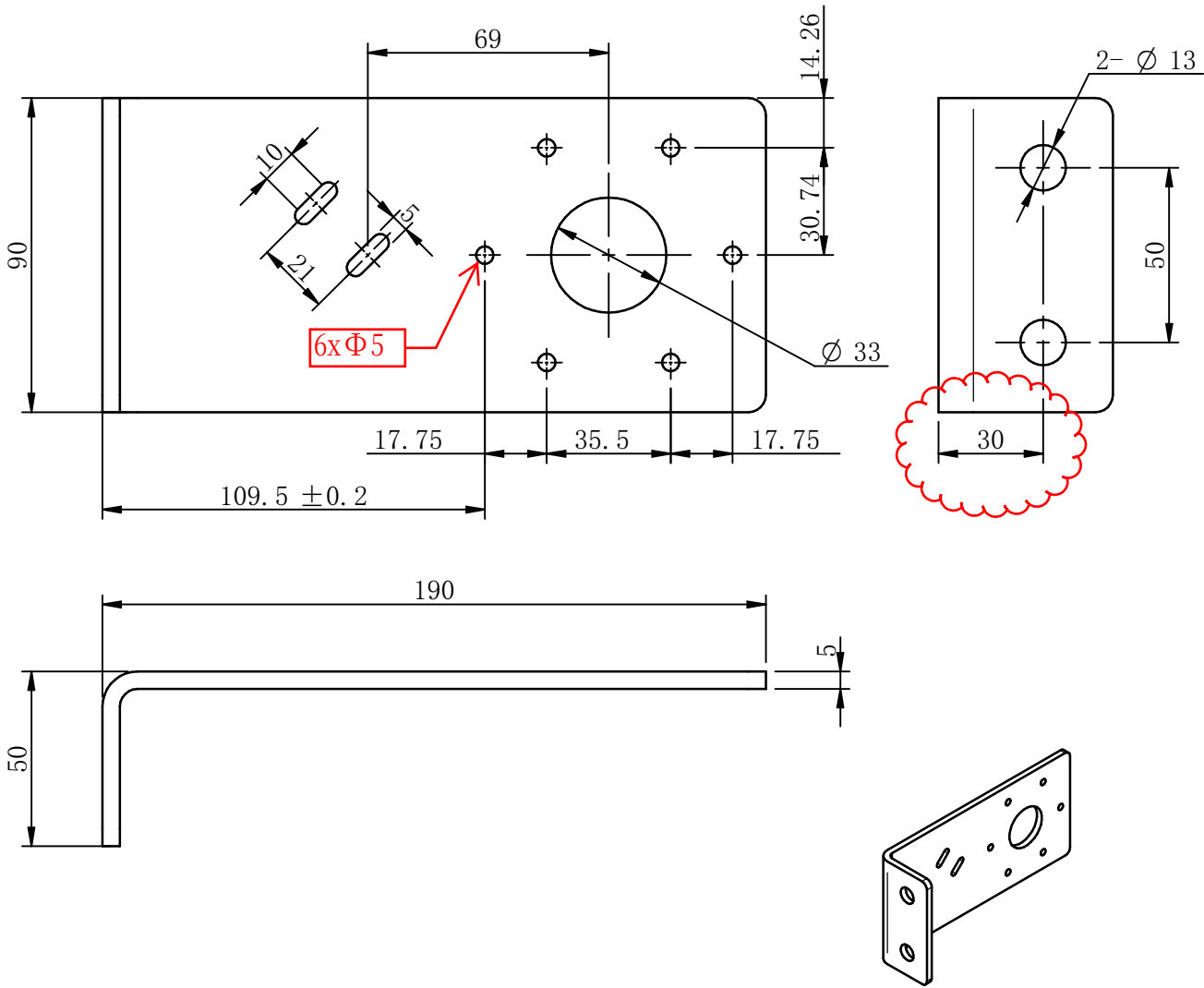


件号	CW	L
VKS3A463001	1100	1304
VKS3A463002	1350	1554
VKS3A463003	1400	1604
VKS3A463004	1600	1804
VKS3A463C01	见参数	CW+204

- 技术要求
- 锐角倒钝，去毛刺
 - 表面处理：RAL7004

						Volslift Schindler	提拉杆 Lift rod	VKS3A463		
								首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION
						绘图 DRAWN	朱 伟	材料： φ 27无缝钢管	24301	1:2
						校对 CHK	李 洋			
						批准 APPD	陈国芳	MATERIAL:		
						日期 DATE	20240317			
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION			SHEETS 1	1	SHEET

A4			LENGTH/ DIAMETER							TOLERANCE					
			0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	±0.1	±0.2				
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		



件号: VKS3A461001

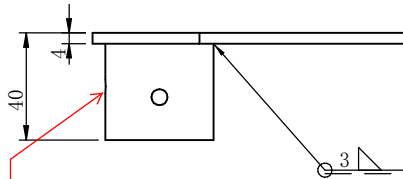
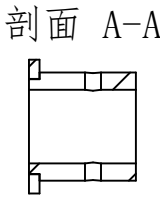
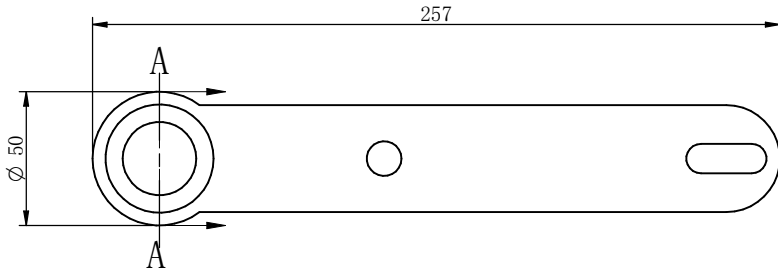
- 技术要求
- 锐角倒钝, 去毛刺
 - 表面处理: RAL7004

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK
		提拉机构支架 Pull mechanism support		VKS3A461	
绘图 DRAWN	朱 伟	材料: B-5.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李 洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1:2	
日期 DATE	20240317			SHEETS 1	1 SHEET

ALL DIMENSIONS METRIC

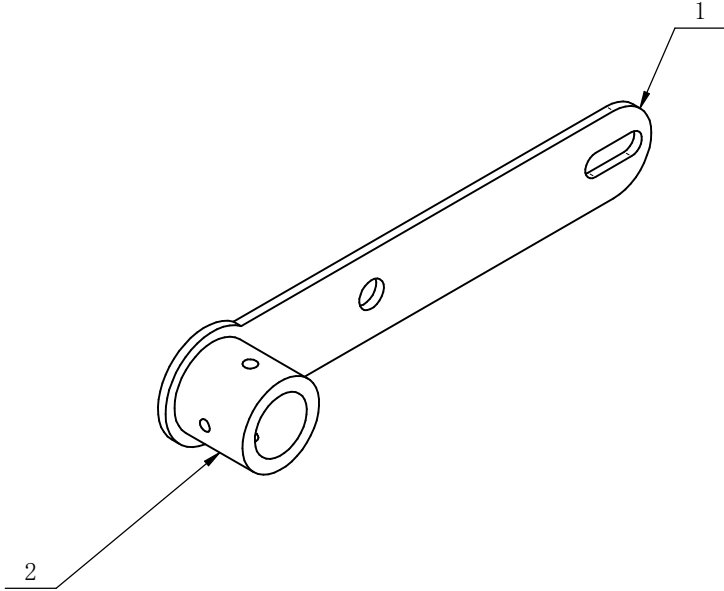
A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOLERANCE	±0.2	±0.5	±1	TOLERANCE	±1°	±0.5°	±0.3°	±0.15°	±0.1°

Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING SHEET FOR CONVERSION TO ISO SYMBOLS		WELDS	
OTHER SIDE	ARROW SIDE		



螺纹孔在此侧

2件/套

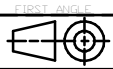


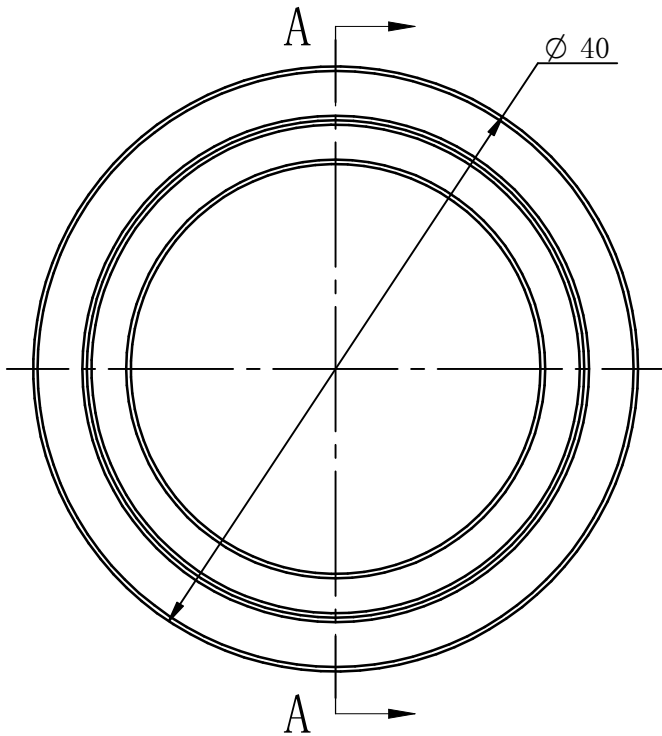
- 技术要求
1. 焊接牢固，去焊渣
 2. 表面处理：RAL7004

2	VKS3A468	联动筒	1	C45钢	0.000 kg	0.000 kg	
1	VKS3A467	联动杆	1	B-4.0/Q235A	0.275 kg	0.275 kg	
序号	图号	名称	数量	材料	单重	总重	备注
					质量(Kg)		

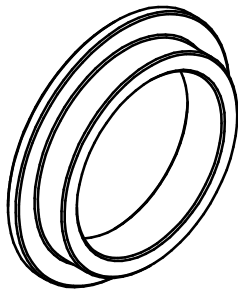
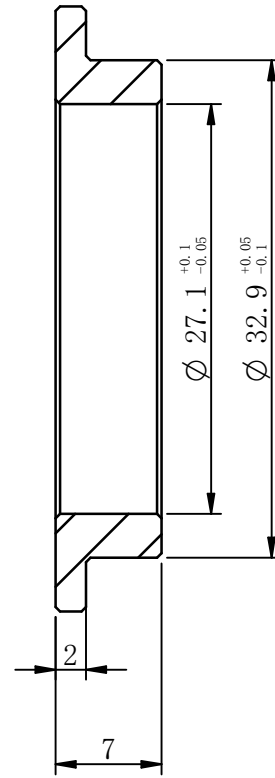
件号：VKS3A462001

						Volslift Schindler	提拉机构联动件 Pull mechanism linkage	VKS3A462			
								绘图 DRAWN	朱 伟	首次下发版本 FIRST VERSION	重 量 WEIGHT
						校对 CHK	李 洋	材料：	24301	0.000 kg	1:2
						批准 APPD	陈国芳		MATERIAL:	SHEETS 1	1
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	20240317				

A4		LENGTH/ DIAMETER								Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AA26ADJ FOR CONVERSION TO ISO SYMBOLS				OTHER SIDE	ARROW SIDE
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000							
TOLERANCE		± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2							
RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)			0-10	>10-50	>50-120	>120-400	>400				
TOLERANCE	± 0.2	± 0.5	± 1	TOLERANCE			± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°				



剖面 A-A



技术要求：
1 表面不得有裂纹，缺口；
2 未注倒角C0.3

2件/套

材料：尼龙棒 PA6

件号：VKS3A464001

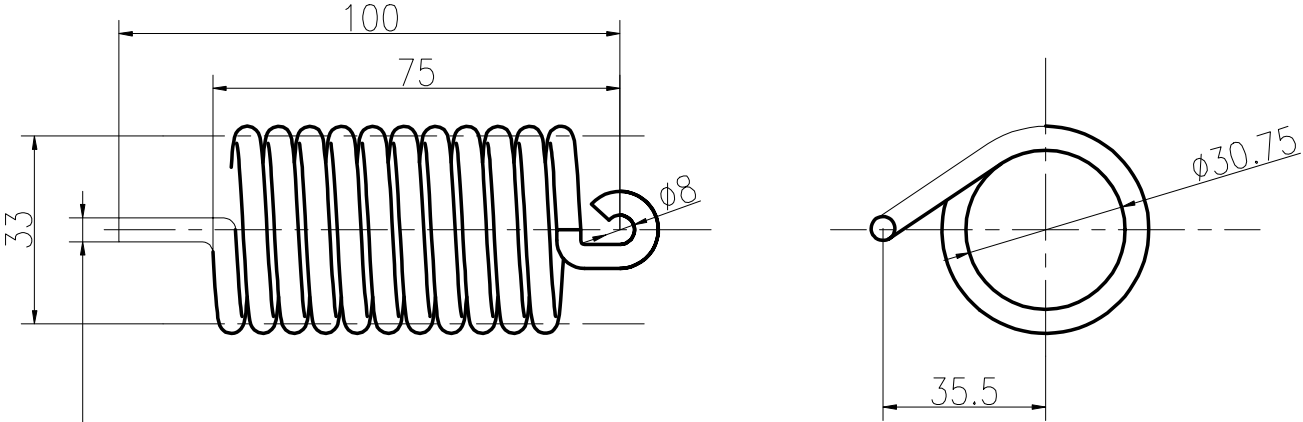
技术要求
1. 未注倒角0.3

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
Volkslift Schindler		提拉机构套管 Pulling mechanism casing		VKS3A464	
绘图 DRAWN	朱 伟	材料： 尼龙 PA-6 MATERIAL:	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION
校对 CHK	李 洋		24301	0.000 kg	2:1
批准 APPD	陈国芳		SHEETS 1	1	SHEET
日期 DATE	20240317				

ALL DIMENSIONS METRIC

A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER				ANGLE (shorter side length)						WELDS	
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2		TOLERANCE	± 0.2	± 0.5	± 1	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°	OTHER SIDEARROW SIDE	

Z = LEG LENGTH		OTHER SIDE	
ANSI/ASME A2.4-98		ARROW SIDE	
WELDING SYMBOLS ARE		USED IN THIS DRAWING.	
REFER TO DRAWING		MATERIAL FOR CONVERSION	
TO ISO SYMBOLS.			



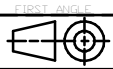
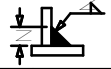
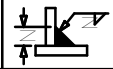
线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

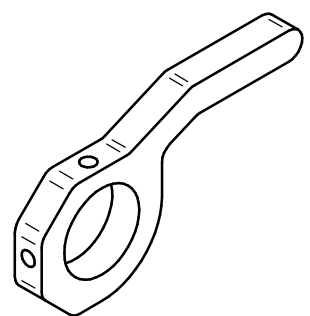
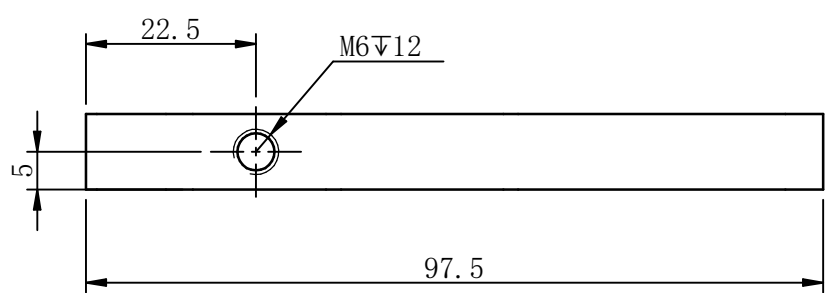
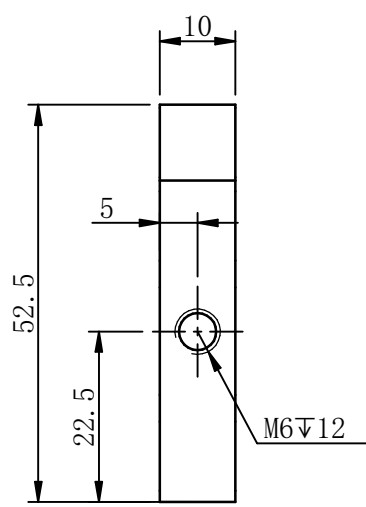
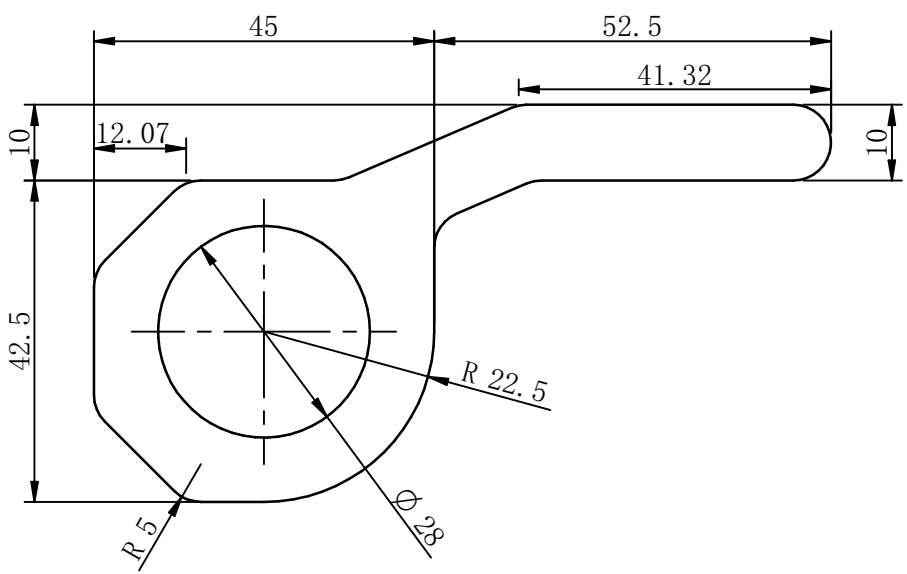
用OX-210A扭簧代替
镀白锌
对称2件/套
(1件左旋1件右旋)

- 技术要求:
- 表面镀白锌;
 - 图示为左旋, 右旋VKS3A465002与之对称制作

件号: VKS3A465001

						Volkslift Schindler		扭簧 Torsional spring		VKS3A465		
						绘图 DRAWN	朱 伟	材料: 72B-φ4.5	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION	
						校对 CHK	李 洋					
						批准 APPD	陈国芳					
标记 MARK	更 改 原 因 及 说 明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	20240317	MATERIAL:	SHEETS 1	1	SHEET

A4		LENGTH/ DIAMETER								Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS.				OTHER SIDE	ARROW SIDE	
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000								
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2								
RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)			0-10	>10-50	>50-120	>120-400	>400					
TOLERANCE		±0.2	±0.5	±1	TOLERANCE			±1°	±0.5°	±0.3°	±0.15°	±0.1°				

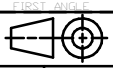


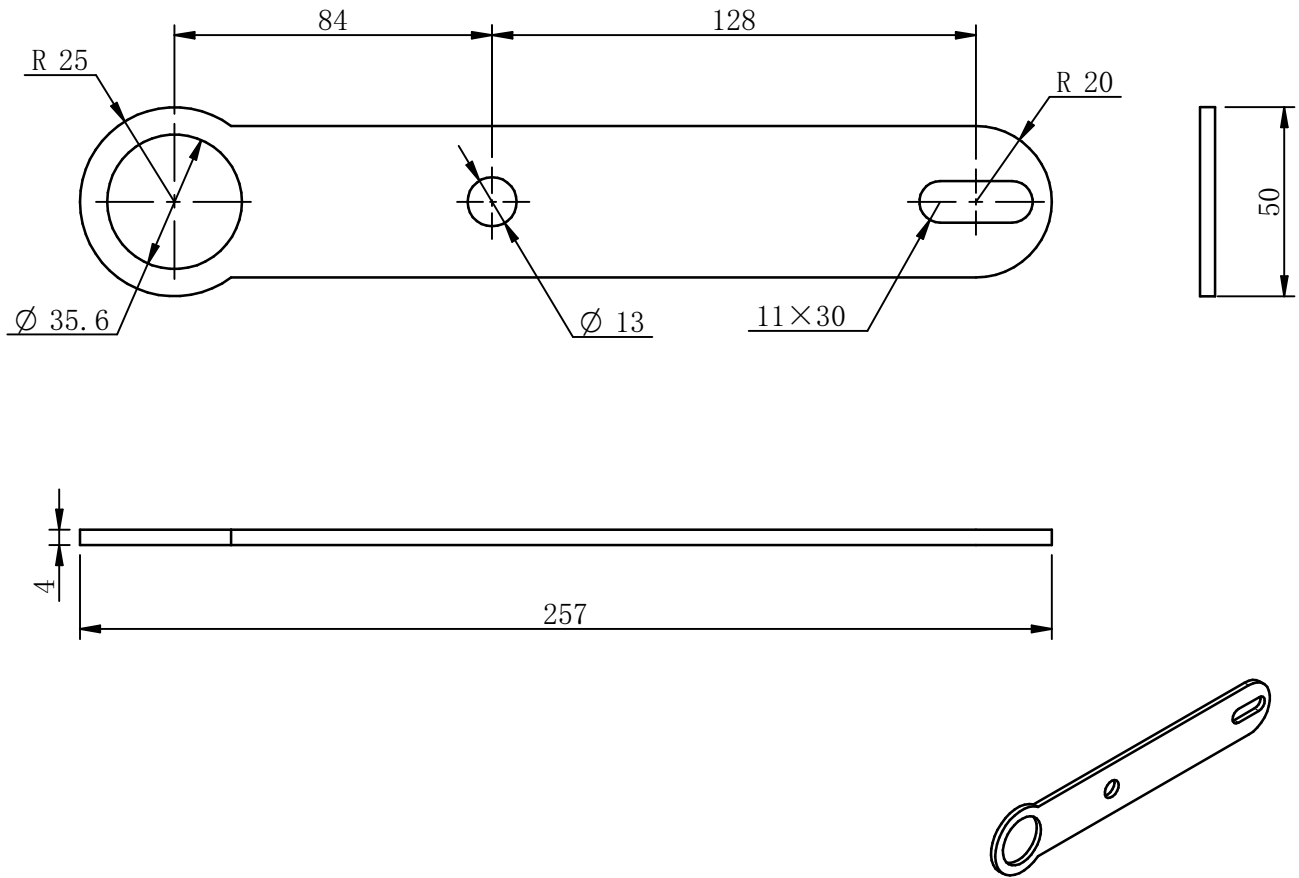
AX210AT102替代
1件/套

件号: VKS3A466001

- 技术要求
- 锐角倒钝, 去毛刺
 - 表面处理: RAL7004

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
		开关打板 Switch plate		VKS3A466	
绘图 DRAWN	朱伟	材料: B-10.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1	1:1
日期 DATE	20240317			SHEETS	SHEET

A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS		WELDS	
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		



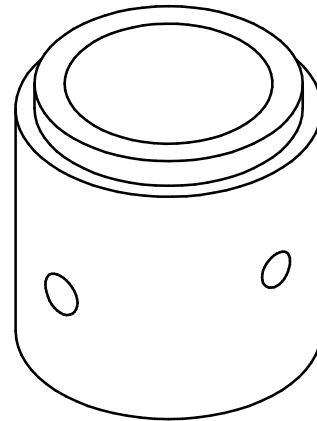
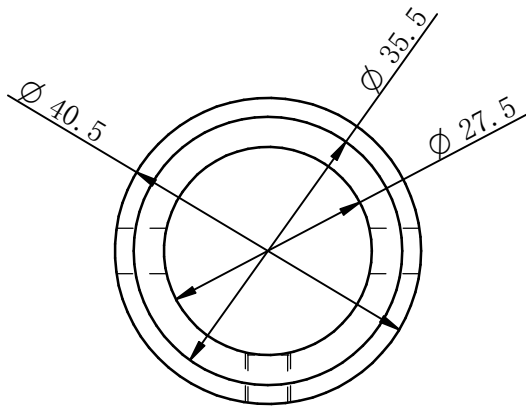
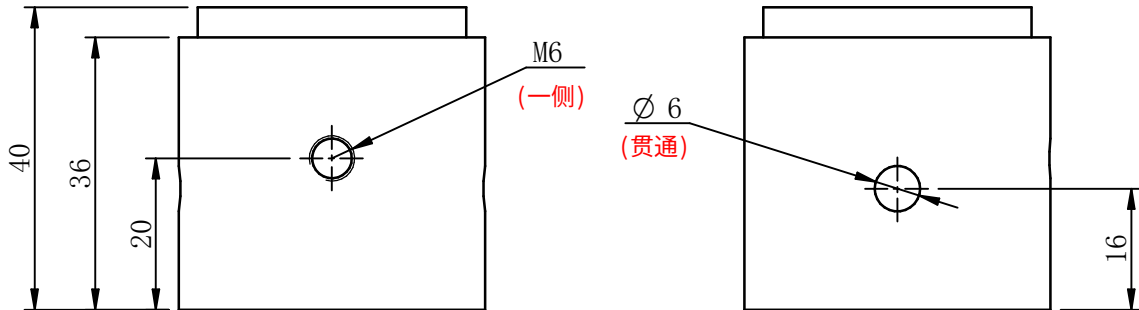
件号: VKS3A467001

技术要求

1. 锐角倒钝, 去毛刺

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
		联动杆 Linkage bar		VKS3A467	
绘图 DRAWN	朱伟	材料: B-4.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1:2	
日期 DATE	20240317	SHEETS 1		1	SHEET

A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS		WELDS	
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2			OTHER SIDE	ARROW SIDE
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		

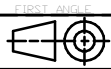


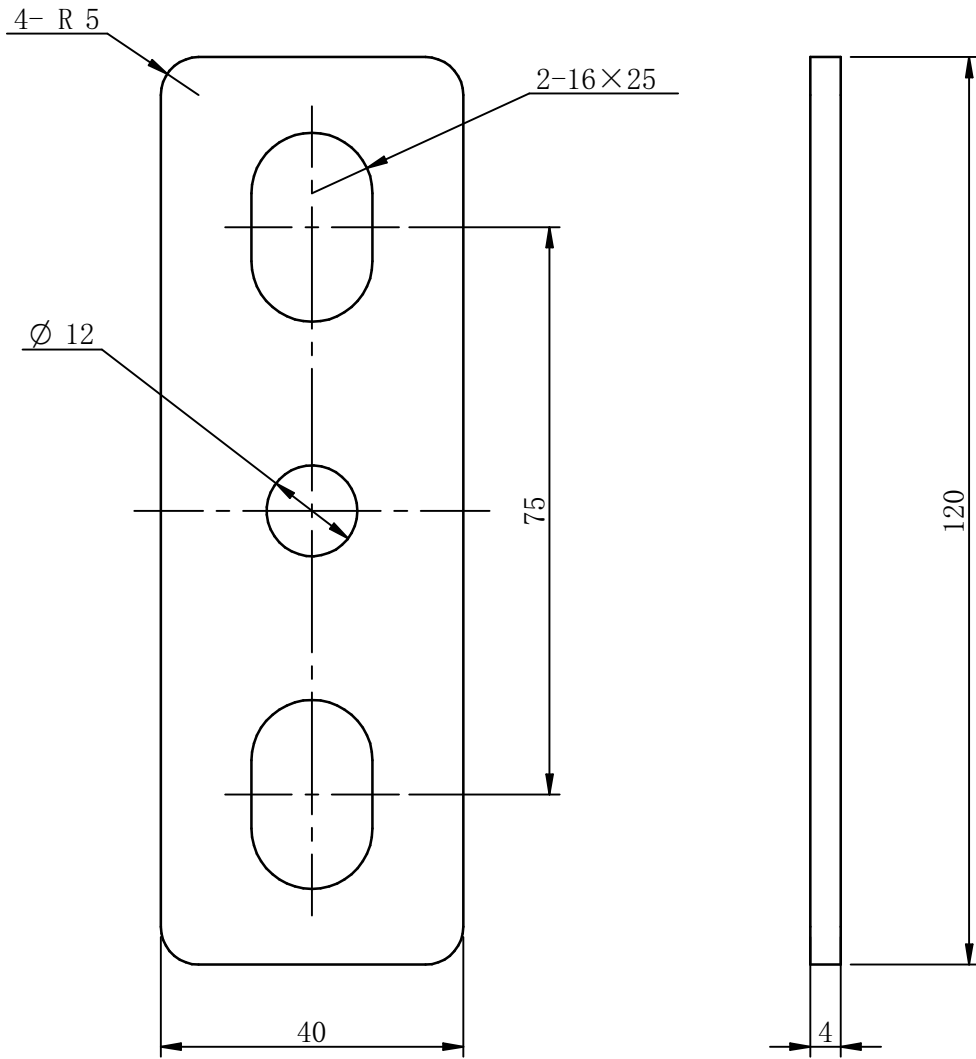
件号: VKS3A468001

技术要求
1. 锐角倒钝, 去毛刺

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK
				版本 VERSION	
		联动筒 Linkage cylinder		VKS3A468	
绘图 DRAWN	朱 伟	材料: C45钢 MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李 洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1:1	
日期 DATE	20240317			SHEETS 1	1 SHEET

ALL DIMENSIONS METRIC

A4		LENGTH/ DIAMETER							Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS.				OTHER SIDE	ARROW SIDE
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000						
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2						
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)			0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE			±1°	±0.5°	±0.3°	±0.15°	±0.1°		



1件/套

件号: VKS3A469001

技术要求

- 锐角倒钝, 去毛刺
- 表面处理: RAL7004

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION		
Volkslift Schindler		提拉板 Pull plate		VKS3A469			
绘图 DRAWN	朱 伟	材料: B-4.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION	
校对 CHK	李 洋			24301	0.125 kg	1:1	
批准 APPD	陈国芳			SHEETS 1		1	SHEET
日期 DATE	20240317						