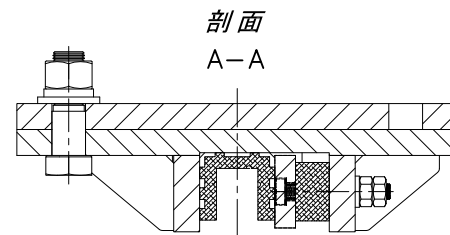
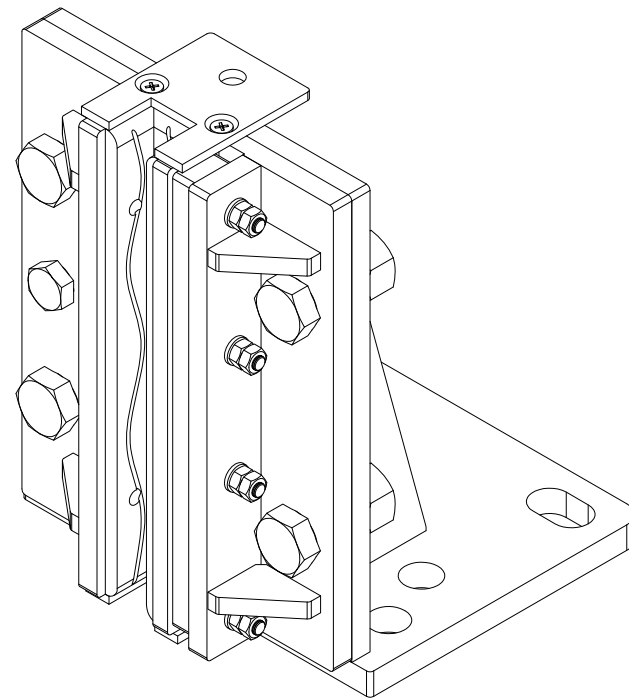


GB/T 1804-m

|      |     |      |        |         |          |           |           |           |           |            |             |             |             |             |             |             |             |              |               |               |               |               |               |               |               |                |                 |                 |                 |                 |                 |                 |                 |                  |                   |                   |                   |                   |                   |                   |                   |                    |                     |                     |                     |                     |                     |                     |                     |                      |                       |                       |                       |                       |                       |                       |                       |                        |                         |                         |                         |                         |                         |                         |                         |                          |                           |                           |                           |                           |                           |                           |                           |                            |                             |                             |                             |                             |                             |                             |                             |                              |                               |                               |                               |                               |                               |                               |                               |                                |                                 |                                 |                                 |                                 |                                 |                                 |                                 |                                  |                                   |                                   |                                   |                                   |                                   |                                   |                                   |                                    |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                      |                                       |                                       |                                       |                                       |                                       |                                       |                                       |                                        |                                         |                                         |                                         |                                         |                                         |                                         |                                         |                                          |                                           |                                           |                                           |                                           |                                           |                                           |                                           |                   |
|------|-----|------|--------|---------|----------|-----------|-----------|-----------|-----------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|--------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|--------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------|
| 线性尺寸 | 0~6 | 6~30 | 30~120 | 120~400 | 400~1000 | 1000~2000 | 2000~4000 | 4000~6000 | 6000~8000 | 8000~10000 | 10000~15000 | 15000~20000 | 20000~30000 | 30000~40000 | 40000~50000 | 50000~60000 | 60000~80000 | 80000~100000 | 100000~150000 | 150000~200000 | 200000~300000 | 300000~400000 | 400000~500000 | 500000~600000 | 600000~800000 | 800000~1000000 | 1000000~1500000 | 1500000~2000000 | 2000000~3000000 | 3000000~4000000 | 4000000~5000000 | 5000000~6000000 | 6000000~8000000 | 8000000~10000000 | 10000000~15000000 | 15000000~20000000 | 20000000~30000000 | 30000000~40000000 | 40000000~50000000 | 50000000~60000000 | 60000000~80000000 | 80000000~100000000 | 100000000~150000000 | 150000000~200000000 | 200000000~300000000 | 300000000~400000000 | 400000000~500000000 | 500000000~600000000 | 600000000~800000000 | 800000000~1000000000 | 1000000000~1500000000 | 1500000000~2000000000 | 2000000000~3000000000 | 3000000000~4000000000 | 4000000000~5000000000 | 5000000000~6000000000 | 6000000000~8000000000 | 8000000000~10000000000 | 10000000000~15000000000 | 15000000000~20000000000 | 20000000000~30000000000 | 30000000000~40000000000 | 40000000000~50000000000 | 50000000000~60000000000 | 60000000000~80000000000 | 80000000000~100000000000 | 100000000000~150000000000 | 150000000000~200000000000 | 200000000000~300000000000 | 300000000000~400000000000 | 400000000000~500000000000 | 500000000000~600000000000 | 600000000000~800000000000 | 800000000000~1000000000000 | 1000000000000~1500000000000 | 1500000000000~2000000000000 | 2000000000000~3000000000000 | 3000000000000~4000000000000 | 4000000000000~5000000000000 | 5000000000000~6000000000000 | 6000000000000~8000000000000 | 8000000000000~10000000000000 | 10000000000000~15000000000000 | 15000000000000~20000000000000 | 20000000000000~30000000000000 | 30000000000000~40000000000000 | 40000000000000~50000000000000 | 50000000000000~60000000000000 | 60000000000000~80000000000000 | 80000000000000~100000000000000 | 100000000000000~150000000000000 | 150000000000000~200000000000000 | 200000000000000~300000000000000 | 300000000000000~400000000000000 | 400000000000000~500000000000000 | 500000000000000~600000000000000 | 600000000000000~800000000000000 | 800000000000000~1000000000000000 | 1000000000000000~1500000000000000 | 1500000000000000~2000000000000000 | 2000000000000000~3000000000000000 | 3000000000000000~4000000000000000 | 4000000000000000~5000000000000000 | 5000000000000000~6000000000000000 | 6000000000000000~8000000000000000 | 8000000000000000~10000000000000000 | 10000000000000000~15000000000000000 | 15000000000000000~20000000000000000 | 20000000000000000~30000000000000000 | 30000000000000000~40000000000000000 | 40000000000000000~50000000000000000 | 50000000000000000~60000000000000000 | 60000000000000000~80000000000000000 | 80000000000000000~100000000000000000 | 100000000000000000~150000000000000000 | 150000000000000000~200000000000000000 | 200000000000000000~300000000000000000 | 300000000000000000~400000000000000000 | 400000000000000000~500000000000000000 | 500000000000000000~600000000000000000 | 600000000000000000~800000000000000000 | 800000000000000000~1000000000000000000 | 1000000000000000000~1500000000000000000 | 1500000000000000000~2000000000000000000 | 2000000000000000000~3000000000000000000 | 3000000000000000000~4000000000000000000 | 4000000000000000000~5000000000000000000 | 5000000000000000000~6000000000000000000 | 6000000000000000000~8000000000000000000 | 8000000000000000000~10000000000000000000 | 10000000000000000000~15000000000000000000 | 15000000000000000000~20000000000000000000 | 20000000000000000000~30000000000000000000 | 30000000000000000000~40000000000000000000 | 40000000000000000000~50000000000000000000 | 50000000000000000000~60000000000000000000 | 60000000000000000000~80000000000000000000 | 80000000000000000 |
|------|-----|------|--------|---------|----------|-----------|-----------|-----------|-----------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|--------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|--------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------|



1. 本导靴适用于额定速度 $\leq 1.0\text{m/s}$ ;
2. 导轨面正压力 $\leq 6500\text{N}$ ; 导轨面侧压力 $\leq 6500\text{N}$ ;
3. 导靴适用导轨宽度为 $t=16\text{mm}$ , 生产时要求注明。

|                      |  |     |  |  |                                                                                       |  |       |                                                                                       |       |
|----------------------|--|-----|--|--|---------------------------------------------------------------------------------------|--|-------|---------------------------------------------------------------------------------------|-------|
|                      |  |     |  |  | 宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD.                           |  |       |                                                                                       |       |
|                      |  |     |  |  |  |  |       |  |       |
| 标记处数 分 区 件更改 号 名 年月日 |  |     |  |  |                                                                                       |  |       |                                                                                       |       |
| 设计                   |  | 标准化 |  |  | 阶段标记                                                                                  |  | 重量    | 比例                                                                                    | OX-12 |
| 校对                   |  |     |  |  |                                                                                       |  | 11.77 | 1:2                                                                                   |       |
| 审核                   |  |     |  |  |                                                                                       |  |       |                                                                                       |       |
| 工艺                   |  | 批准  |  |  | 版本:                                                                                   |  |       |                                                                                       |       |

|          |   |
|----------|---|
| 借(通)用件登记 |   |
| 旧底图总号    |   |
| 底图总号     |   |
|          |   |
| 签        | 字 |
|          |   |
| 日        | 期 |

2-R10

150

其余 25

29

70

51

2-R2

4-Φ18

150

12

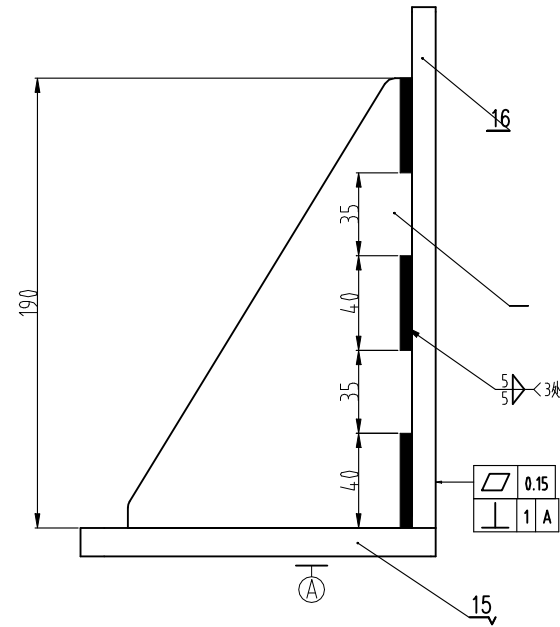
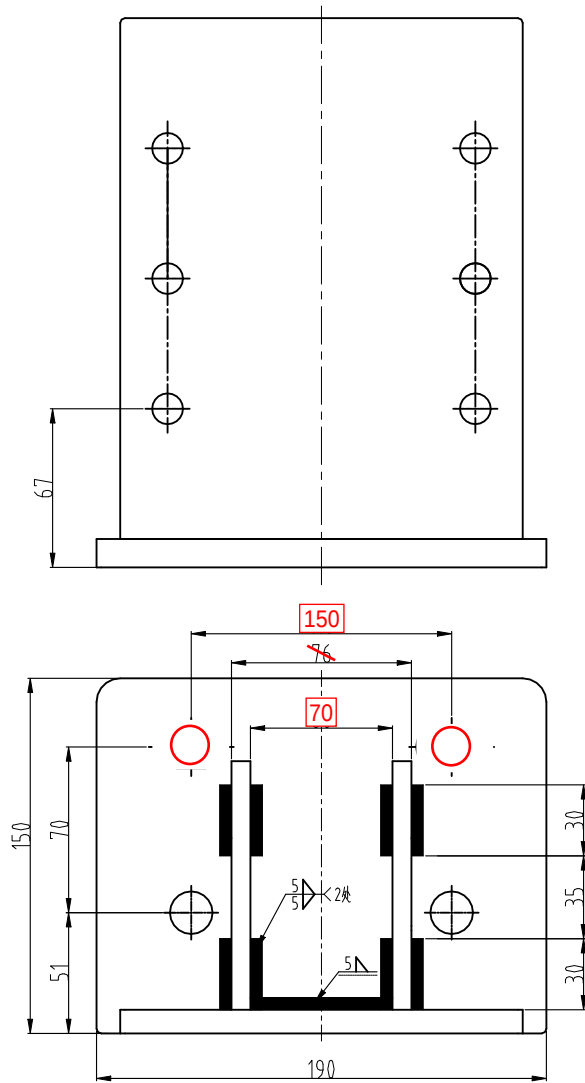
190

技术要求:

1、边角去毛刺, 锐角倒钝, 表面平整。

|    |    |      |     |                                                                     |            |    |     |          |
|----|----|------|-----|---------------------------------------------------------------------|------------|----|-----|----------|
|    |    |      |     | AODEPU° 宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |            |    |     |          |
| ①  |    | 整版替换 |     |                                                                     | 钢板Q235B/12 |    |     | 底板       |
| 标记 | 处数 | 更改内容 | 签名  | 年、月、日                                                               |            |    |     |          |
| 设计 |    |      | 标准化 |                                                                     | 阶段         | 标记 | 重量  | OX12.1-1 |
|    |    |      |     |                                                                     |            |    | 比例  |          |
| 审核 |    |      |     |                                                                     |            |    | 1:1 |          |
| 工艺 |    |      | 批准  |                                                                     | 共          | 张  | 第 页 |          |

0X12.1-1



### 技术要求

- 1、焊接牢固可靠，无虚焊、漏焊，焊后除渣；
- 2、焊后表面喷塑处理，颜色按生产指令。

|    |          |       |     |       |      |      |      |
|----|----------|-------|-----|-------|------|------|------|
| 3  | OX12.1-3 | 底座加强板 | 2   |       |      |      |      |
| 2  | OX12.1-2 | 底座立板  | 1   |       |      |      |      |
| 1  | OX12.1-1 | 底板    | 1   |       |      |      |      |
| 序号 | 图号       | 名称    | 数量  | 材料    | 单计重量 | 总计重量 | 备注   |
|    |          |       |     |       |      |      |      |
|    |          |       |     |       |      |      |      |
| ①  |          | 整版替换  |     |       |      |      |      |
| 标记 | 处数       | 更改内容  | 签名  | 年、月、日 | 焊接件  |      |      |
| 设计 |          |       | 标准化 |       | 阶段   | 标记   | 重量比例 |
| 审核 |          |       |     |       |      |      | 1:2  |
| 工艺 |          |       | 批准  |       | 共    | 张    | 第 页  |

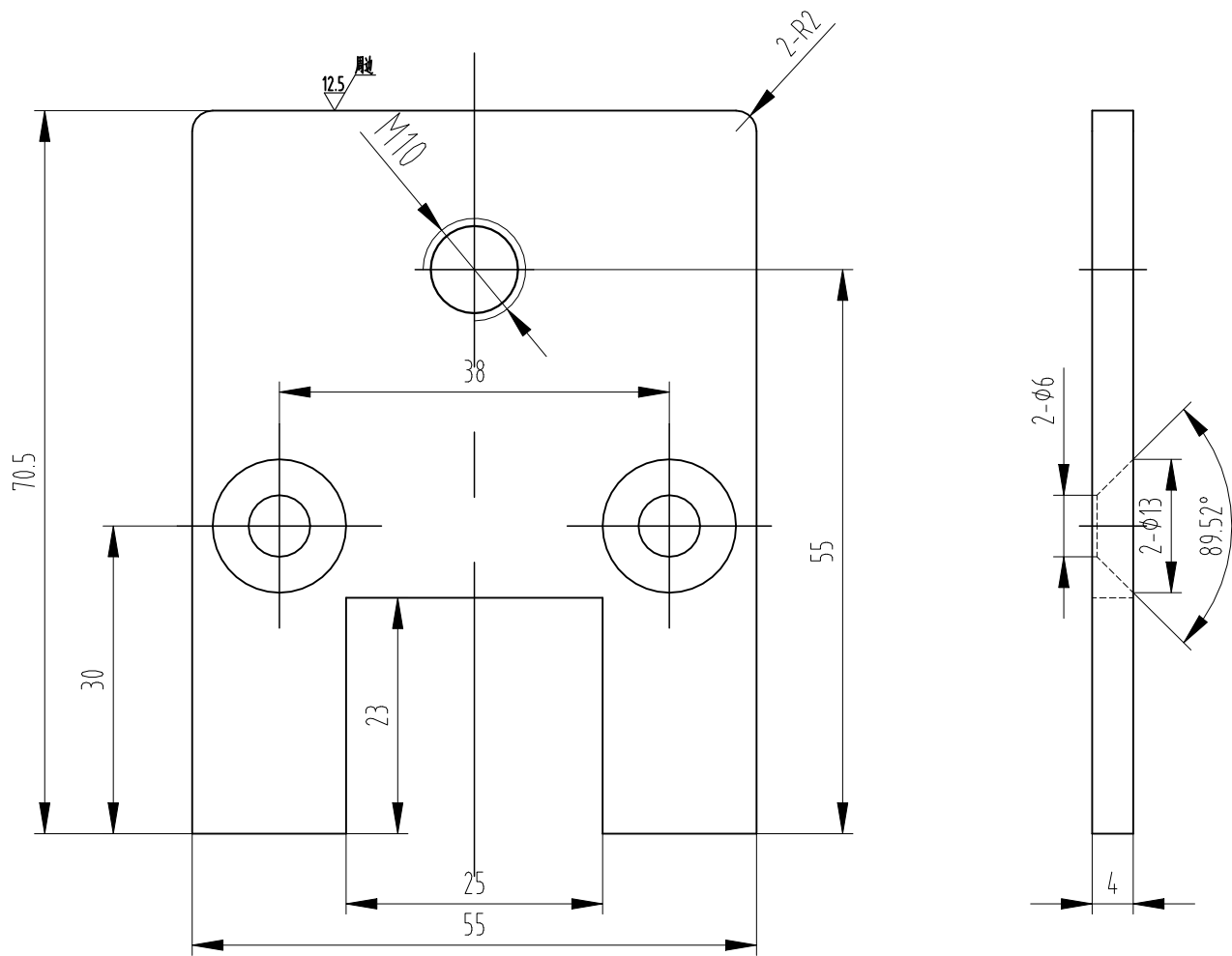
宁波奥德普电梯部件有限公司

NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD.

导轨底座

OX12.1

其余



技术说明:

- 1、边角去毛刺, 锐角倒钝;
- 2、表面镀锌, 厚度不得小于8μm。

|    |    |    |       |    |       |                                                                                                                                                   |  |    |     |  |        |  |
|----|----|----|-------|----|-------|---------------------------------------------------------------------------------------------------------------------------------------------------|--|----|-----|--|--------|--|
|    |    |    |       |    |       |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |  |    |     |  |        |  |
|    |    |    |       |    |       | Q235A/4                                                                                                                                           |  |    |     |  | 靴衬上挡板  |  |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 |                                                                                                                                                   |  |    |     |  |        |  |
| 设计 |    |    | 标准化   |    |       | 阶段标记                                                                                                                                              |  | 重量 | 比例  |  | OX12-5 |  |
|    |    |    |       |    |       |                                                                                                                                                   |  |    | 2:1 |  |        |  |
| 审核 |    |    |       |    |       |                                                                                                                                                   |  |    |     |  |        |  |
| 工艺 |    |    | 批准    |    |       | 共 张 第 页                                                                                                                                           |  |    |     |  |        |  |