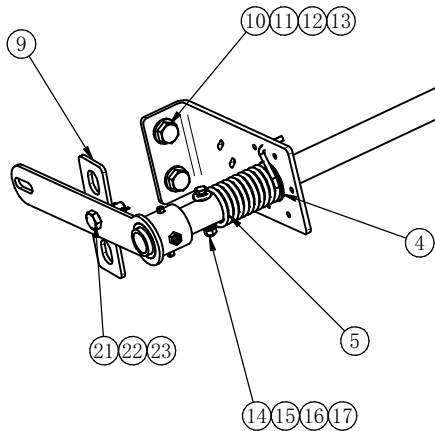
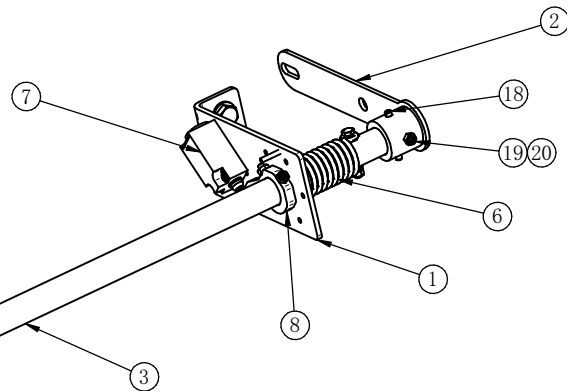
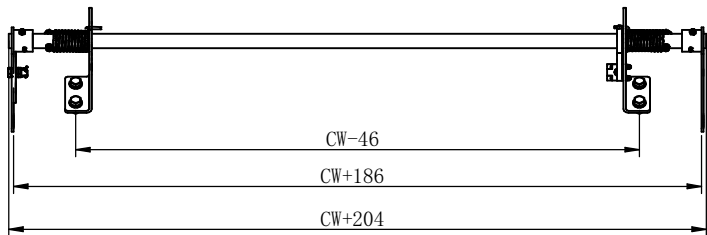


ALL DIMENSIONS METRIC

A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOLERANCE	±0.2	±0.5	±1	TOLERANCE	±1°	±0.5°	±0.3°	±0.15°	±0.1°

Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING SHEET ADJ FOR CONVERSION TO ISO SYMBOLS			WELDS	
OTHER SIDE	ARROW SIDE			



OX-210A扭簧替代

AX210AT102替代

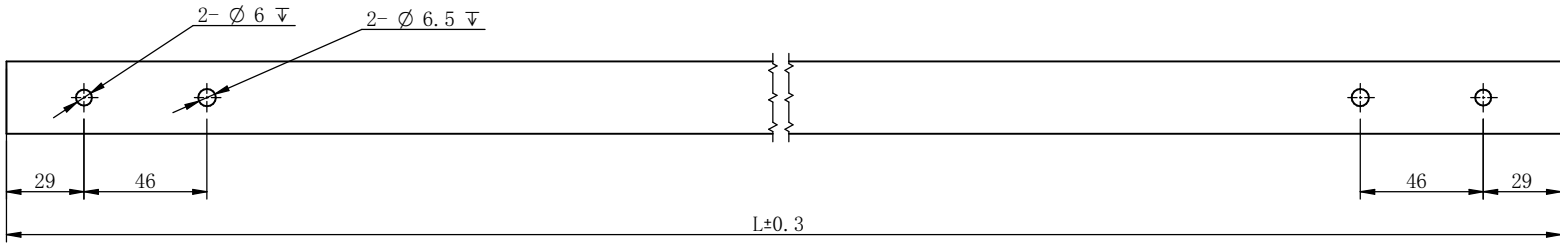
件号		VKS3A460---		001	002	003	004	C01
轿厢净宽		CW		1100	1350	1400	1600	见订单
序号	名称	图号	数量	件号	件号	件号	件号	件号
1	提拉机构支架	VKS3A461---	2			001		
2	提拉机构联动件	VKS3A462---	2			001		
3	提拉杆	VKS3A463---	1	001	002	003	004	C01
4	提拉机构套管	VKS3A464---	2			001		
5	扭簧	VKS3A465---	1			001		
6	扭簧	VKS3A465---	1			002		
7	开关	VKS3A016---	1			001		
8	开关打板	VKS3A466---	1			001		
9	提拉板	VKS3A469---	1			001		
10	六角螺栓	GB5783 M12×25-8.8	4			---		
11	平垫圈	GB97 12	4			---		
12	弹簧垫圈	GB93 12	4			---		
13	六角螺母	GB6170 M12	4			---		
14	六角螺栓	GB5783 M6×45-8.8	2			---		
15	平垫圈	GB97 6	2			---		
16	弹簧垫圈	GB93 6	2			---		
17	六角螺母	GB6170 M6	2			---		
18	弹性圆柱销	GB879.1 6×50	2			---		
19	紧定螺栓	GB78 M6×16	4			---		
20	六角薄螺母	GB6172.1 M6	4			---		
21	带孔螺栓	GB31.1	1			---		
22	六角薄螺母	GB6172.1 M10	2			---		
23	开口销	GB/T91 1.6×25	1			---		

						Volkslift Schindler		提拉机构 Pulling mechanism		VKS3A460		
						绘图 DRAWN	朱 伟	材料:	首次下发版本 FIRST VERSION	重 量	比 例	
						校对 CHK	李 洋			WEIGHT	PROPORTION	
						批准 APPD	陈国芳			24301	0.000 kg	1:10
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	20240317	MATERIAL:	SHEETS 1	1	SHEET	

ALL DIMENSIONS METRIC

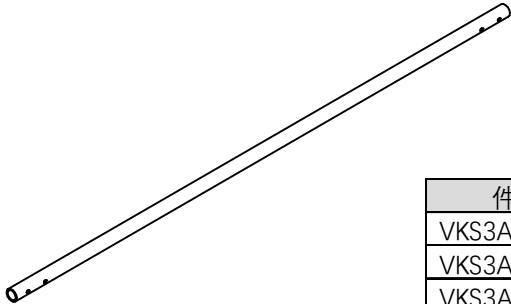
A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOLERANCE	±0.2	±0.5	±1	TOLERANCE	±1°	±0.5°	±0.3°	±0.15°	±0.1°

Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING SHEET ADJ FOR CONVERSION TO ISO SYMBOLS		WELDS	
OTHER SIDE	ARROW SIDE		



壁厚3

材料：钢管27x3 Q235

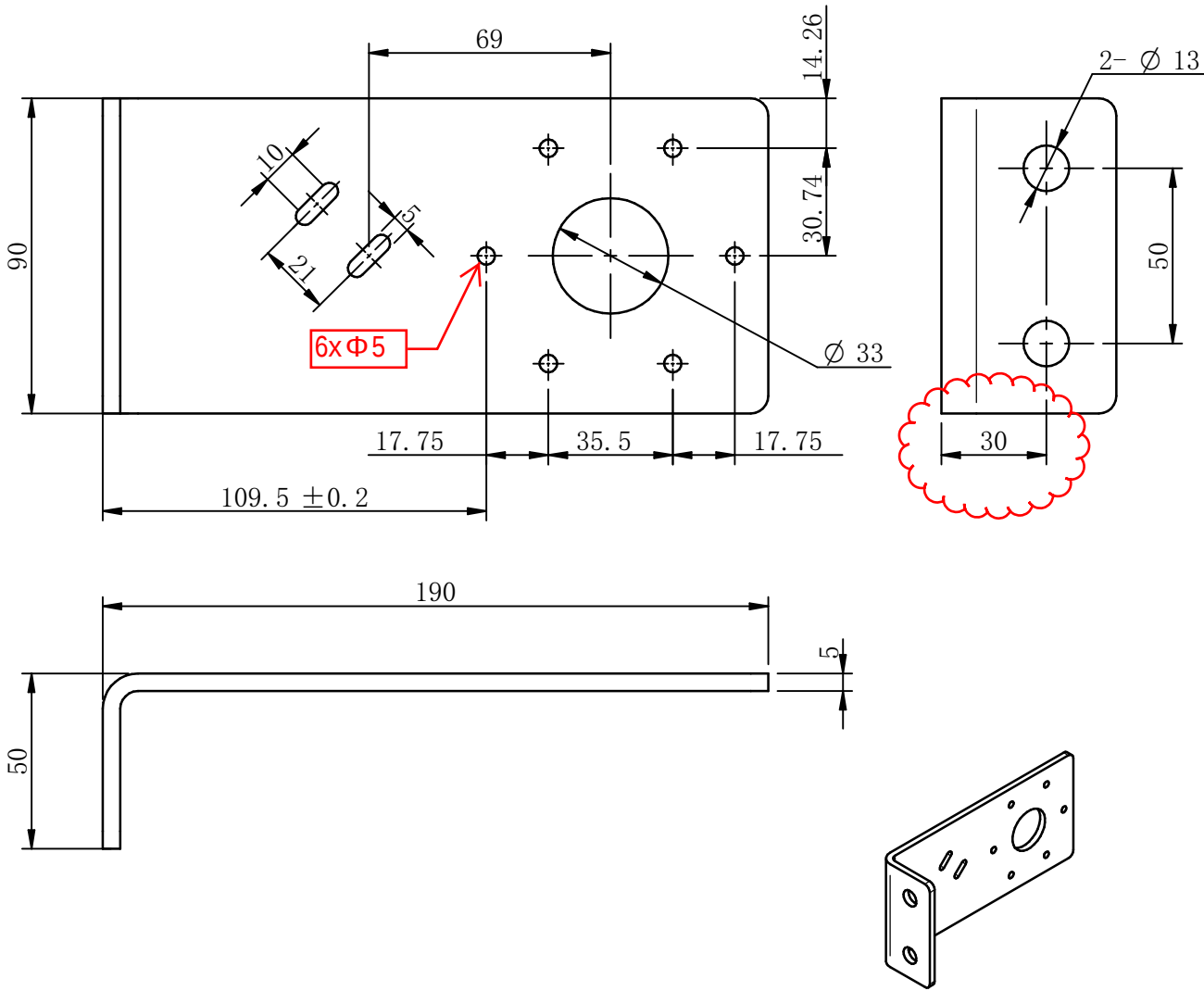


件号	CW	L
VKS3A463001	1100	1304
VKS3A463002	1350	1554
VKS3A463003	1400	1604
VKS3A463004	1600	1804
VKS3A463C01	见参数	CW+204

- 技术要求
- 锐角倒钝，去毛刺
 - 表面处理：RAL7004

						Volslift Schindler	提拉杆 Lift rod	VKS3A463		
								首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION
						绘图 DRAWN	朱 伟	材料： Φ27无缝钢管 MATERIAL:	24301	2.310 kg
						校对 CHK	李 洋		1:2	
						批准 APPD	陈国芳		SHEETS 1	
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	20240317		1	SHEET

A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	WELDS Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS		OTHER SIDE	ARROW SIDE
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		



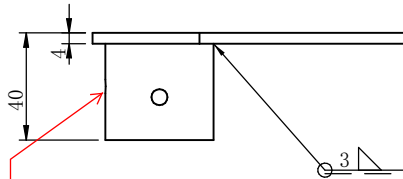
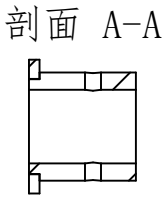
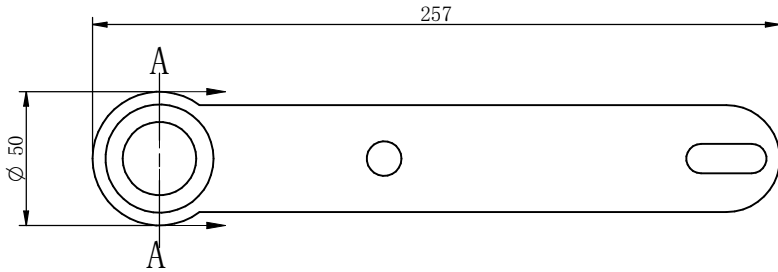
件号: VKS3A461001

- 技术要求
- 锐角倒钝, 去毛刺
 - 表面处理: RAL7004

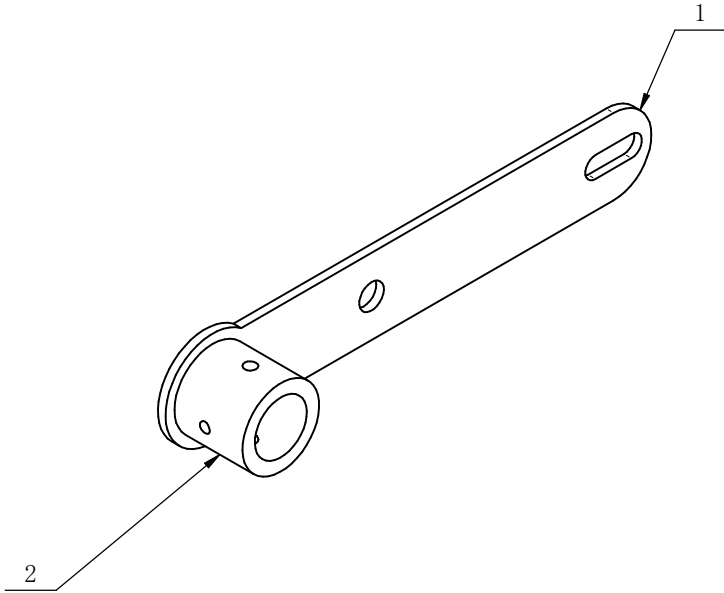
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	
Volkslift Schindler		提拉机构支架 Pull mechanism support		VKS3A461		
绘图 DRAWN	朱 伟	材料: B-5.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION
校对 CHK	李 洋					
批准 APPD	陈国芳			24301	0.764 kg	1:2
日期 DATE	20240317			SHEETS 1	1	SHEET

A3		LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/ CHAMFER	0.5-3	>3-6	>6	ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOLERANCE	±0.2	±0.5	±1	TOLERANCE	±1°	±0.5°	±0.3°	±0.15°	±0.1°

Z = LEG LENGTH ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING SHEET FOR CONVERSION TO ISO SYMBOLS		WELDS	
OTHER SIDE	ARROW SIDE		



螺纹孔在此侧



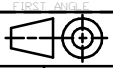
2件/套

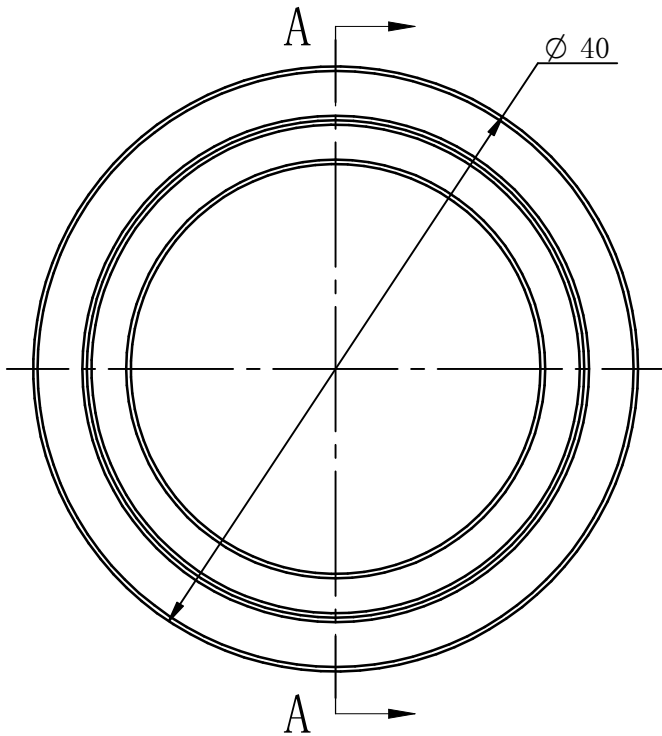
件号: VKS3A462001

- 技术要求
- 1. 焊接牢固，去焊渣
 - 2. 表面处理: RAL7004

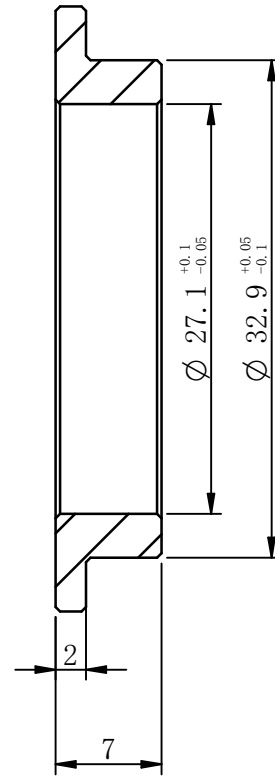
2	VKS3A468	联动筒	1	C45钢	0.000 kg	0.000 kg	
1	VKS3A467	联动杆	1	B-4.0/Q235A	0.275 kg	0.275 kg	
序号	图号	名称	数量	材料	单重	总重	备注
					质量(Kg)		

						Volslift Schindler	提拉机构联动件 Pull mechanism linkage		VKS3A462		
							绘图 DRAWN	朱 伟	材料: MATERIAL:	首次下发版本 FIRST VERSION	重 量 WEIGHT
						校对 CHK	李 洋	24301		0.000 kg	1:2
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	批准 APPD	陈国芳	日期 DATE		20240317	SHEETS 1

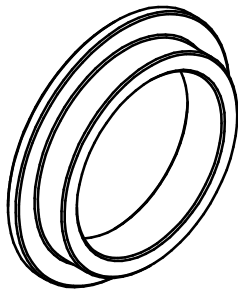
A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	WELDS Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AA26ADJ FOR CONVERSION TO ISO SYMBOLS		OTHER SIDE	ARROW SIDE
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		



剖面 A-A



技术要求：
1 表面不得有裂纹，缺口；
2 未注倒角C0.3



2件/套
材料：尼龙棒 PA6

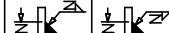
技术要求
1. 未注倒角0.3

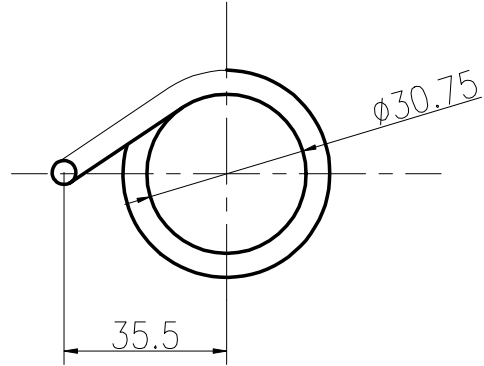
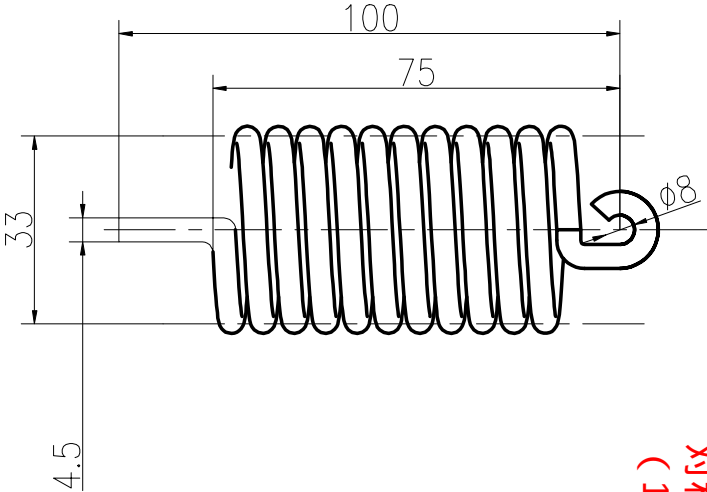
件号：VKS3A464001

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
		提拉机构套管 Pulling mechanism casing		VKS3A464	
绘图 DRAWN	朱 伟	材料： 尼龙 PA-6 MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李 洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1	2:1
日期 DATE	20240317			SHEETS 1	1 SHEET

ALL DIMENSIONS METRIC

A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER				ANGLE (shorter side length)						TOLERANCE			
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000		0.5-3	>3-6	>6		0-10	>10-50	>50-120	>120-400	>400				
				TOLERANCE																		
				± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2			± 0.2	± 0.5	± 1			± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

Z = LEG LENGTH		WELDS	
ANSI/ASME A2.4-98		OTHER SIDE	
WELDING SYMBOLS ARE		ARROW SIDE	
USED IN THIS DRAWING.			
REFER TO DRAWING			
MANUAL FOR CONVERSION			
TO ISD SYMBOLS.			



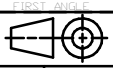
线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

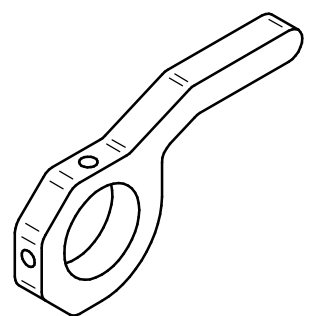
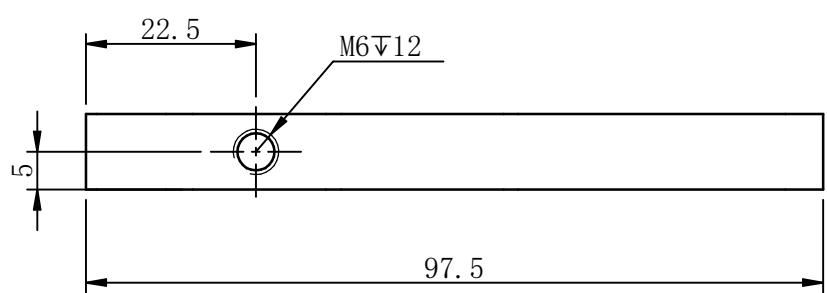
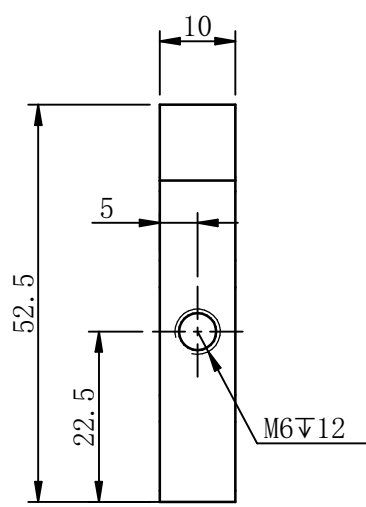
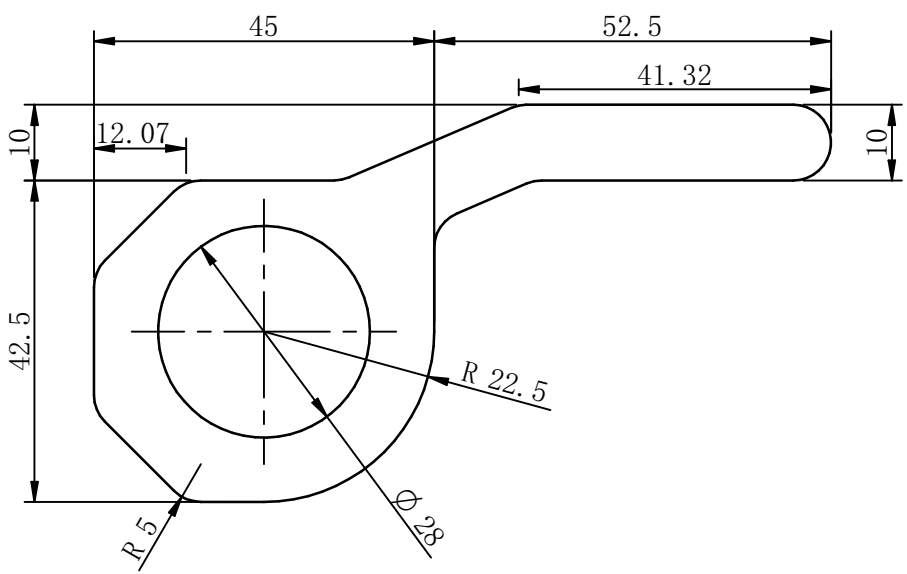
用OX-210A扭簧代替
镀白锌
对称2件/套
(1件左旋1件右旋)

技术要求:
1、表面镀白锌;
2、图示为左旋, 右旋VKS3A465002与之对称制作

件号: VKS3A465001

						Volkslift Schindler	扭簧 Torsional spring		VKS3A465			
							绘图 DRAWN	朱 伟	材料: 72B-φ4.5	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION
							校对 CHK	李 洋		24301		1:1
						批准 APPD	陈国芳					
标记 MARK	更 改 原 因 及 说 明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	20240317	MATERIAL:	SHEETS 1	1	SHEET

A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	WELDS Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS.		OTHER SIDE	ARROW SIDE
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		



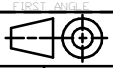
AX210AT102替代
1件/套

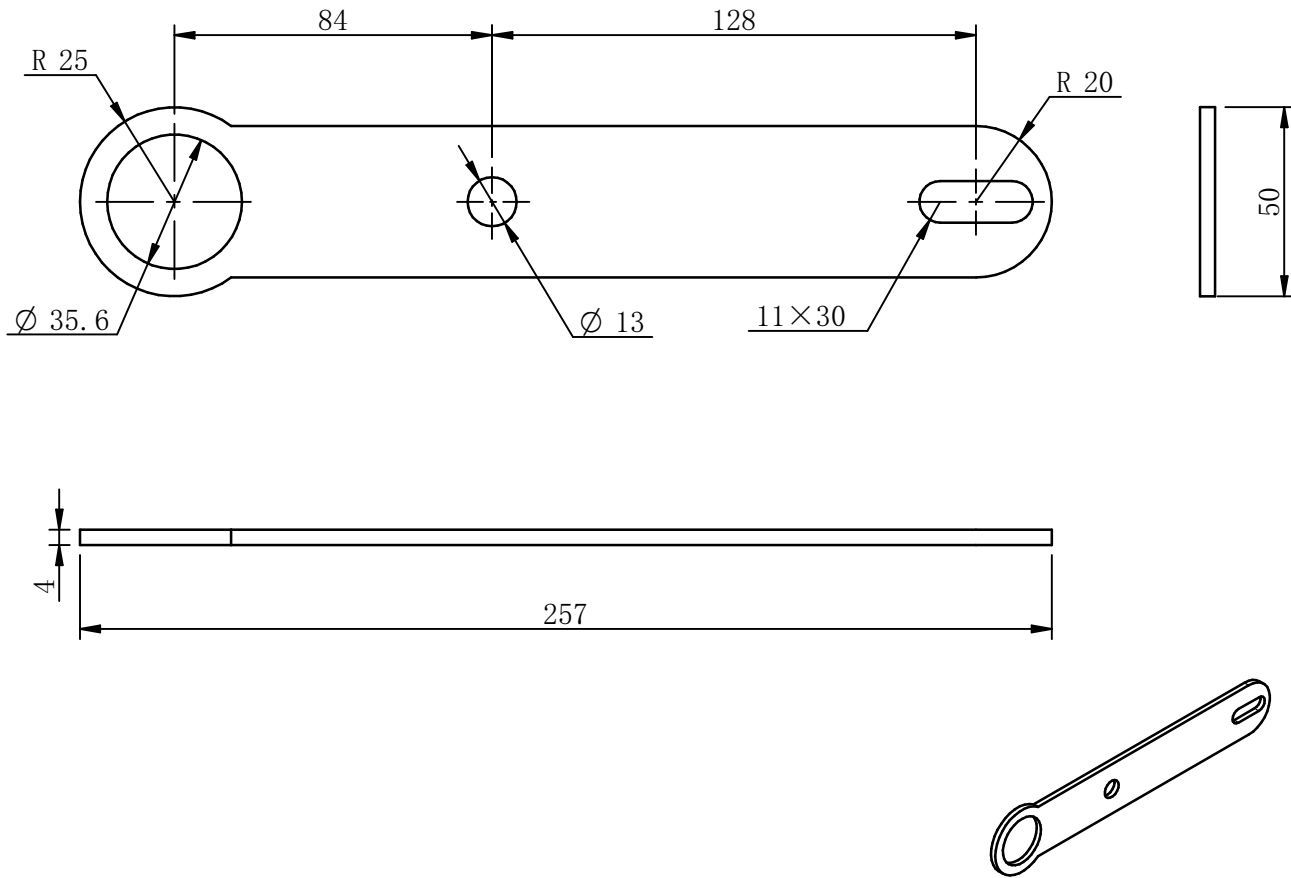
件号: VKS3A466001

- 技术要求
1. 锐角倒钝, 去毛刺
 2. 表面处理: RAL7004

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
		开关打板 Switch plate		VKS3A466	
绘图 DRAWN	朱 伟	材料: B-10.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李 洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1	1:1
日期 DATE	20240317			SHEETS 1	1 SHEET

ALL DIMENSIONS METRIC

A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS		WELDS	
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2				
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		



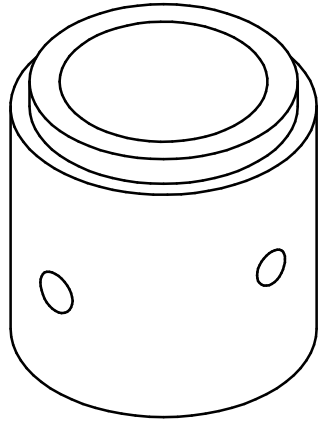
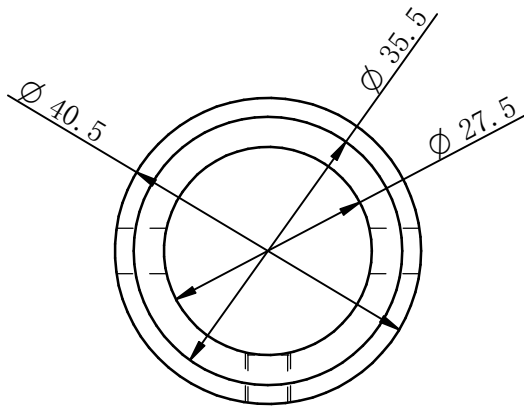
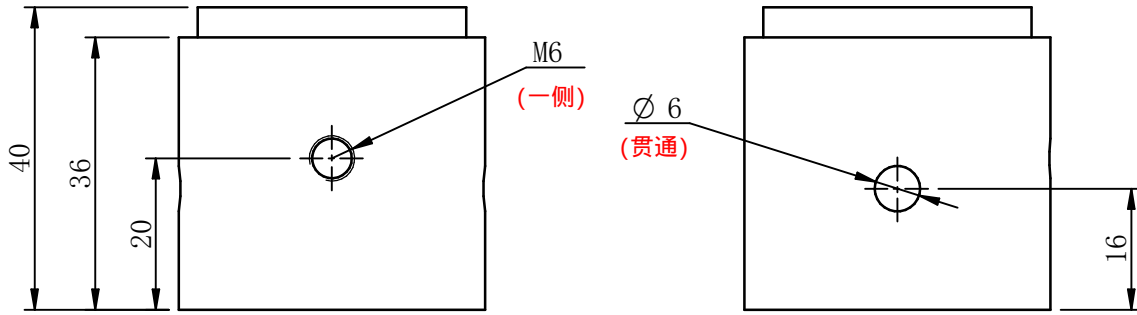
件号: VKS3A467001

技术要求

1. 锐角倒钝, 去毛刺

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
		联动杆 Linkage bar		VKS3A467	
绘图 DRAWN	朱伟	材料: B-4.0/Q235A MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1:2	
日期 DATE	20240317	SHEETS 1		1	SHEET

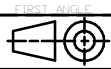
A4			LENGTH/ DIAMETER		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING AAA26ADJ FOR CONVERSION TO ISO SYMBOLS		WELDS	
			TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2			OTHER SIDE	ARROW SIDE
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)				0-10	>10-50	>50-120	>120-400	>400		
TOLERANCE		±0.2	±0.5	±1	TOLERANCE				±1°	±0.5°	±0.3°	±0.15°	±0.1°		

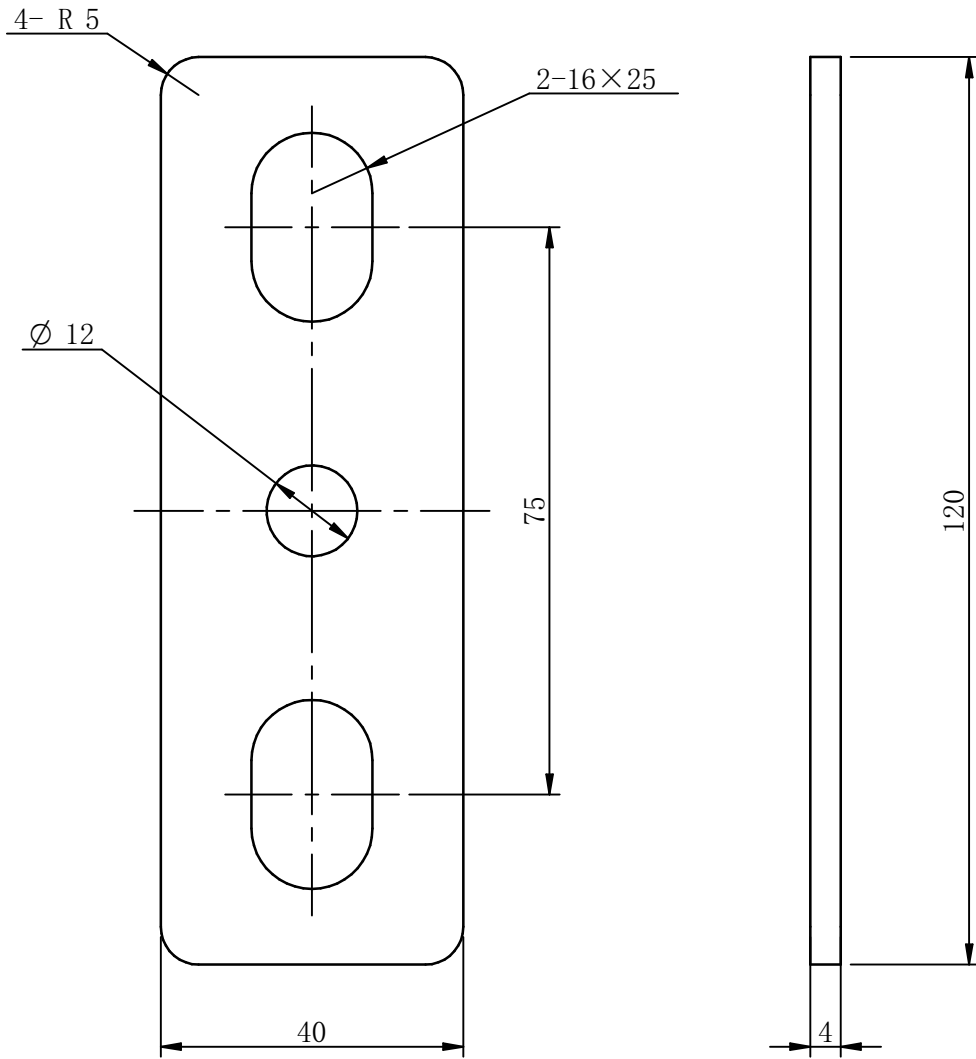


件号: VKS3A468001

技术要求
1. 锐角倒钝, 去毛刺

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK
		联动筒 Linkage cylinder		VKS3A468	
绘图 DRAWN	朱 伟	材料: C45钢 MATERIAL:		首次下发版本 FIRST VERSION	重量 WEIGHT
校对 CHK	李 洋			24301	比例 PROPORTION
批准 APPD	陈国芳			1	1:1
日期 DATE	20240317			SHEETS 1	1 SHEET

A4		LENGTH/ DIAMETER								Z = LEG LENGTH ANSI/AWS, A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING WAA26ADJ FOR CONVERSION TO ISO SYMBOLS				OTHER SIDE	ARROW SIDE
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000							
		TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2					
		TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2					
RADIUS/ CHAMFER		0.5-3	>3-6	>6	ANGLE (shorter side length)			0-10	>10-50	>50-120	>120-400	>400			
TOLERANCE		±0.2	±0.5	±1	TOLERANCE			±1°	±0.5°	±0.3°	±0.15°	±0.1°			



1件/套

件号: VKS3A469001

技术要求

- 锐角倒钝, 去毛刺
- 表面处理: RAL7004

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION
		提拉板 Pull plate		VKS3A469	
绘图 DRAWN	朱 伟	材料: B-4.0/Q235A MATERIAL:	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION
校对 CHK	李 洋		24301	0.125 kg	1:1
批准 APPD	陈国芳		SHEETS 1	1	SHEET
日期 DATE	20240317				