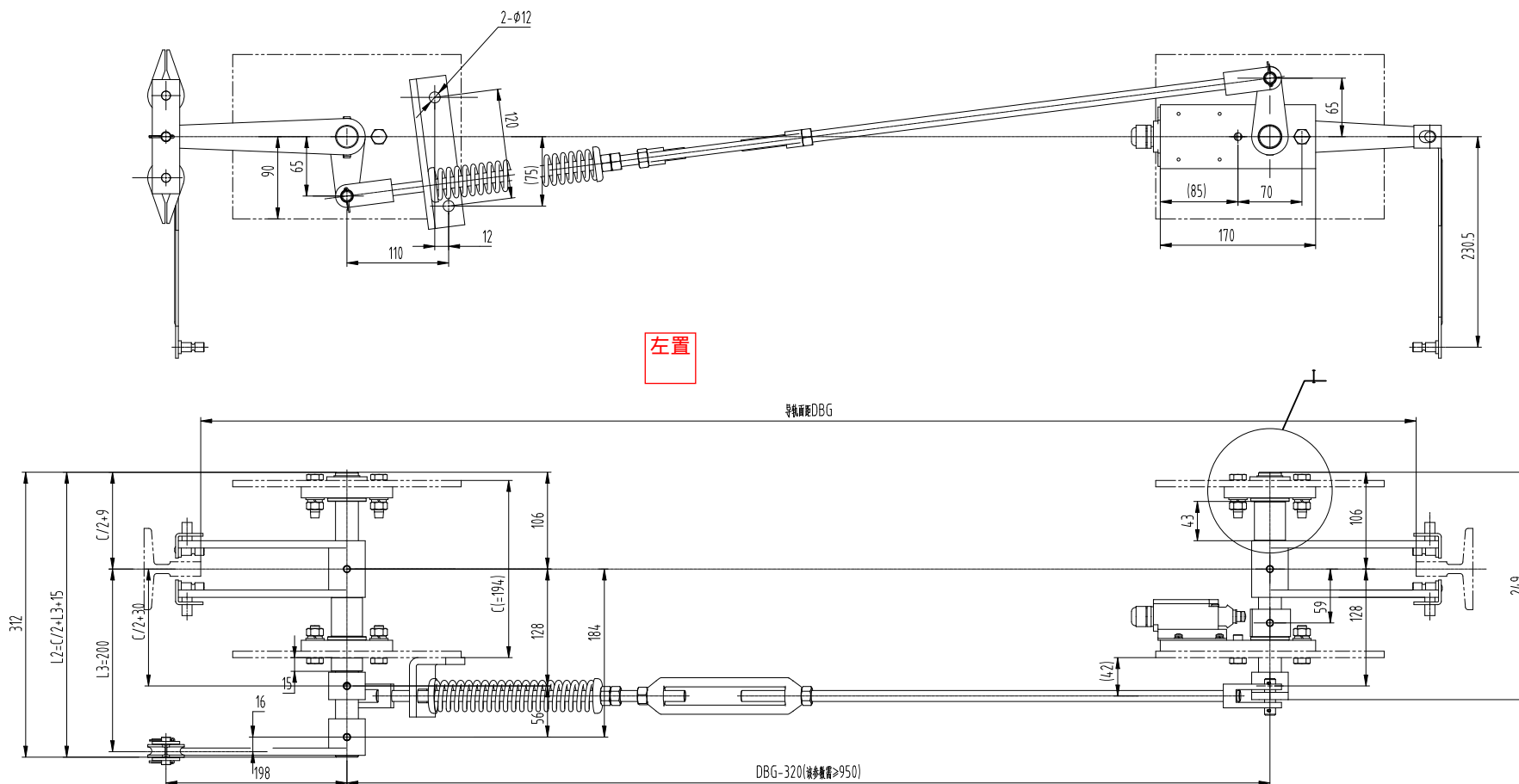


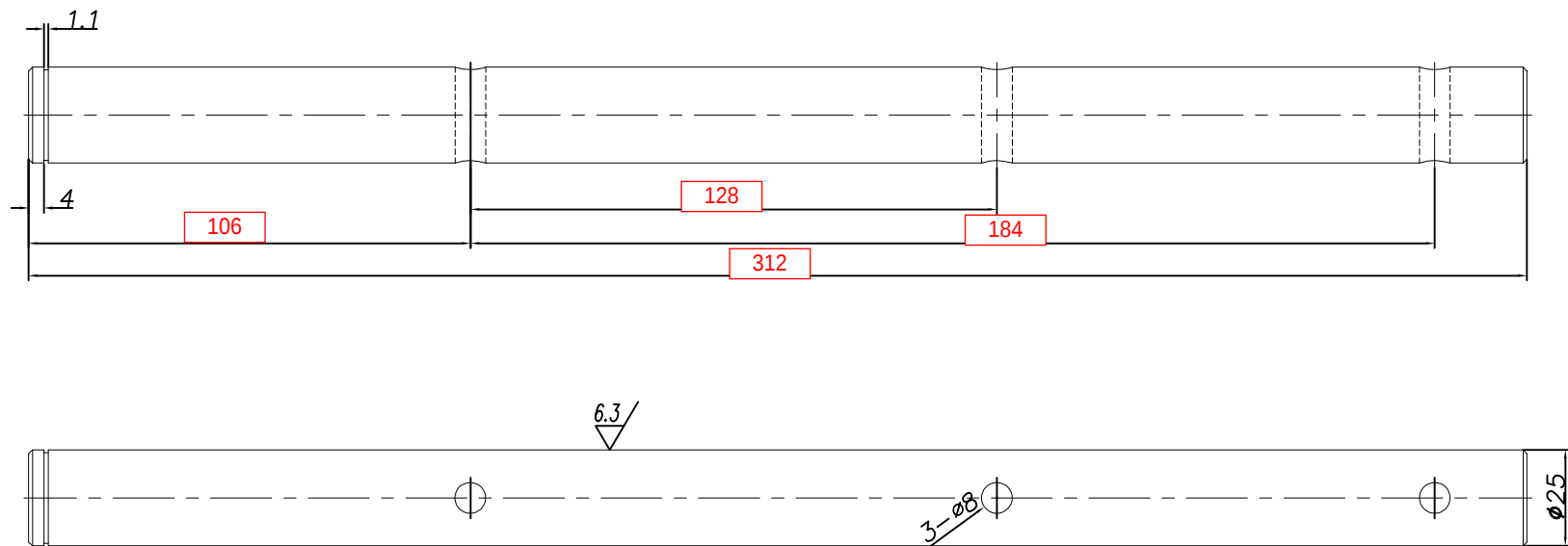


技术说明:

- 1、本件为下提拉式形式布置结构;
- 2、本图设计时安装侧板厚度按 $\leq 7\text{mm}$ 参数确定;
- 3、本件中安全开关为自动复位开关。
- 4、本图中各件位置可根据客户要求状态设定,具体制作时需注意相关参数的确定。
- 5、本图所有未注公差按GB/T1184-K,GB/T1804-m执行。

						 宁波奥德普电梯部件有限公司 NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD.					
											安全联动机构
标记	处数	分区	更改文件号	签名	年、月、日						
设计			标准化			阶段标记		重量	比例	OX188T	
审核								14.7	1:5		
工艺			批准			共 张 第 页					

线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	4000~10000	10000~20000	20000~40000	40000~100000	100000~200000	200000~400000	400000~1000000	1000000~2000000	2000000~4000000	4000000~10000000	10000000~20000000	20000000~40000000	40000000~100000000	100000000~200000000	200000000~400000000	400000000~1000000000	1000000000~2000000000	2000000000~4000000000	4000000000~10000000000	10000000000~20000000000	20000000000~40000000000	40000000000~100000000000	100000000000~200000000000	200000000000~400000000000	400000000000~1000000000000	1000000000000~2000000000000	2000000000000~4000000000000	4000000000000~10000000000000	10000000000000~20000000000000	20000000000000~40000000000000	40000000000000~100000000000000	100000000000000~200000000000000	200000000000000~400000000000000	400000000000000~1000000000000000	1000000000000000~2000000000000000	2000000000000000~4000000000000000	4000000000000000~10000000000000000	10000000000000000~20000000000000000	20000000000000000~40000000000000000	40000000000000000~100000000000000000	100000000000000000~200000000000000000	200000000000000000~400000000000000000	400000000000000000~1000000000000000000	1000000000000000000~2000000000000000000	2000000000000000000~4000000000000000000	4000000000000000000~10000000000000000000	10000000000000000000~20000000000000000000	20000000000000000000~40000000000000000000	40000000000000000000~100000000000000000000	100000000000000000000~200000000000000000000	200000000000000000000~400000000000000000000	400000000000000000000~1000000000000000000000	1000000000000000000000~2000000000000000000000	2000000000000000000000~4000000000000000000000	4000000000000000000000~10000000000000000000000	10000000000000000000000~20000000000000000000000	20000000000000000000000~40000000000000000000000	40000000000000000000000~100000000000000000000000	100000000000000000000000~200000000000000000000000	200000000000000000000000~400000000000000000000000	400000000000000000000000~1000000000000000000000000	1000000000000000000000000~2000000000000000000000000	2000000000000000000000000~4000000000000000000000000	4000000000000000000000000~10000000000000000000000000	10000000000000000000000000~20000000000000000000000000	20000000000000000000000000~40000000000000000000000000	40000000000000000000000000~100000000000000000000000000	100000000000000000000000000~200000000000000000000000000	200000000000000000000000000~400000000000000000000000000	400000000000000000000000000~1000000000000000000000000000	1000000000000000000000000000~2000000000000000000000000000	2000000000000000000000000000~4000000000000000000000000000	4000000000000000000000000000~10000000000000000000000000000	10000000000000000000000000000~200000000000000000000000000000	20000000000000000000000000000~400000000000000000000000000000	40000000000000000000000000000~1000000000000000000000000000000	100000000000000000000000000000~2000000000000000000000000000000	200000000000000000000000000000~4000000000000000000000000000000	400000000000000000000000000000~10000000000000000000000000000000	1000000000000000000000000000000~20000000000000000000000000000000	2000000000000000000000000000000~40000000000000000000000000000000	4000000000000000000000000000000~100000000000000000000000000000000	10000000000000000000000000000000~200000000000000000000000000000000	20000000000000000000000000000000~400000000000000000000000000000000	40000000000000000000000000000000~1000000000000000000000000000000000	100000000000000000000000000000000~2000000000000000000000000000000000	200000000000000000000000000000000~4000000000000000000000000000000000	400000000000000000000000000000000~10000000000000000000000000000000000	10000000000000
------	-----	------	--------	---------	----------	-----------	-----------	------------	-------------	-------------	--------------	---------------	---------------	----------------	-----------------	-----------------	------------------	-------------------	-------------------	--------------------	---------------------	---------------------	----------------------	-----------------------	-----------------------	------------------------	-------------------------	-------------------------	--------------------------	---------------------------	---------------------------	----------------------------	-----------------------------	-----------------------------	------------------------------	-------------------------------	-------------------------------	--------------------------------	---------------------------------	---------------------------------	----------------------------------	-----------------------------------	-----------------------------------	------------------------------------	-------------------------------------	-------------------------------------	--------------------------------------	---------------------------------------	---------------------------------------	--	---	---	--	---	---	--	---	---	--	---	---	--	---	---	--	---	---	--	---	---	--	---	---	--	---	---	--	---	---	--	--	--	---	--	--	---	--	--	---	--	--	---	--	--	---	----------------



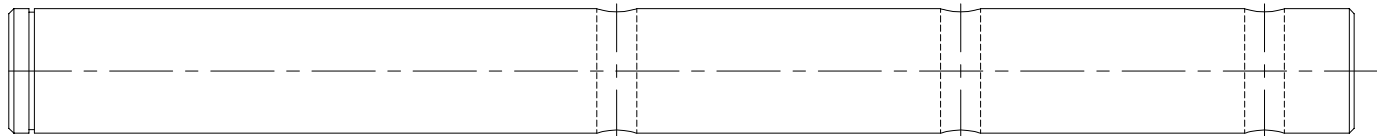
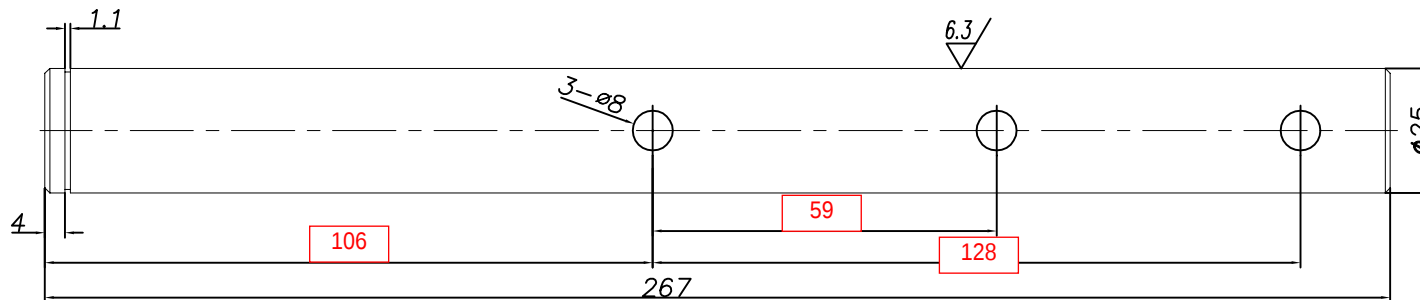
1. 边角去毛刺, 未注明倒角为 $0.5 \sim 1 \times 45^\circ$;
2. 表面镀锌处理;
3. 完成后摆放注意弯曲变形及表面挤压不平等缺陷;
4. 图中各参数根据指令确定, 注轴杆上的销孔根据指令确定。

							Q235A	宁波奥德普电梯部件有限公司			
标记	处数	分	区	文件更改	登	名		年月日	长轴杆		
设计				标准化							
校对								阶段标记	重量	比例	
审核									1.46	4:5	
工艺				批准				版本:			
								0X188T.1-4			

日期

GB/T 1804-

6.3

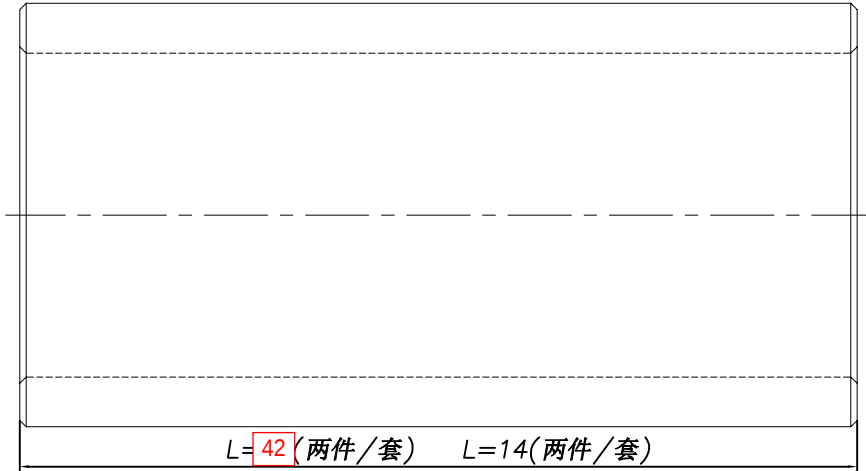
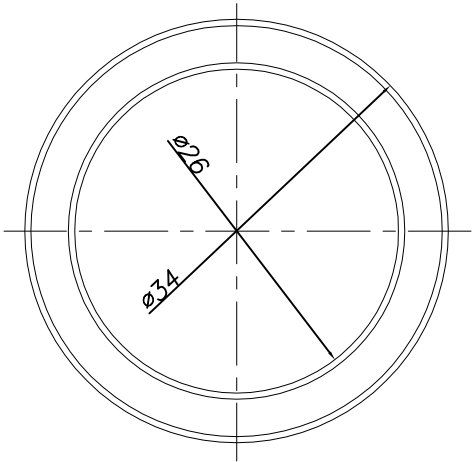


							Q235A	宁波奥德普电梯部件有限公司			
标记	处数	分	区	文件更改	登	名		年月日	短轴杆		
设计				标准化							
校对								阶段标记	重量	比例	
审核									1.25	1:1	
工艺				批准				版本:			
								0X188T.2-1			

9-11881-X0

GB/T 1804

线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	4000~6300	6300~10000	高度尺寸	0.5~3	>3~6	>6~30	>30	短边尺寸	≤10	>10~50	>50~120	>120~400	>400
线性公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±5.0	圆/倒角公差	±0.2	±0.5	±1.0	±2.0	角度公差	±1′	±30′	±20′	±10′	±5′



6.3/

技术说明

1. 边角去毛刺，未注明倒角为0.5~1.0×45°；
2. 图中衬套长度根据指令确定；
3. 表面镀锌处理。

借(通)用件登记
旧底图总号
底图总号

签 字

日 期

							20#					宁波奥德普电梯部件有限公司				
												衬套				
标记	处数	分 区	文件更改	整 名	年月日		阶段标记			重量	比例	0X-188T.1-5				
设 计			标准化				阶段标记			重量	比例					
校 对										0.03	5:2					
审 核										0.03	5:2					
工 艺			批 准			版本:										