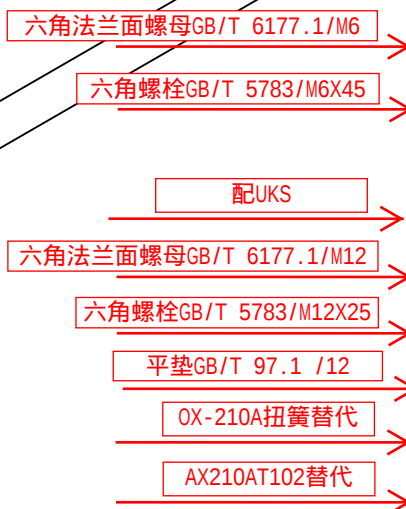
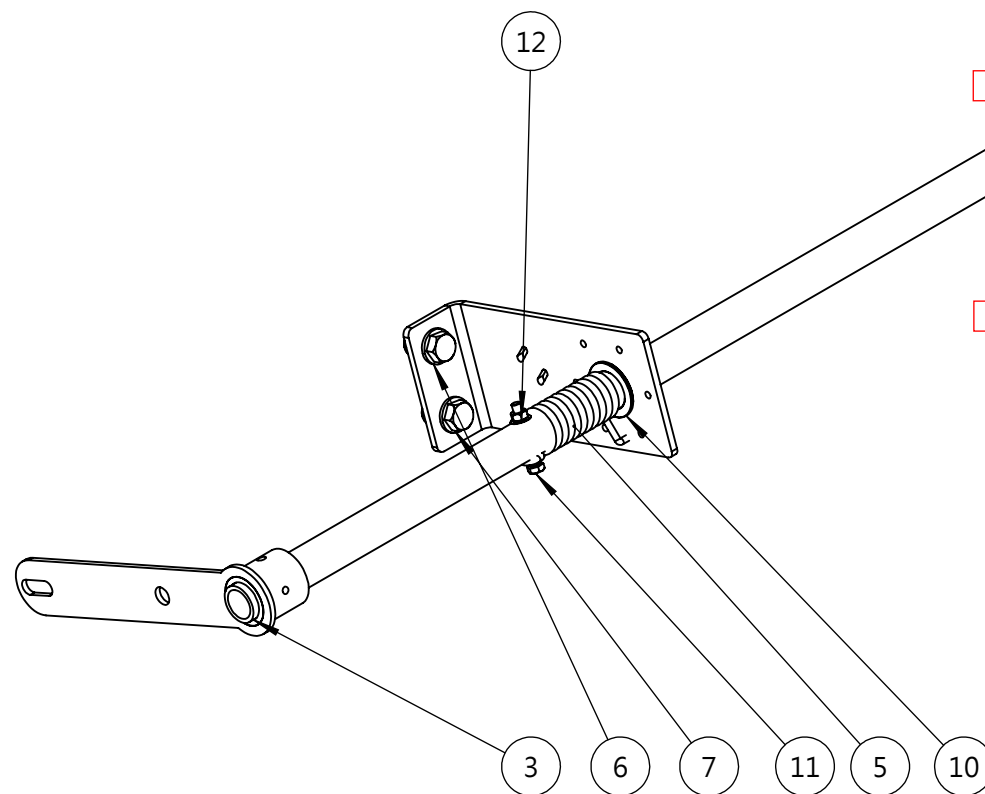


Tolerancias ISO 2768
Table 1. Tolerances for linear dimensions, except rounded edges



00	05/07/2022	SAM	SAM	1ª ed. del plano
Rev.	Created Date	Creat By	Checked	Change Description
Finishing ---			Toler.: S/ISO 2768-c (mm)	Format A3
				Scale 1:5
Material:				File. 文件 VL071X0000
Title Sincron. SET (提拉机构) . AODEPU OX-210B, OKFIT CF450-630			Thick. 厚度 (mm)	Bending R 折弯半径 (mm)
			Bend.Ded.(mm)	Weight (kg) 6.04
			Sheet no. 1/1	Rev.
			Project 项目 T23020823	Part Code: 部件序号 VL071X0000

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SAM/01/01 - Edition: 00

4

3

2

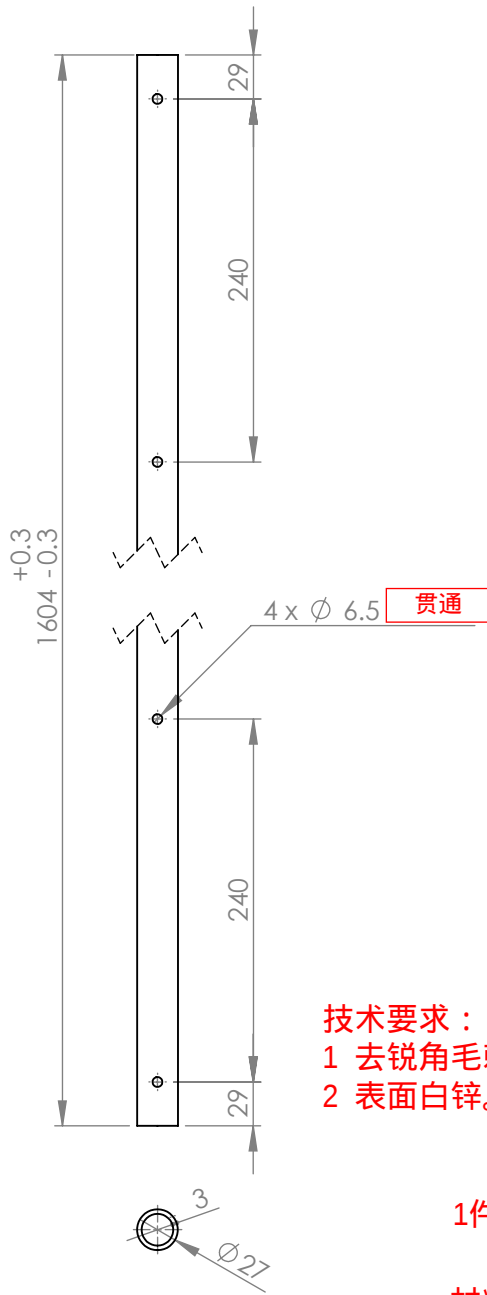
1

Tolerance class		Permissible deviations from the nominal value d (in mm)							
Type	Description	0,5<d≤3	3<d≤6	6<d≤30	30<d≤120	120<d≤400	400<d≤1000	1000<d≤2000	2000<d≤4000
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

Tolerancias ISO 2768

Table 1. Tolerances for linear dimensions, except rounded edges

Tube Ø27x3



技术要求：
1 去锐角毛刺；
2 表面白锌。

1件/套

材料：钢管27x3 Q235

00	25/10/2021	SAM	SAM	1ª ed. del plano
Rev.	Created Date	Creat. By	Checked	Change Description
Finishing...				Toler. S/ISO 2768-c (mm)
Material: Perfil acero UNE-EN 10025-2 S235JR				Format A4
Title sincron bar (提拉杆) AODEPU OX-210B. OKFIT CF450-630				Scale 1:5
Thick. 厚度 (mm) 2				File. 文件 VL07100002
Bending R 折弯半径 (mm)				Bend.Ded. (mm)
Project 项目 T23020823				Weight (kg) 2.84
Part Code. 部件件号 VL07100002 / VKS3Z301C01				Sheet no. 1/1
				Rev.

VOLKSLIFT

4

3

2

1

F

E

D

C

B

A

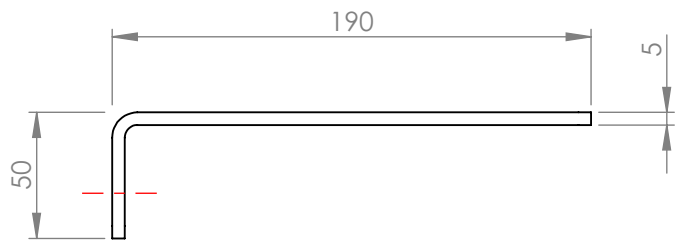
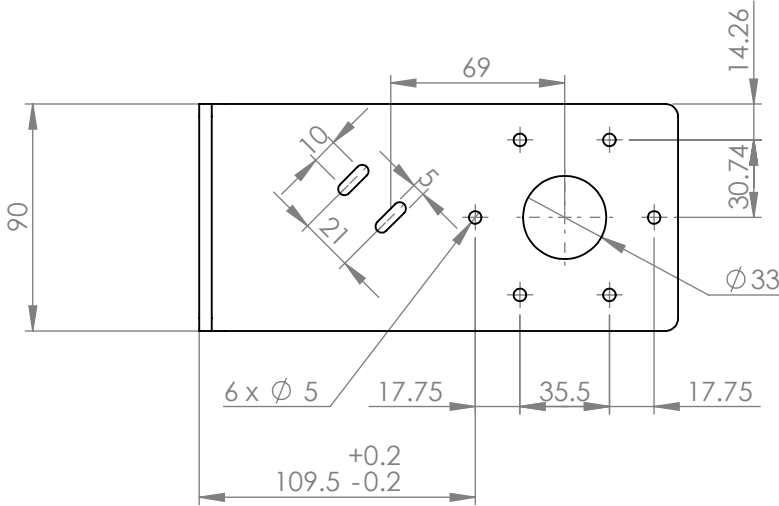
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4 3 2 1

Tolerance class		Permissible deviations from the nominal value d (in mm)							
Type	Description	0,5<d≤3	3<d≤6	6<d≤30	30<d≤120	120<d≤400	400<d≤1000	1000<d≤2000	2000<d≤4000
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

V=4 R=5

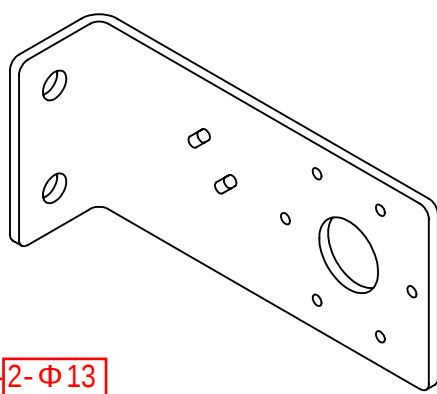
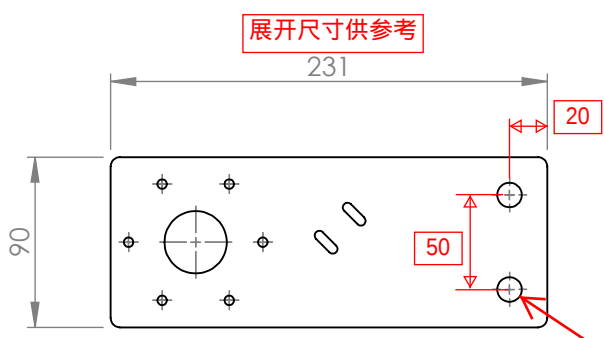
Tolerancias ISO 2768
Table 1. Tolerances for linear dimensions, except rounded edges



技术要求：
1 去锐角毛刺；
2 表面白锌。

2件/套

材料：钢板 Q235



00	25/10/2021	SAM	SAM	1ª ed. del plano				
Rev.	Created Date	Creat. By	Checked	Change Description				
Finishing: Painted RAL7004			Toler.: S/ISO 2768-c (mm)	Format A4	Scale 1:3	VOLKSLIFT		
Material: Steel sheet UNE-EN 10025-2 S235JR				File: 文件 VL07100001				
Title Sincron. Plate AODEPU OX-210B. (提拉机构支架). OKFIT CF			Thick. 厚度 (mm) 5	Bending R 折弯半径 (mm) 5	Bend.Ded. (mm) 9	Weight (kg) 0.76	Sheet no. 1/1	Rev.
			Project 项目 T23020823		Part Code. 部件件号 VL07100001 / VKS3Z300001			

4 3 2 1

A3



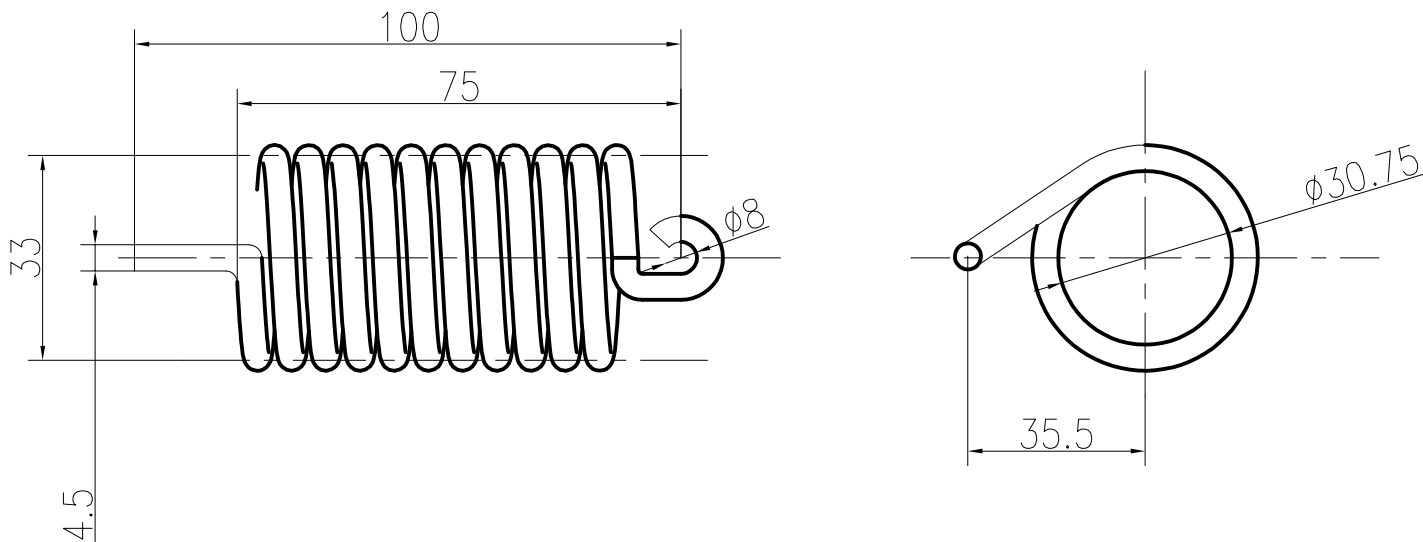
LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2

RADIUS/ CHAMFER	0.5-3	>3-6	>6
TOLERANCE	± 0.2	± 0.5	± 1

ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

Z = LEG LENGTH
ANSI/ASME A2.4-98
WELDING SYMBOLS ARE
USED ON THIS DRAWING.
REFER TO DRAWING
MANUAL FOR CONVERSION
TO ISO SYMBOLS.

WELDS	
OTHER SIDE	ARROW SIDE



线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

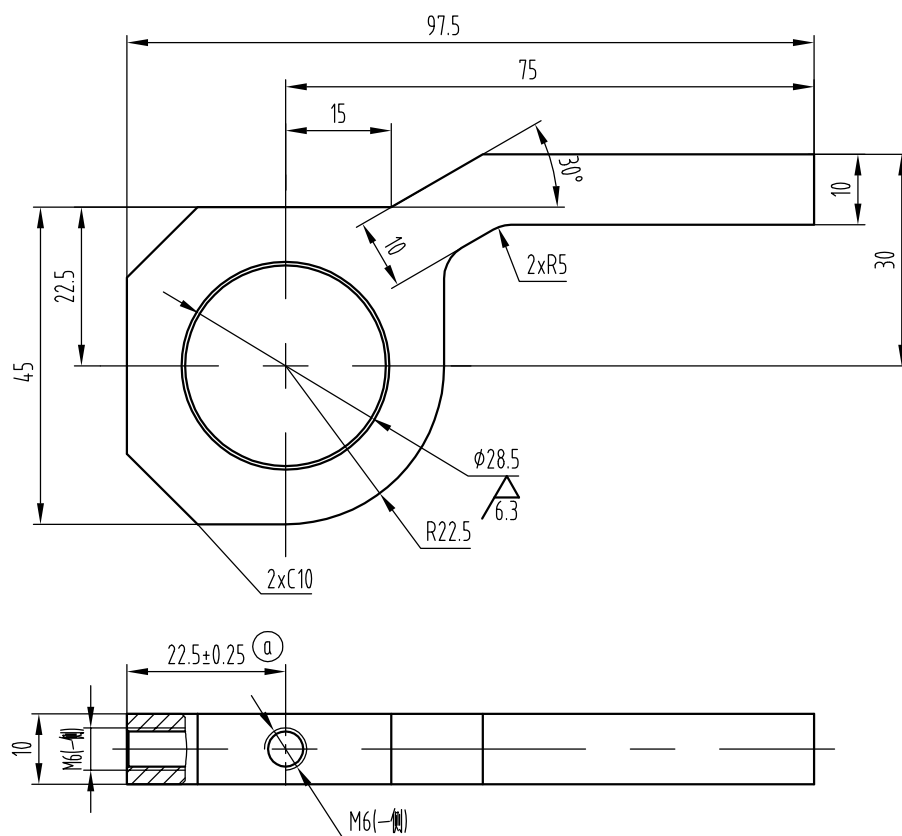
用OX-210A扭簧代替
镀白锌
对称2件/套
(1件左旋1件右旋)

技术要求:
1、表面电镀白锌
2、该件为左旋

件号: PVKS3Z198001/V20E000105

ALL DIMENSIONS METRIC

						VOLKSLIFT	扭簧 Torsion Spring	VKS3Z198		
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	绘图 DRAWN 张波	材料: 72B-φ4.5 MATERIAL:	首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION
						校对 CHK 闵传宏		9401		1:1
						批准 APPD 徐勇		SHEETS 2	1	SHEET
						日期 DATE 2019.04.23				



1件/套

技术要求

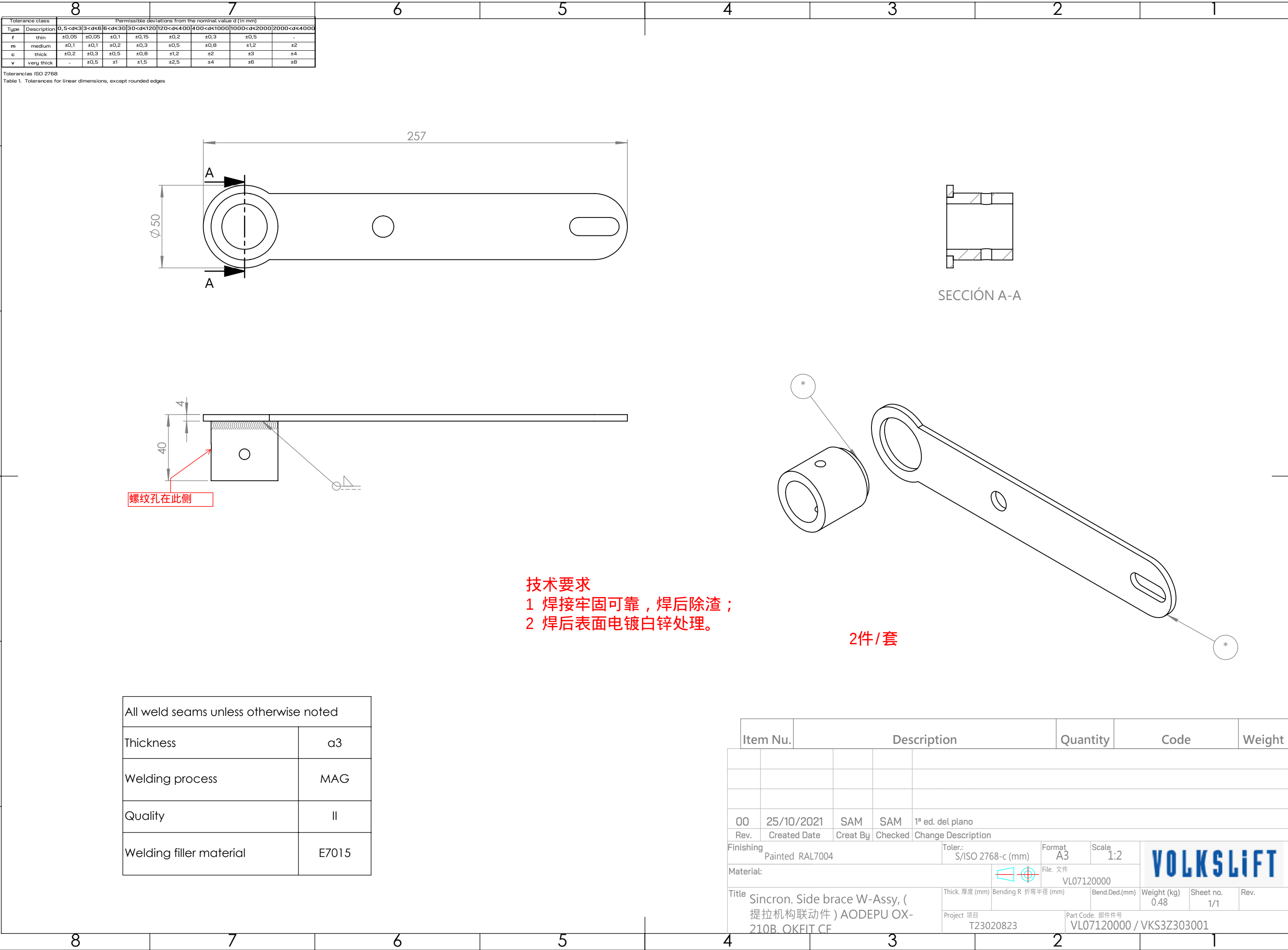
- 1 本开关打杆浇铸成型, 旧牌号为ZG35;
- 2 表面不得有裂纹、砂眼、变形等缺陷;
- 3 内孔 $\phi 28.5$ 两侧倒角C0.5;
- 4 表面(电)镀白锌处理, 锌层厚度不小于8 μm 。

G01	开关打杆
G00	名称

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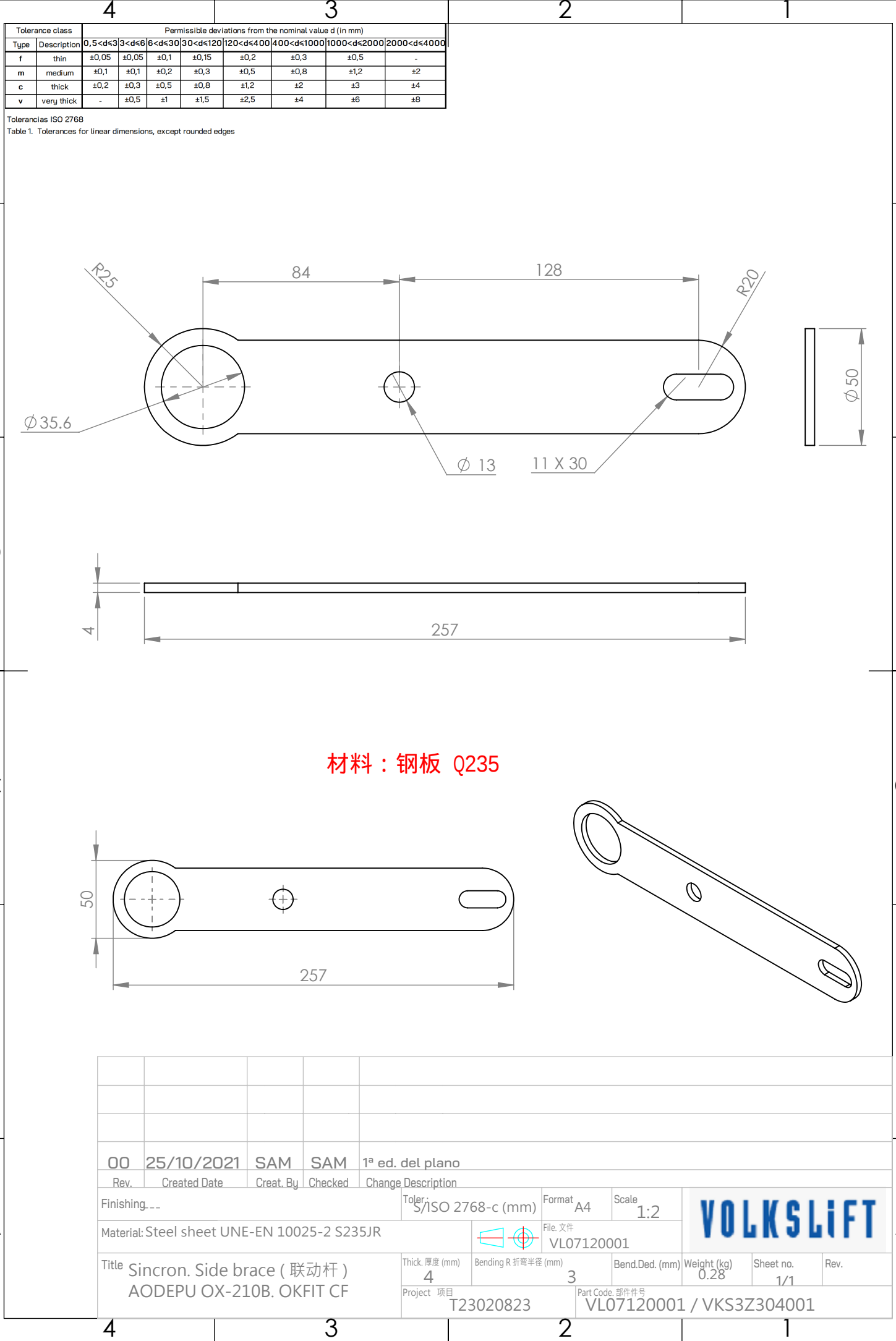
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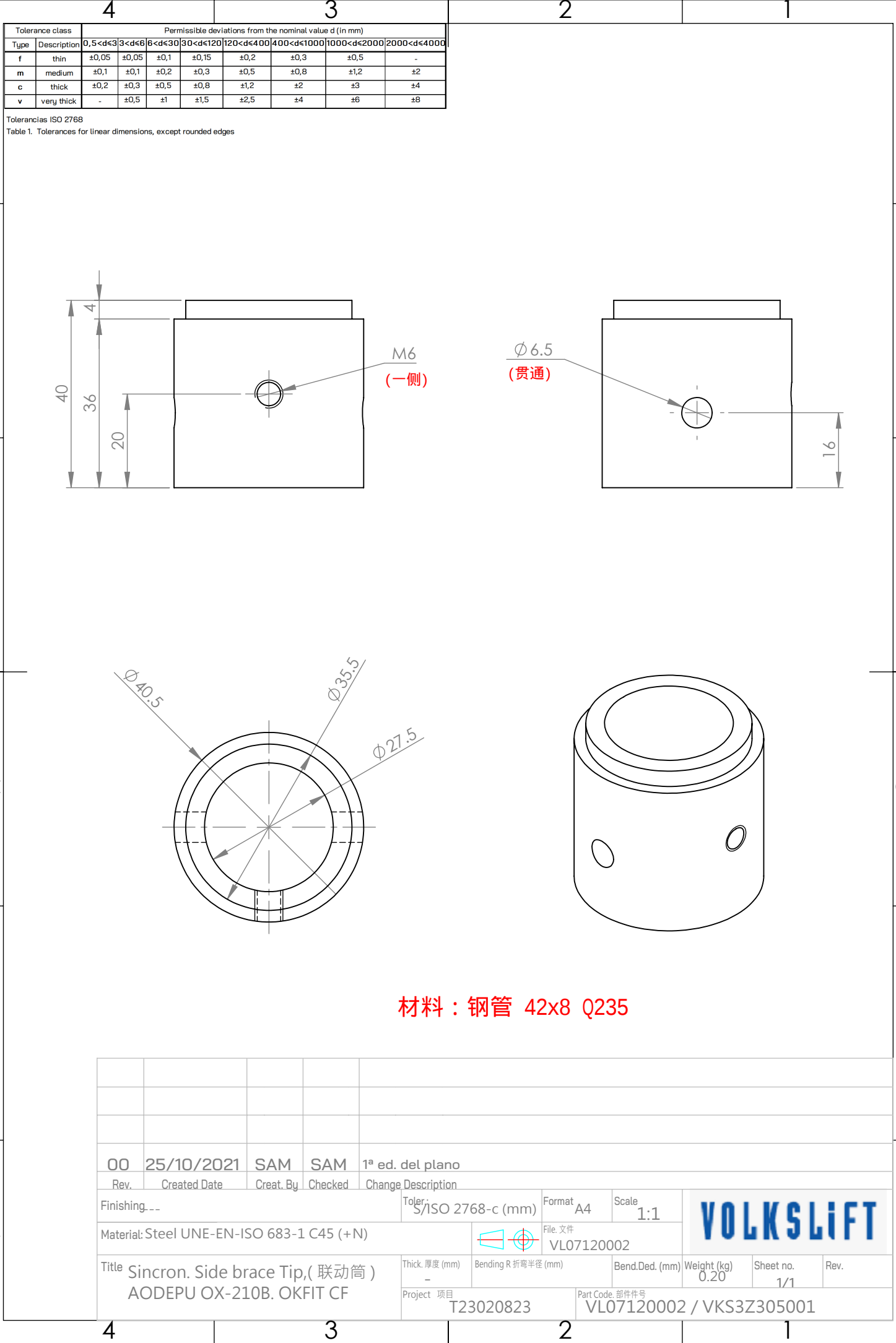
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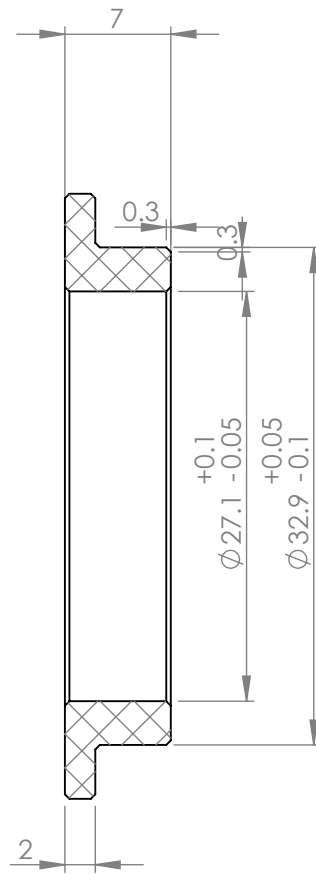
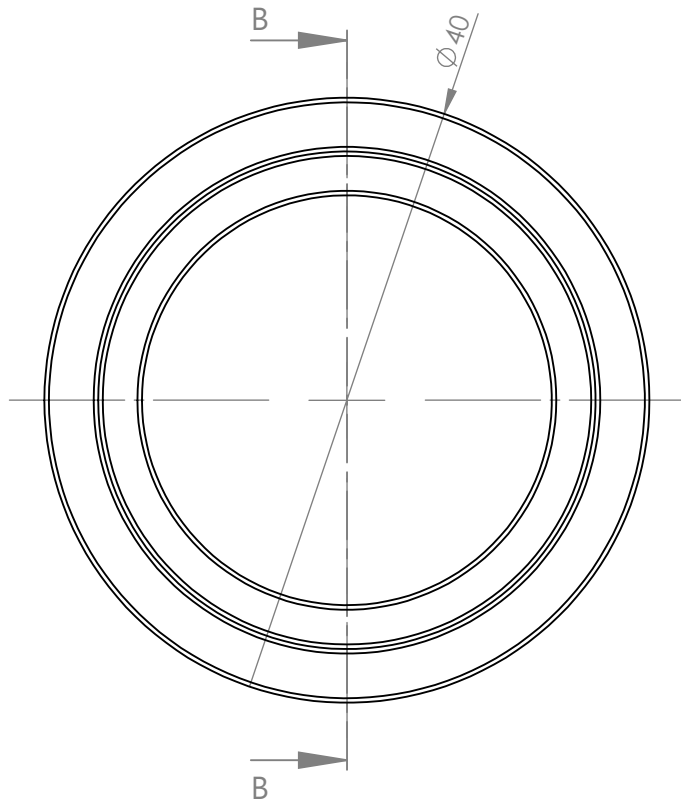
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SAM/01.01 - Edition: 00

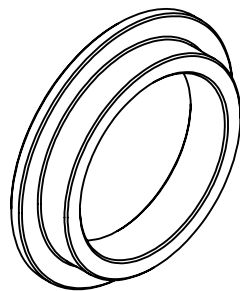
Tolerance class		Permissible deviations from the nominal value d (in mm)							
Type	Description	0,5<d≤3	3<d≤6	6<d≤30	30<d≤120	120<d≤400	400<d≤1000	1000<d≤2000	2000<d≤4000
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

Tolerancias ISO 2768

Table 1. Tolerances for linear dimensions, except rounded edges



SECCIÓN B-B



技术要求：

- 1 表面不得有裂纹，缺口；
- 2 未注倒角C0.3

2件/套

材料：尼龙棒 PA6

00	16/12/2021	SAM	SAM	1ª ed. del plano
Rev.	Created Date	Creat. By	Checked	Change Description
Finishing...				Toler. S/ISO 2768-c (mm)
Material: Poliamide PA-6				Format A4
Title Sincron Bush nylon,(提拉机构套管) AODEPU OK- 210B. OKFIT CF				Scale 2:1
Thick. 厚度 (mm)				File. 文件 VL07120003
Bending R 折弯半径 (mm)				Weight (kg) 0.00
Bend.Ded. (mm)				Sheet no. 1/1
Project 项目 T22030066.a				Rev.
Part Code. 部件件号 VL07120003 / VKS3Z306001				

VOLKSLIFT