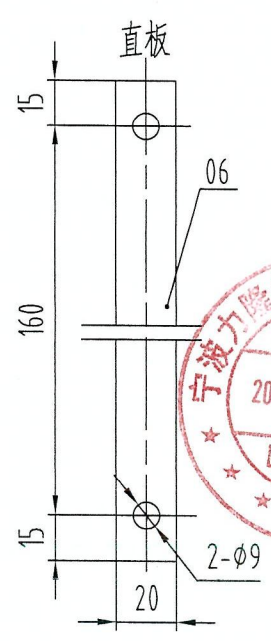
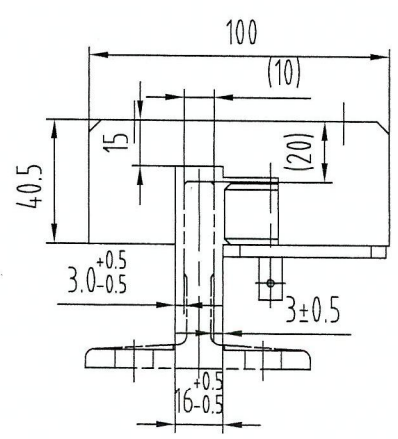
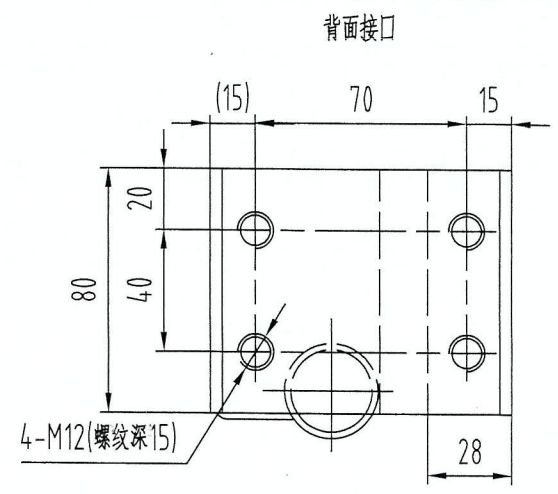
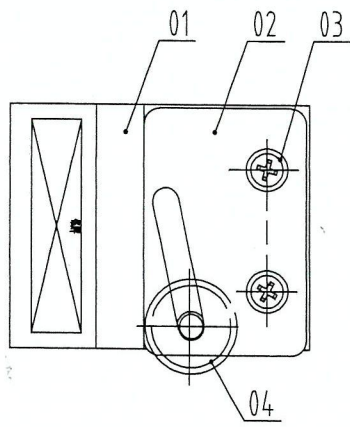


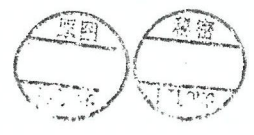
| 图号 |               | LN454006      |     | 型号 |                  | OX-088A02   |     |     |     | 品群  |     |     |     |     |  | △ |
|----|---------------|---------------|-----|----|------------------|-------------|-----|-----|-----|-----|-----|-----|-----|-----|--|---|
| 序号 | 名称            | 材料编码<br>零部件编码 | 品/群 | L番 | 材料牌号<br>零部件规格    | 材质/<br>颜色代码 | 净重  | 单位  | 数量  |     |     |     |     |     |  |   |
|    |               |               |     |    |                  |             |     |     | G03 | G04 | G05 | G06 | G11 | G12 |  |   |
| 01 | 钳体(锻造)        |               | S01 |    | 40Cr             |             |     | pcs | 1   |     | 1   |     | 1   |     |  |   |
|    | 钳体(锻造)        |               | S02 |    | 40Cr             |             |     | pcs |     | 1   |     | 1   |     | 1   |  |   |
| 02 | 盖板            |               | S01 |    | SPCC(DC01)       |             | 0.1 | pcs | 1   |     | 1   |     | 1   |     |  |   |
|    | 盖板            |               | S02 |    | SPCC(DC01)       |             | 0.1 | pcs |     | 1   |     | 1   |     | 1   |  |   |
| 03 | 螺钉M5×12(4.8级) |               |     |    | GB/T819.1        |             |     | pcs | 2   | 2   | 2   | 2   | 2   | 2   |  |   |
| 04 | 滚珠            |               | S01 |    | 40Cr             |             |     | pcs | 1   | 1   | 1   | 1   | 1   | 1   |  |   |
| 05 | 铭牌            |               | S01 |    | 中文铭牌(通用)         |             |     | pcs | 1   | 1   |     |     |     |     |  |   |
|    | 铭牌            |               | S02 |    | 英文铭牌(通用)         |             |     |     |     |     | 1   | 1   |     |     |  |   |
|    | 铭牌            |               | S03 |    | 中文铭牌<br>(仅限通力电梯) |             |     |     |     |     |     |     | 1   | 1   |  |   |
| 06 | 直板            |               | S01 |    |                  |             | 0.1 | pcs | 2   | 2   | 2   | 2   | 2   | 2   |  |   |
| 07 | 平垫8           |               |     |    | GB/T 97.1        |             |     | pcs | 1   | 1   | 1   | 1   | 1   | 1   |  |   |
| 08 | 开口销2.5        |               |     |    | GB/T 91          |             |     | pcs | 1   | 1   | 1   | 1   | 1   | 1   |  |   |



|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|-----|-----------------------------|-------------------------------------------------------------------------------------|------------|-----------------|---------|------------|------------|---------------------------------------------------------------------------------------|------------------|-----|--|
| 制 图 | ELETYP=MH-RS-P/<br>MH-RS-PA |                                                                                     |            | ODM=KONE (通力电梯) |         |            | G12        |                                                                                       | 瞬时式安全钳 (右侧, 国内梯) |     |  |
|     |                             |                                                                                     |            |                 |         |            | G11        |                                                                                       | 瞬时式安全钳 (左侧, 国内梯) |     |  |
|     |                             |                                                                                     |            | ODM=除通力电梯外的其余客户 |         |            | G06        |                                                                                       | 瞬时式安全钳 (右侧, 出口梯) |     |  |
|     |                             |                                                                                     |            |                 |         |            | G05        |                                                                                       | 瞬时式安全钳 (左侧, 出口梯) |     |  |
|     |                             |                                                                                     |            |                 |         |            | G04        |                                                                                       | 瞬时式安全钳 (右侧, 国内梯) |     |  |
|     |                             |                                                                                     |            |                 |         |            | G03        |                                                                                       | 瞬时式安全钳 (左侧, 国内梯) |     |  |
| 盘 号 |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     | 群番表                         |                                                                                     |            |                 |         |            | 群番         |                                                                                       | 品名               |     |  |
|     | 底图总号                        |  | 1          |                 | G25-177 | 杨桂平        | 2025.04.30 |  |                  | 品 目 |  |
|     |                             | 升版                                                                                  |            |                 | G24-296 | 陈强         | 2024.08.02 |                                                                                       |                  | 125 |  |
|     |                             | 升版                                                                                  |            |                 | G23-221 | 成律         | 2023.04.19 |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
| 签 字 | 标 记                         | 处数                                                                                  | 分 区        | 更改文件号           | 签 字     | 日 期        |            |                                                                                       | 安全钳(平台梯)         |     |  |
|     | 设 计                         | 王懂                                                                                  | 2025.04.30 | 工 艺             | 杨富春     | 2025.04.30 |            |                                                                                       |                  |     |  |
| 日 期 | 校 对                         | 杨桂平                                                                                 | 2025.04.30 | 标 审             | 李伟明     | 2025.04.30 |            |                                                                                       | LN454006         |     |  |
|     | 审 核                         | 成律                                                                                  | 2025.04.30 | 批 准             | 梁玉海     | 2025.04.30 |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
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|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |
|     |                             |                                                                                     |            |                 |         |            |            |                                                                                       |                  |     |  |



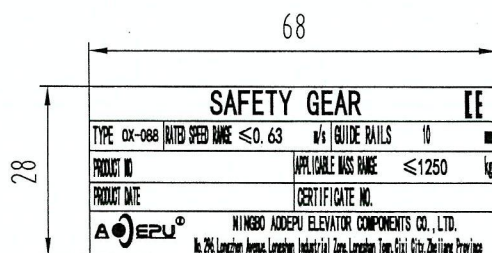
- 技术要求:
- 1 适用额定速度 $\leq 0.63\text{m/s}$ , 适用导轨宽度10mm。
  - 2 产品允许质量范围 $\leq 1250\text{Kg}$ 。
  - 3 件号2螺钉GB/T879.1 螺钉M5×12的螺纹处添加螺纹紧固剂, 其拧紧力矩为2.5-5.5Nm。
  - 4 滚珠提拉行程40-45mm。
  - 5 钳体磷化(黑色)。
  - 6 G03/G05/G11如图所示, G04/G06/G12与图对称, G05/G06为英文铭牌。
  - 7 安全钳具体技术要求参考技术条件LB-J00091。



|      |                                                 |     |     |            |     |            |                                                                                                                                                                    |  |            |  |                                                                                                                                                                             |  |
|------|-------------------------------------------------|-----|-----|------------|-----|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| 制 图  | 5 钳体磷化(黑色)。                                     |     |     |            |     |            |                                                                                                                                                                    |  |            |  |   |  |
| 盘 号  | 6 G03/G05/G11如图所示，G04/G06/G12与图对称，G05/G06为英文铭牌。 |     |     |            |     |            |                                                                                                                                                                    |  |            |  |                                                                                                                                                                             |  |
| 底图总号 | 7 安全钳具体要求参考技术条件LB-J00091。                       |     |     |            |     |            |                                                                                                                                                                    |  |            |  | <div>LILONG<br/>Art in Motion</div> <div>品 目<br/>125</div> <div>安全钳(平台梯)</div> <div>LN454006</div>                                                                          |  |
| 签 字  | 新增                                              |     |     | G25-177    | 杨桂平 | 2025.04.30 | <div>版 次<br/>24</div> <div>绘图视角<br/>比 例<br/>1:2.5</div> <div> 共3页<br/>第2页</div> |  |            |  |                                                                                                                                                                             |  |
| 日 期  | 标 记                                             | 处数  | 分 区 | 更改文件号      | 签 字 | 日 期        |                                                                                                                                                                    |  |            |  |                                                                                                                                                                             |  |
|      | 设 计                                             | 王 懂 |     | 2025.04.30 | 工 艺 | 杨富春        |                                                                                                                                                                    |  | 2025.04.30 |  |                                                                                                                                                                             |  |
|      | 校 对                                             | 杨桂平 |     | 2025.04.30 | 标 审 | 李伟明        |                                                                                                                                                                    |  | 2025.04.30 |  |                                                                                                                                                                             |  |
|      | 审 核                                             | 成 律 |     | 2025.04.30 | 批 准 | 梁玉海        | 2025.04.30                                                                                                                                                         |  |            |  |                                                                                                                                                                             |  |



安全钳铭牌：仅适用于除通力客户外且为国内梯的  
铭牌样式（证书编号由供应商填写）  
适用品群：G03/G04



安全钳铭牌：仅适用于除通力客户外且为出口梯的  
铭牌样式（证书编号由供应商填写）  
适用品群：G05/G06



安全钳铭牌：仅适用于通力客户且为国内梯的  
铭牌样式  
适用品群：G11/G12



|      |     |     |            |         |     |            |         |     |          |                         |
|------|-----|-----|------------|---------|-----|------------|---------|-----|----------|-------------------------|
| 制 图  |     |     |            |         |     |            |         |     |          |                         |
| 盘 号  |     |     |            |         |     |            |         |     |          |                         |
| 底图总号 |     |     |            |         |     |            |         |     |          |                         |
| 签 字  | 新增  |     |            | G25-177 | 杨桂平 | 2025.04.30 |         |     |          | LILONG<br>Art in Motion |
| 日 期  | 标 记 | 处数  | 分 区        | 更改文件号   | 签 字 | 日 期        | 版 次     | 24  | 安全钳(平台梯) | 品 目<br>125              |
|      | 设 计 | 王 懂 | 2025.04.30 | 工 艺     | 杨富春 | 2025.04.30 | 绘 图 视 角 | 比 例 | 1:2.5    | LN454006                |
|      | 校 对 | 杨桂平 | 2025.04.30 | 标 审     | 李伟明 | 2025.04.30 |         |     |          |                         |
|      | 审 核 | 成 律 | 2025.04.30 | 批 准     | 梁玉海 | 2025.04.30 |         |     | 原图号      |                         |