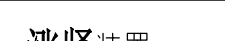


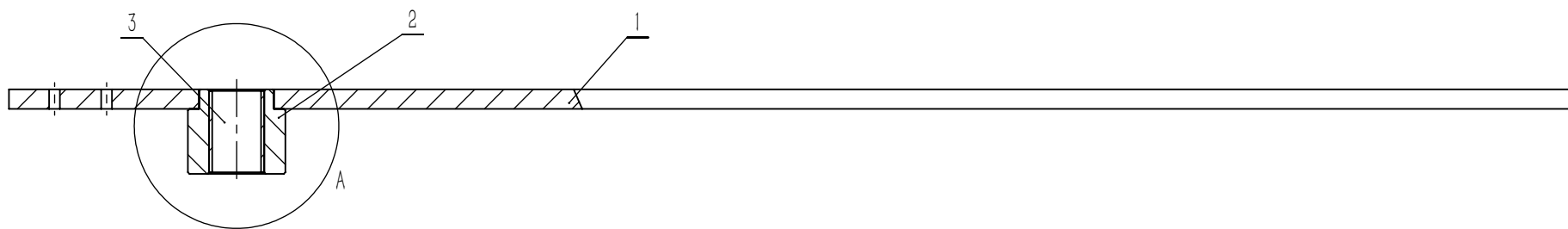
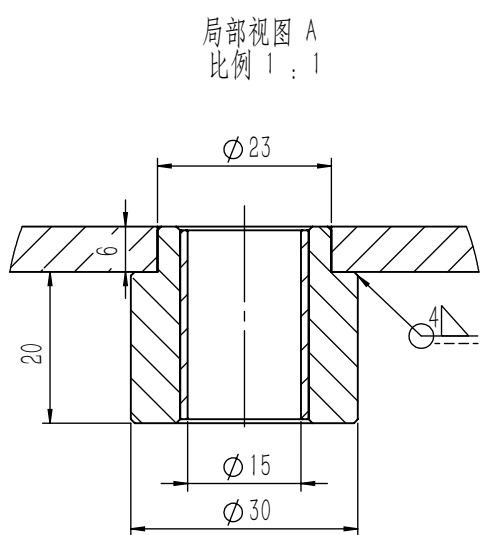
技术说明

1. 本件按 $\phi 200$ 规格绘制，具体使用时根据指令配装（注意绳轮节径、绳槽规格等）；
2. 配重的使用根据指令要求，我司标配为16KG重晶石；
3. 参数A、B值根据图纸表单参数使用，如需变化需注明对应参数说明；
4. 参数A按250~280形式实际匹配，如有变化需注明调整（注A ≥ 250 使用时请注意考虑导板的尺寸规格，避免与开关支架干涉）。

本图按杭州西奥电梯要求提供
2016.11.30

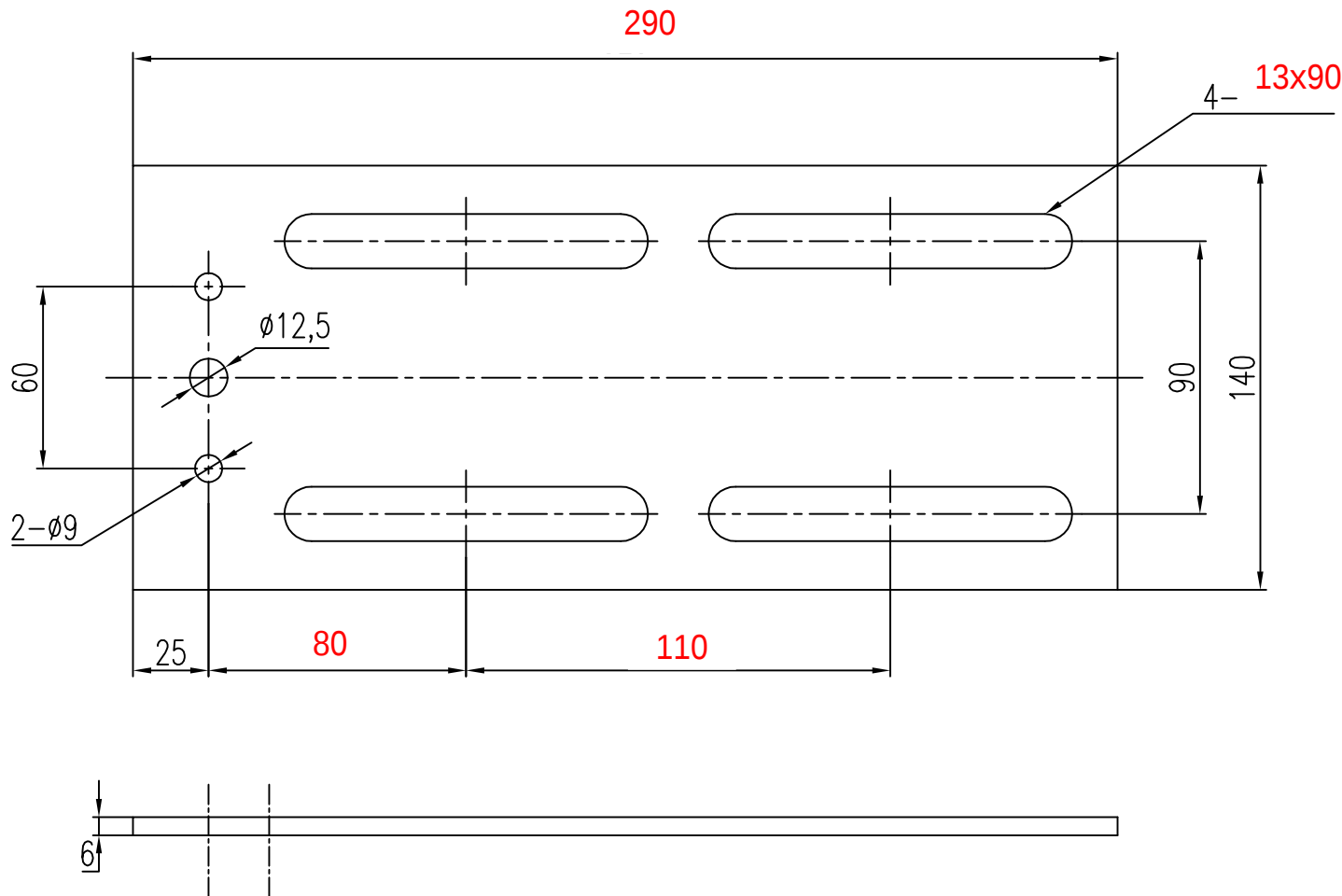
借(通)用件登记
旧底图总号
底图总号
签 字
日 期

						 总装图	宁波奥德普电梯部件有限公司	
							 涨紧装置	 0X200(XA08)
标记	处数	分 区	文件更改号	签 名	年、月、日			
设 计			标准					
校 对						阶段标记	重量	比例
审 核							24.17	1:4
工 艺			批准			共 张 第 张		



A 3D perspective drawing of a long, thin rectangular plate. On the left end, a cylindrical component is attached to the top surface. Along the length of the plate, there are several small circular holes: two on the left end, one near the center, and three on the right end. The drawing is a simple line art illustration.

3	RUI/1517	直套轴承1517	1		0.01	0.01	
2	OX200.2.1-2	轴套	1	45#钢	0.08	0.08	
1	OX200.2.1-1	摇杆杆件	1	Q235A/6.0	1.31	1.31	
序号	代 号	名 称	数量	材料说明	重量	总重	备注
标记	处数	分 区	文件更改号	签 名	年、月、日		
设 计			标准化				
校 对							
审 核							
工 艺			批 准				



技术要求:

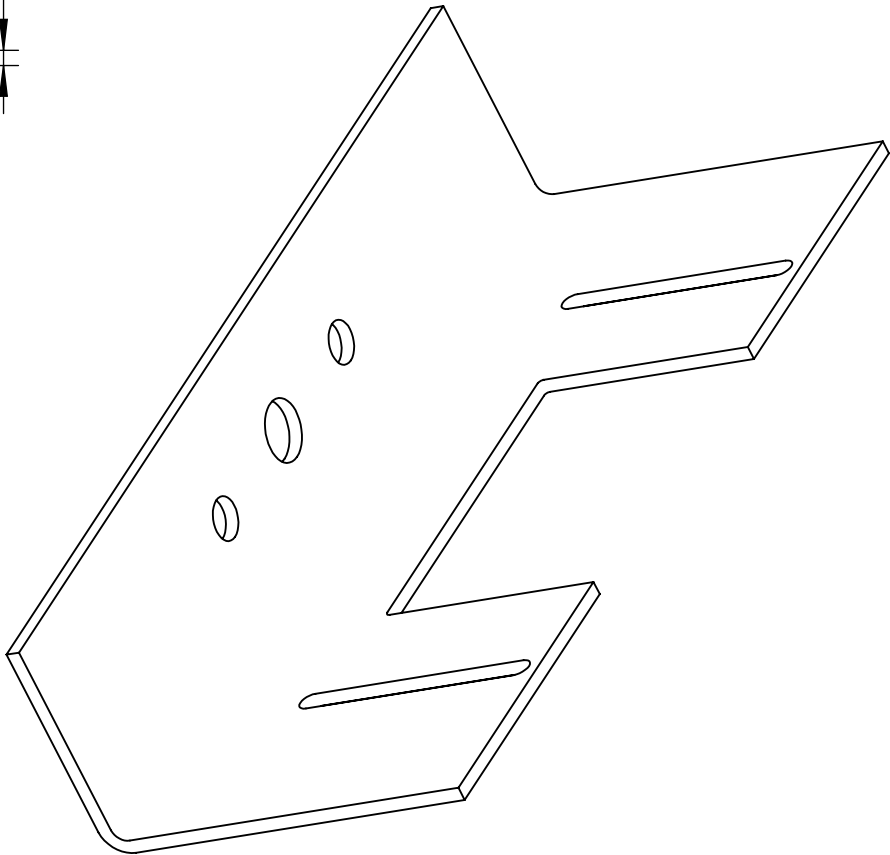
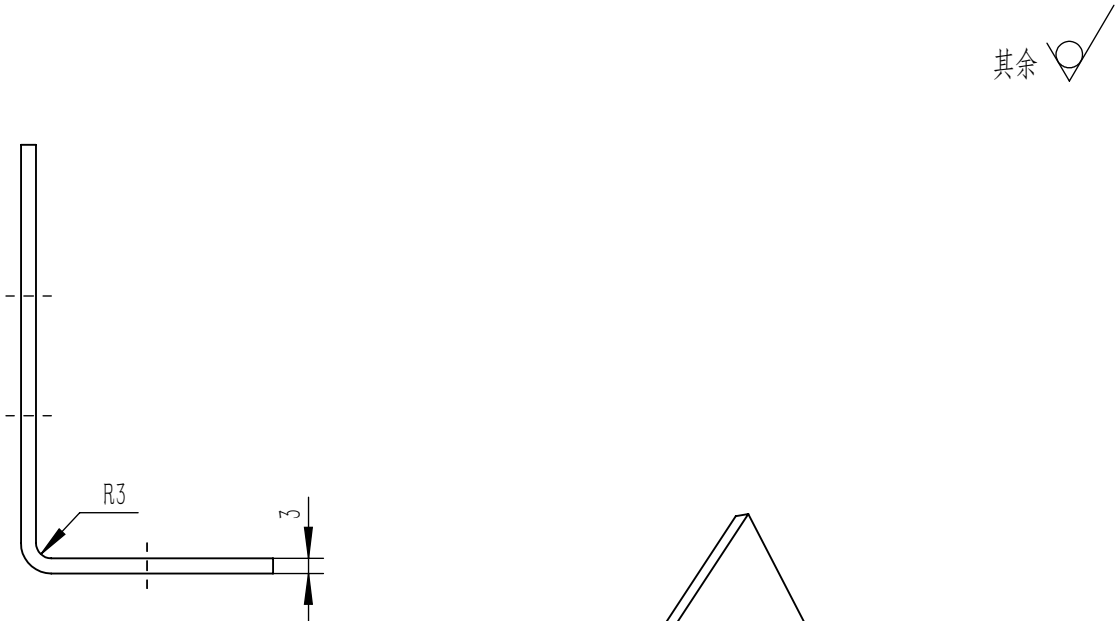
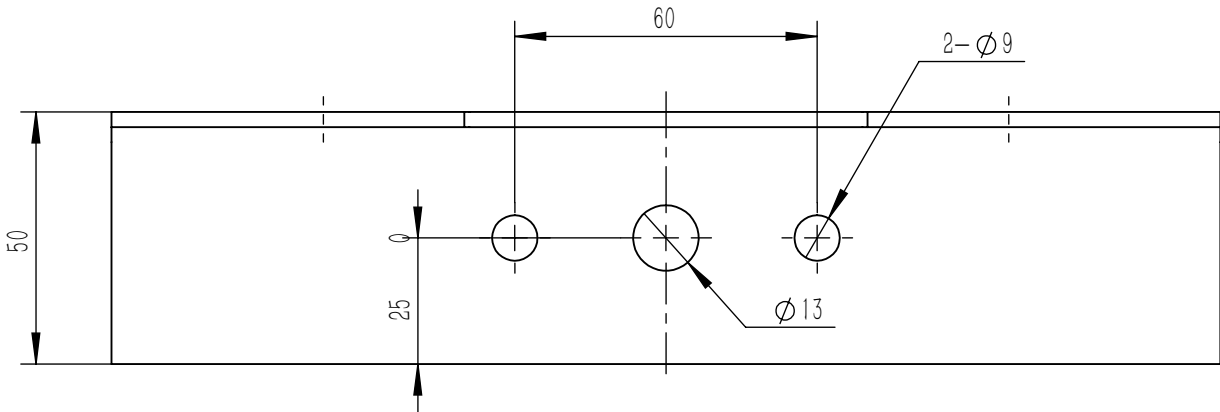
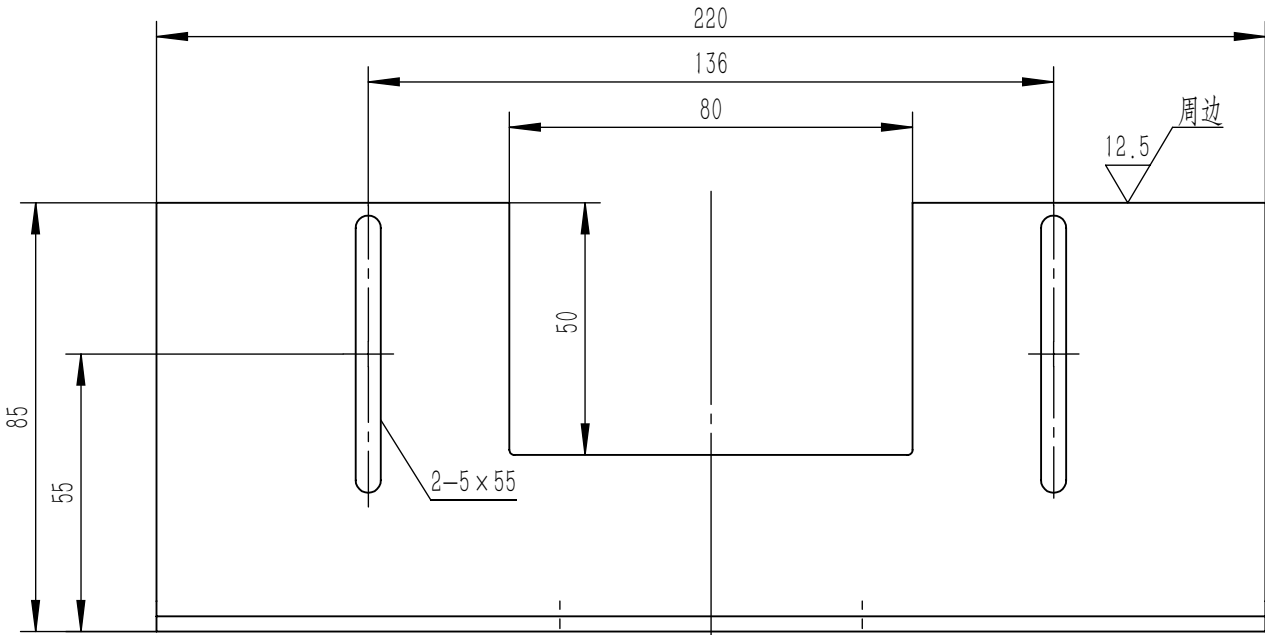
- 1、零件表面平整,无毛刺;
- 2、表面喷涂色漆,颜色按烤漆颜色明细表执行;
- 3、未注明公差按GB/T1184-K、GB/T1804-m执行。

6mm钢板

																															
										常用		保留		一次		审核		批准		日期		重量		比例		名称		图号		版本	
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OX200.1.1-1

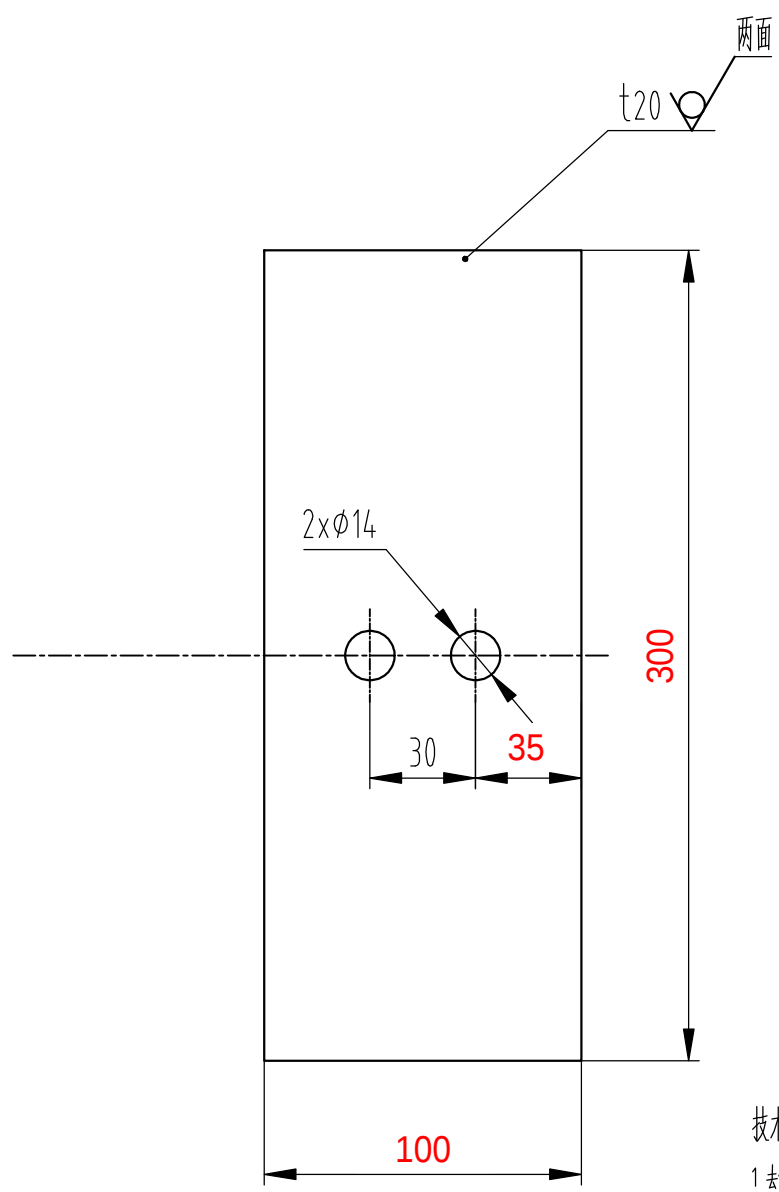
基本尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000
公差	0.1	0.2	0.3	0.5	0.8	1.2	2.0



技术说明
1.边角去毛刺，采用折弯成型，无扭曲变形；
2.完成后表面喷涂色漆颜色按公司标准，特殊按生产指令要求。

						Q235A/3.0			宁波奥德普电梯部件有限公司		
									开关支架		
标记	处数	分 区	文件更改号	签 名	年、月、日	阶段标记		重量			比例
设 计			标准化					0.557			1:1.5
校 对											
审 核											
工 艺			批 准			共 张		第 张			
								OX200.1.1-1			

其余 $\sqrt{12.5}$



每套4件

技术要求

- 1 去锐角毛刺，表面平整；
- 2 表面黑色喷漆；
- 3 重量 $4.0\text{KG} \pm 0.25$ 。

4.5KG

G01	配重钢板
G00	名称

						 宁波奥德普电梯部件有限公司 NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD.		
						钢板 20 GB/T 709 Q235A GB/T 700		
标记	处数	分区	更改文件号	签名	年、月、日	阶段标记	重量	比例
设计			标准化					1:3
审核								
工艺			批准			共 1 张 第 1 页		
						配重钢板		
						OX200A101		