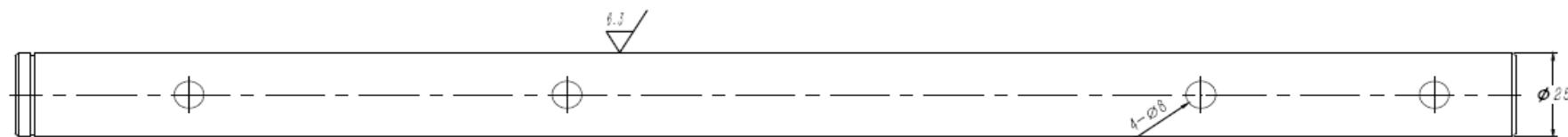
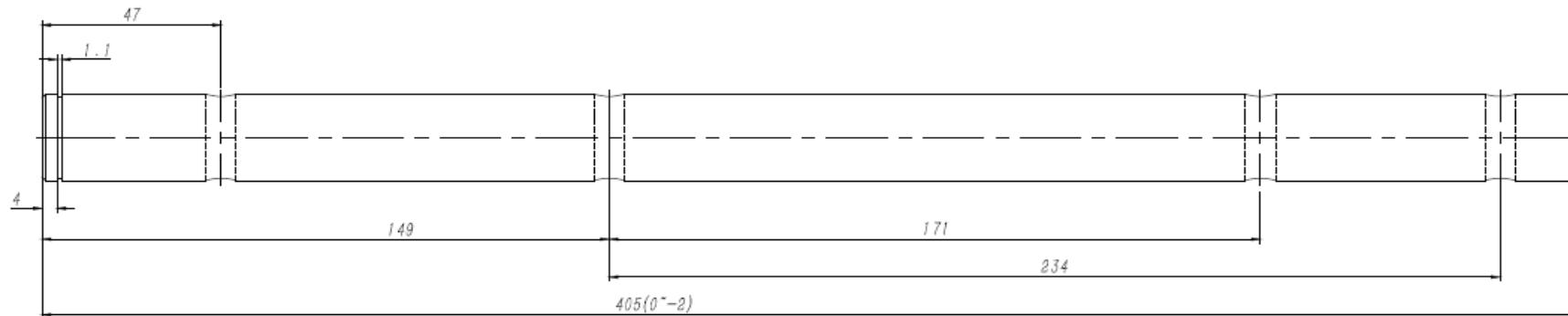


受控

部件外协

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|----------|------|------|------|--------|---------|----------|-----------|-----------|---------|-------|------|-------|------|------|-----|--------|---------|----------|------|
| 1-1881X0 | 线性尺寸 | 0~8  | 8~30 | 30~120 | 120~400 | 400~1000 | 1000~2000 | 2000~4000 | 半径/高度尺寸 | 0.5~3 | >3~6 | >6~30 | >30  | 粗糙尺寸 | ≤10 | >10~50 | >50~100 | >100~400 | >400 |
|          | 线性公差 | ±0.1 | ±0.8 | ±0.3   | ±0.5    | ±0.8     | ±1.2      | ±2.0      | 倒圆/倒角公差 | ±0.2  | ±0.5 | ±1.0  | ±2.0 | 角度公差 | ±1° | ±30'   | ±20'    | ±10'     | ±5'  |

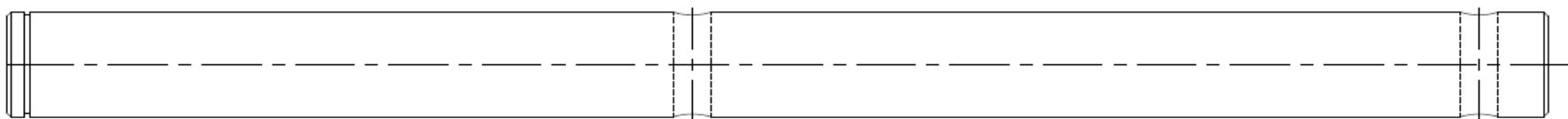
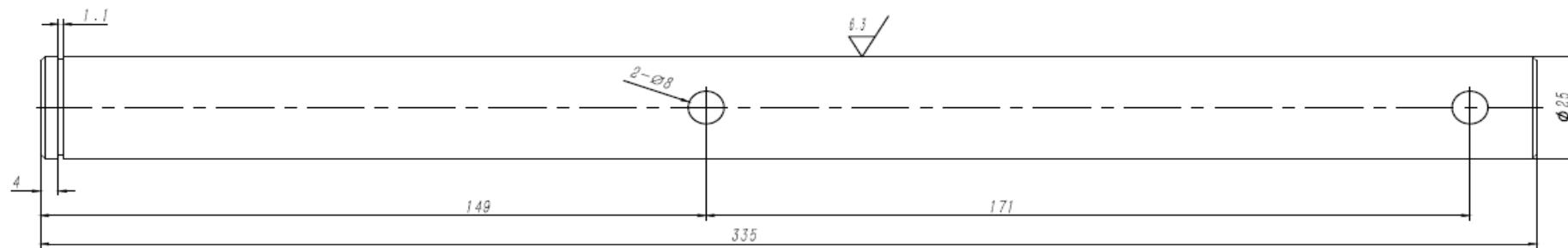


## 技术说明

1. 过渡角去毛刺, 未注明倒角为  $0.5^{\circ} \sim 1 \times 45^{\circ}$ ;
  2. 表面镀锌处理;
  3. 完成后摆放注意弯曲变形及表面挤压不平等缺陷;
  4. 图中各参数根据指令确定, 注钻杆上的销孔根据指令确定。

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| 标记 | 处数 | 分区 | 文件更 | 修改号 | 签名 | 年月日 |      |     |
| 设计 |    |    | 标准化 |     |    |     | 阶段标记 | 重量  |
| 校对 |    |    |     |     |    |     |      | 比例  |
| 审核 |    |    |     |     |    |     | 1.48 | 4:5 |
| 工艺 |    |    | 批准  |     |    | 版本: |      |     |

|           |      |      |      |        |         |          |           |           |         |       |      |       |      |       |     |        |         |          |      |
|-----------|------|------|------|--------|---------|----------|-----------|-----------|---------|-------|------|-------|------|-------|-----|--------|---------|----------|------|
| 1-81881X0 | 线性尺寸 | 0~6  | 6~30 | 30~120 | 120~400 | 400~1000 | 1000~2000 | 2000~4000 | 半径/高度尺寸 | 0.5~3 | >3~5 | >5~10 | >10  | 粗糙度尺寸 | ≤10 | >10~50 | >50~100 | >100~400 | >400 |
|           | 线性公差 | ±0.1 | ±0.2 | ±0.3   | ±0.5    | ±0.8     | ±1.2      | ±2.0      | 倒圆/倒角公差 | ±0.2  | ±0.5 | ±1.0  | ±2.0 | 角度公差  | ±1' | ±30'   | ±20'    | ±10'     | ±5'  |



技术说明

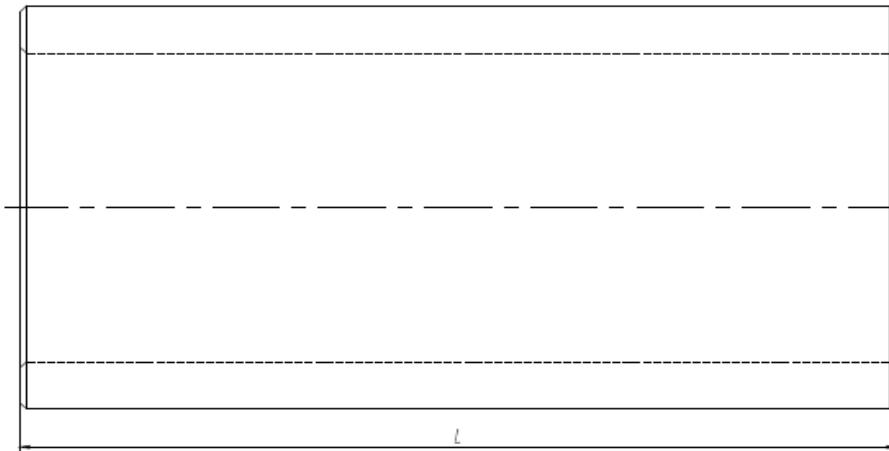
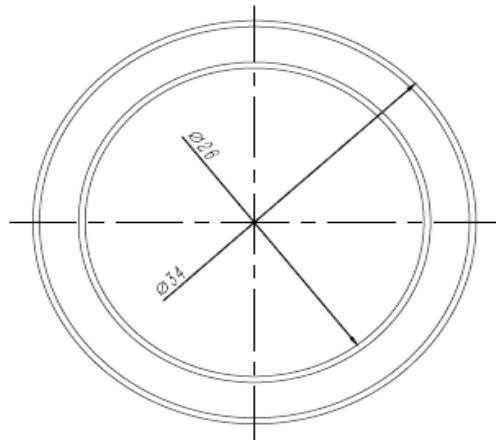
1. 该角去毛刺, 未注明倒角为 $0.5^{\circ}$ ~ $1 \times 45^{\circ}$ ;
  2. 表面镀锌处理;
  3. 完成后摆放注意弯曲变形及表面挤压不平等缺陷;
  4. 图中各参数根据指令确定, 注轴杆上的销孔根据指令确定。

|             |      |      |      |        |         |          |           |           |         |       |      |       |      |      |     |        |         |          |      |
|-------------|------|------|------|--------|---------|----------|-----------|-----------|---------|-------|------|-------|------|------|-----|--------|---------|----------|------|
| 9-1-1881-X0 | 线性尺寸 | 0~6  | 6~30 | 30~120 | 120~400 | 400~1000 | 1000~2000 | 2000~4000 | 半径/高度尺寸 | 0.5~3 | >5~9 | >9~30 | >30  | 短边尺寸 | ≤10 | >10~50 | >50~100 | >100~400 | >400 |
|             | 线性公差 | ±0.1 | ±0.2 | ±0.3   | ±0.5    | ±0.8     | ±1.2      | ±2.0      | 倒圆/倒角公差 | ±0.2  | ±0.5 | ±1.0  | ±2.0 | 角度公差 | ±1' | ±30'   | ±20'    | ±10'     | ±5'  |

注L=86(0~-1) 2件/套

6.3 ✓

注L=15(0~-1) 2件/套



技术说明

1. 退角去毛刺, 未注明倒角为0.5~1.0×45°;
2. 图中衬套长度根据指令确定;
3. 表面镀锌处理。

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|----|----|----|-------|----|-----|------|--|--|---------------|--|
|    |    |    |       |    |     | 20#  |  |  | 宁波奥德普电梯部件有限公司 |  |
| 标记 | 处数 | 分区 | 文件更改号 | 基名 | 年月日 |      |  |  |               |  |
| 设计 |    |    | 标准化   |    |     | 阶段标记 |  |  | 衬套            |  |
| 校对 |    |    |       |    |     |      |  |  |               |  |
| 审核 |    |    |       |    |     | 0.03 |  |  | OK-1887.1-5   |  |
| 工艺 |    |    | 批准    |    |     |      |  |  | 版本:           |  |