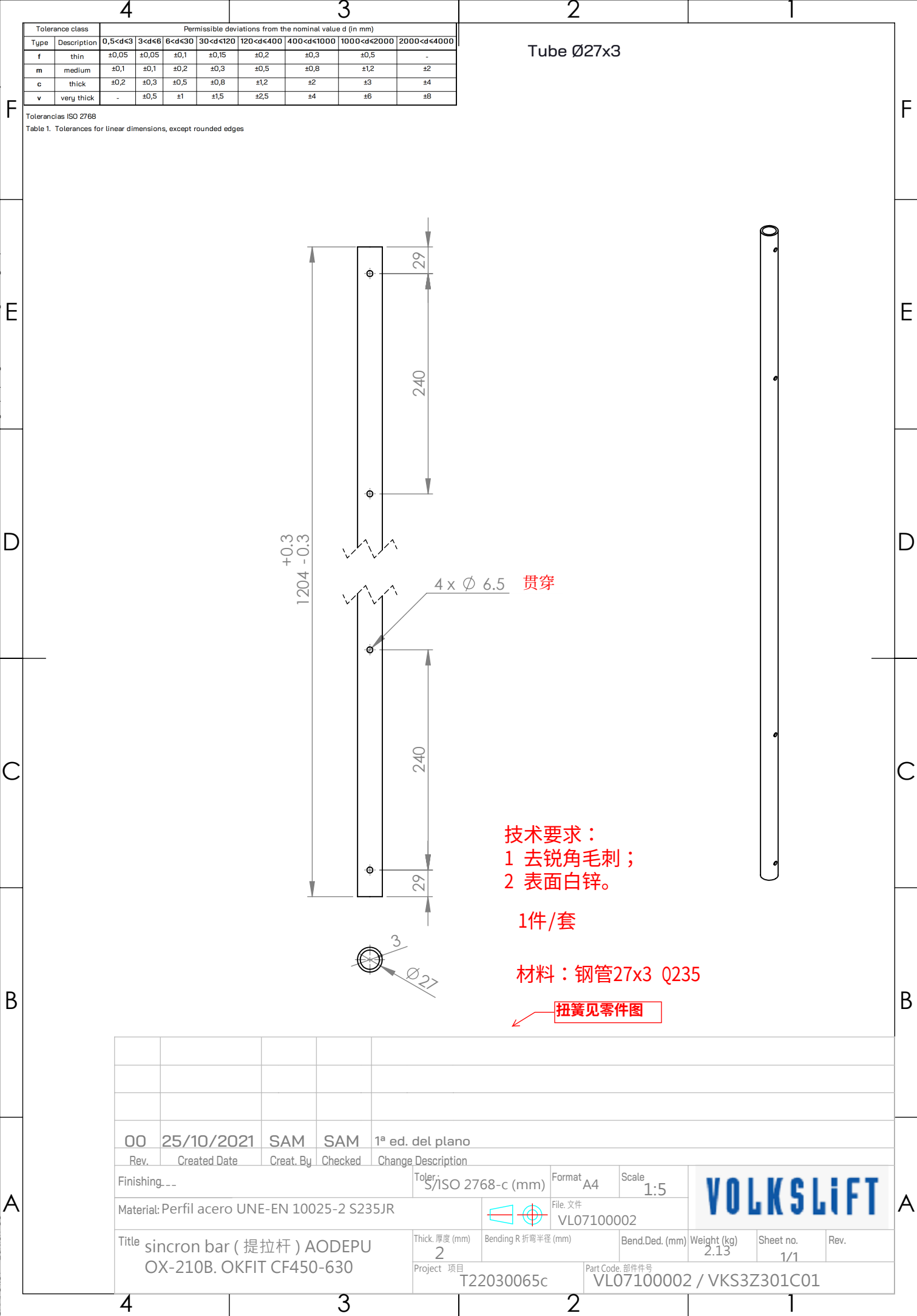


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SAM/01.01 - Edition: 00



Tolerance class		Permissible deviations from the nominal value d (in mm)							
Type	Description	0,5<d≤3	3<d≤6	6<d≤30	30<d≤120	120<d≤400	400<d≤1000	1000<d≤2000	2000<d≤4000
f	thin	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	-
m	medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2
c	thick	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4
v	very thick	-	±0,5	±1	±1,5	±2,5	±4	±6	±8

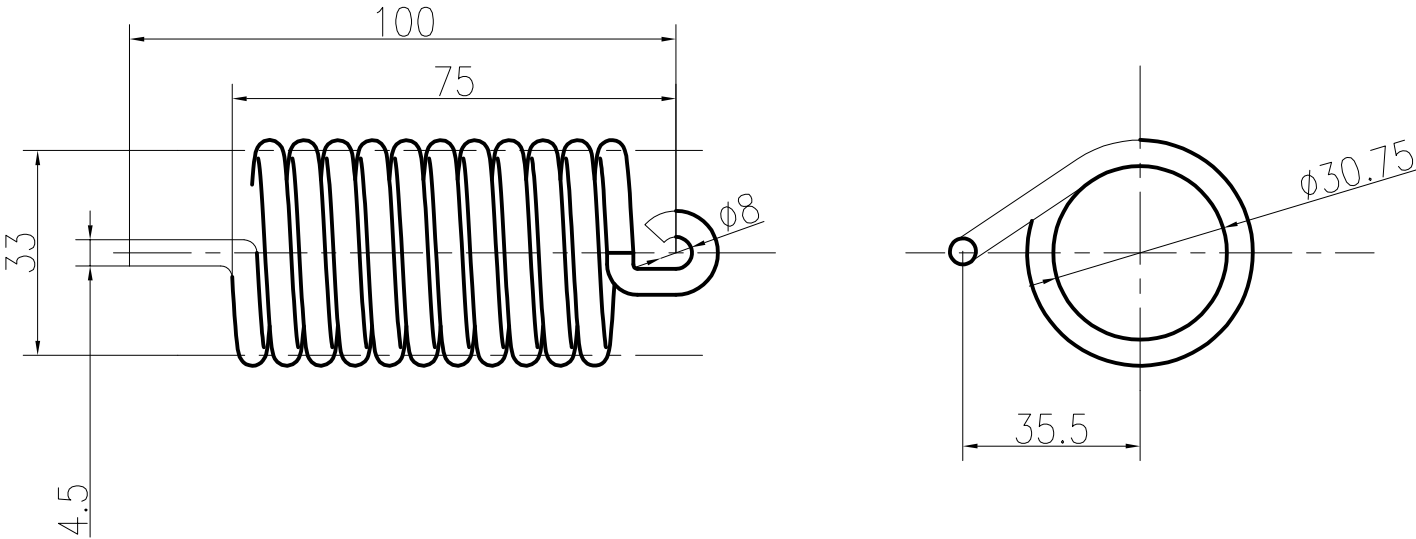
Tolerancias ISO 2768
Table 1. Tolerances for linear dimensions, except rounded edges

00	25/10/2021	SAM	SAM	1ª ed. del plano
Rev.	Created Date	Creat. By	Checked	Change Description
Finishing...				Toler. S/ISO 2768-c (mm)
Material: Perfil acero UNE-EN 10025-2 S235JR				Format A4
Title sincron bar (提拉杆) AODEPU OX-210B. OKFIT CF450-630				Scale 1:5
Thick. 厚度 (mm) 2				File. 文件 VL07100002
Project 项目 T22030065c				Bending R 折弯半径 (mm)
Part Code. 部件件号 VL07100002 / VKS3Z301C01				Bend.Ded. (mm)
				Weight (kg) 2.13
				Sheet no. 1/1
				Rev.

VOLKSLIFT

A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER				ANGLE (shorter side length)					
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400		
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	TOLERANCE	± 0.2	± 0.5	± 1	TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°

Z = LEG LENGTH		OTHER SIDE	
ANSI/ASME A2.4-98		ARROW SIDE	
WELDING SYMBOLS ARE			
USED ON THIS DRAWING.			
REFER TO DRAWING			
MANUALLY FOR CONVERSION			
TO ISO SYMBOLS.			



线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

用OX-210A扭簧代替
镀白锌
1件/套

技术要求：
1、表面电镀白锌
2、该件为左旋

件号：PVKS3Z198001/V20E000105

ALL DIMENSIONS METRIC

						VOLKSLIFT		扭簧 Torsion Spring		VKS3Z198		
						绘图 DRAWN	张波	材料: 72B-φ4.5	首次下发版本 FIRST VERSION	重 量 WEIGHT	比 例 PROPORTION	
						校对 CHK	闵传宏					
						批准 APPD	徐 勇					
标记 MARK	更 改 原 因 及 说 明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2019.04.23	MATERIAL:	SHEETS 2	1	SHEET

A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER				ANGLE (shorter side length)					
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400		
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	TOLERANCE	± 0.2	± 0.5	± 1	TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°
		TOLERANCE							TOLERANCE				TOLERANCE					

Z = LEG LENGTH

ANSI/ASME A24-98

WELDING SYMBOLS ARE

USED ON THIS DRAWING.

REFER TO DRAWING

AA86ADJ FOR CONVERSION

TO ISO SYMBOLS.

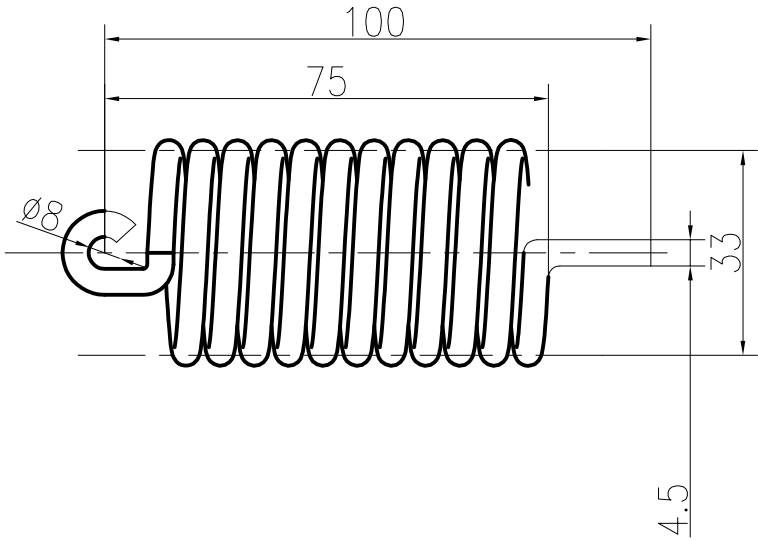
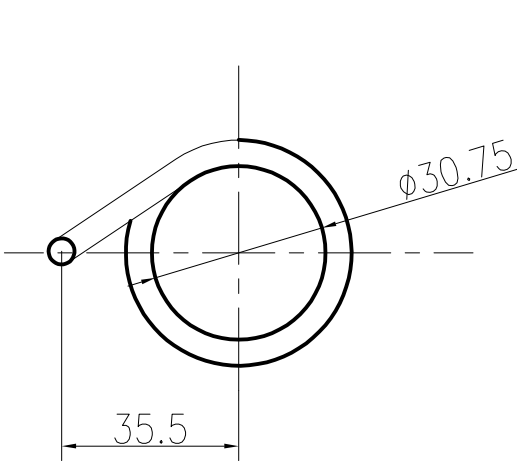
OTHER SIDE

ARROW SIDE





WELDS	
Z = LEG LENGTH	OTHER SIDE
ANSI/ASME A2.4-98	ARROW SIDE
WELDING SYMBOLS ARE	
USED IN THIS DRAWING.	
REFER TO DRAWING	
MANUAL FOR CONVERSION	
TO ISO SYMBOLS.	



线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

用0X-210A扭簧代替
镀白锌
1件/套

技术要求:
1、表面电镀白锌
2、该件为右旋

件号: PVKS3Z198002/V20E000105

						VOLKSLIFT		扭簧 Torsion Spring		VKS3Z198		
						绘图 DRAWN	张波	材料: 72B-φ4.5	首次下发版本 FIRST VERSION	重量 WEIGHT	比 例 PROPORTION	
						校对 CHK	闵传宏					
						批准 APPD	徐 勇					
标记 MARK	更 改 原 因 及 说 明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2019.04.23	MATERIAL:	SHEETS 2	2	SHEET

ALL DIMENSIONS METRIC