
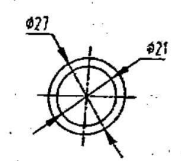
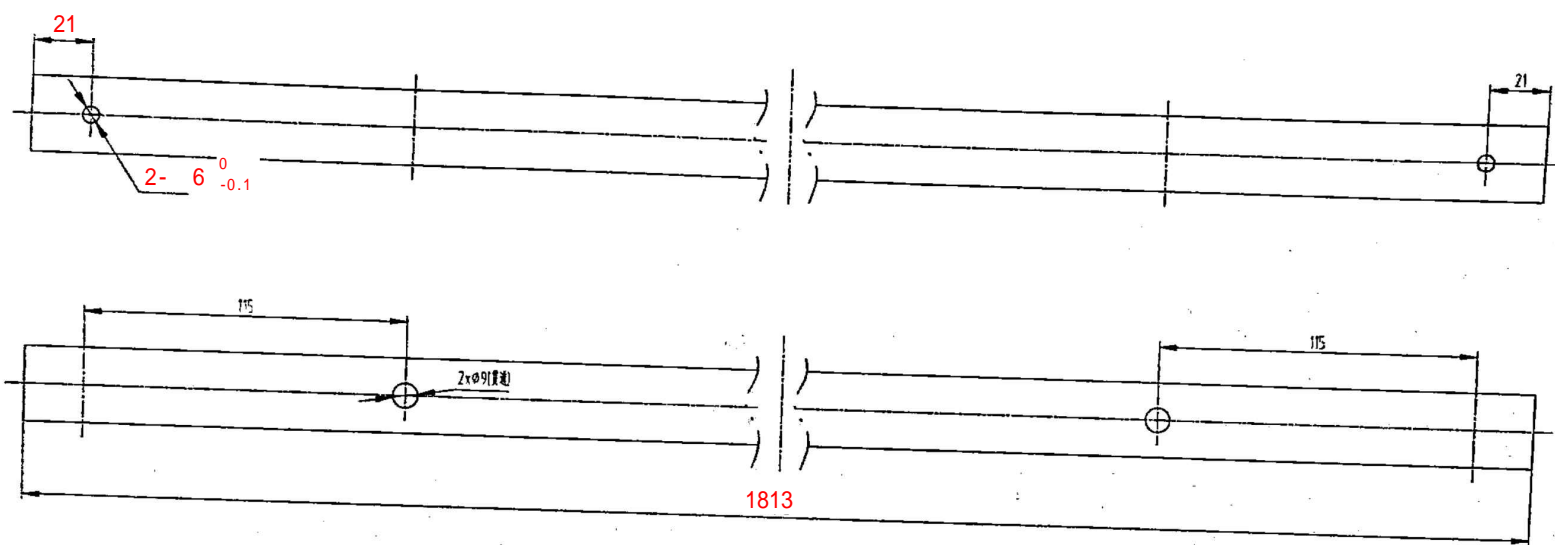


A3		LENGTH/ DIAMETER	0.5-6	6-30	30-120	120-400	400-1000	1000-2000	2000-4000	RADIUS/ CHAMFER	0.5-3	3-6	6	ANGLE (shorter side length)	0-10	10-50	50-120	120-400	400
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	TOLERANCE	± 0.2	± 0.5	± 1	TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

Z - LEG LENGTH	WELDS
ANSI/AWS A2.4-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING MANUAL FOR CONVERSION TO ISO SYMBOLS.	OTHER SIDE ARROW SIDE



ALL DIMENSIONS METRIC

件号: PVKS3Z199001/TOWER525

						VOLKSLIFT		镀锌管 Galvanized Pipe	VKS3Z199		
绘图 DRAWN	张波	校对 CHK	闵传宏	批准 APPD	徐勇	日期 DATE	2019.04.23	材料: 镀锌管 27-3.0	首次下次版本	重量	比例
更改原因及说明						变更日期	变更内容	审核	9401	11	11
CHANGE REASONS AND INSTRUCTIONS						CHANGE DATE	CHANGE	CHECK	SHEETS 1	1	SHEET