

A3	FIRST ANGLE WELD	LENGTH/DIAMETER										RADIUS/CHAMFER										ANGLE (shorter side length)										WELDS									
		0.5-6	>6-30	30-120	120-400	>400-1000	>1000-2000	>2000-4000	0.5-3	>3-6	>6	0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400	Z - LEG LENGTH	OTHER SIDE ARROW SIZE																				
		TOLERANCE		± 0.1		± 0.2		± 0.3		± 0.5		± 0.8		± 1.2		± 2		TOLERANCE		± 0.2		± 0.5		± 1		TOLERANCE		$\pm 1^\circ$		$\pm 0.5^\circ$		$\pm 0.3^\circ$		$\pm 0.15^\circ$		$\pm 0.1^\circ$					