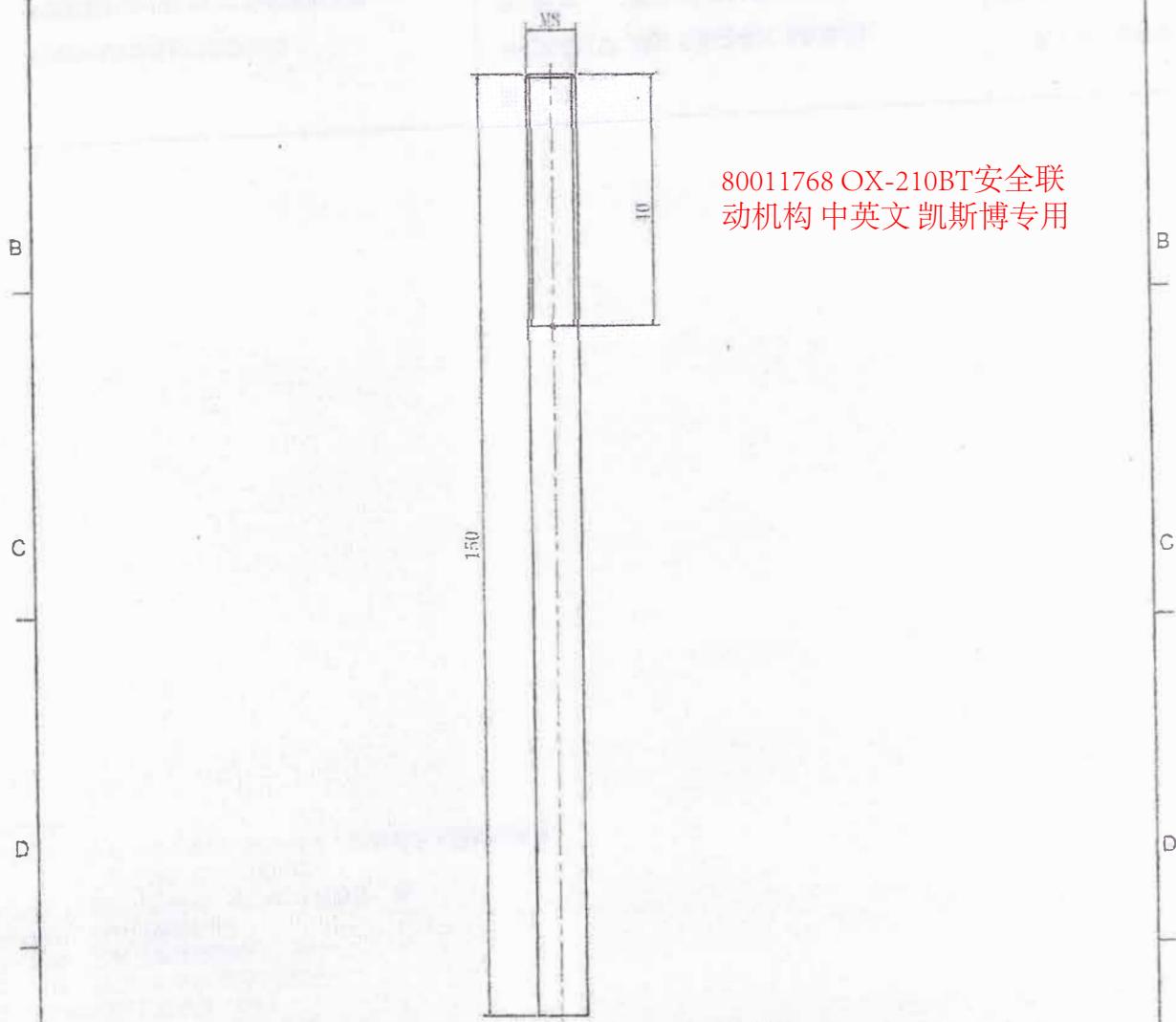


	1	2	3	4
基本尺寸	05-6 A	>6-30 >30-120 >120-400 >400-1000 >1000-2000 >2000-4000		
标注公差	±0.1	±0.2	±0.3	±0.5
形位公差	0.5-3	>3-6	>6	基准长度 125 ±0-10 >10-50 >50-170 >120-400 >400
材料强度	±0.2	±0.5	±1	强度公差 TOL ±1° ±0.5° ±0.3° ±0.15° ±0.1°



80011768 OX-210BT安全联动机构 中英文 凯斯博专用

NOTES
E 1. Unmentioned geometric tolerance see GB/T1184-1996 (K).

技术要求:
1. 未标注的形位公差按GB/T1184-1996 (K) 级.

264

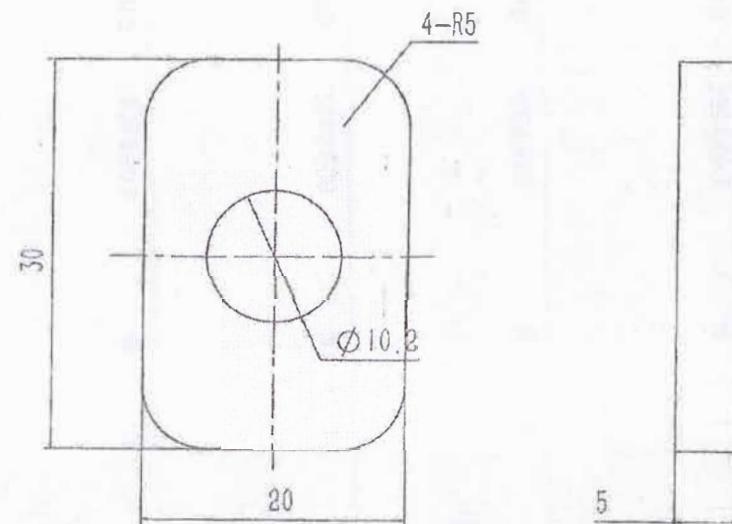
凯斯博电梯有限公司 Kasper Elevator Co., Ltd					Drawing No.	图纸AREA CODE		
					KAS0040202030002			
<input checked="" type="checkbox"/> Material 1 18# 钢 <input checked="" type="checkbox"/> Technologized <input checked="" type="checkbox"/> Standardized					Page	Version	Format	Scale
Designed	2015-10-15	Date	Signature	Date	Part name	1:1		
Checked(1)		Checked(2)		Approved	安全销拉杆			
					1	2	3	4

1	2	3	4	5	6
1-6 ±0.1	>1-3 ±0.2	33-110 ±0.3	>100-130 ±0.5	>130-160 ±0.8	>160-200 ±1.2
2-6 ±0.1	>1-3 ±0.2	33-110 ±0.3	>100-130 ±0.5	>130-160 ±0.8	>160-200 ±1.0

12.5
其余/Others

12.5
加工处/Machine

12.5
其余/Others

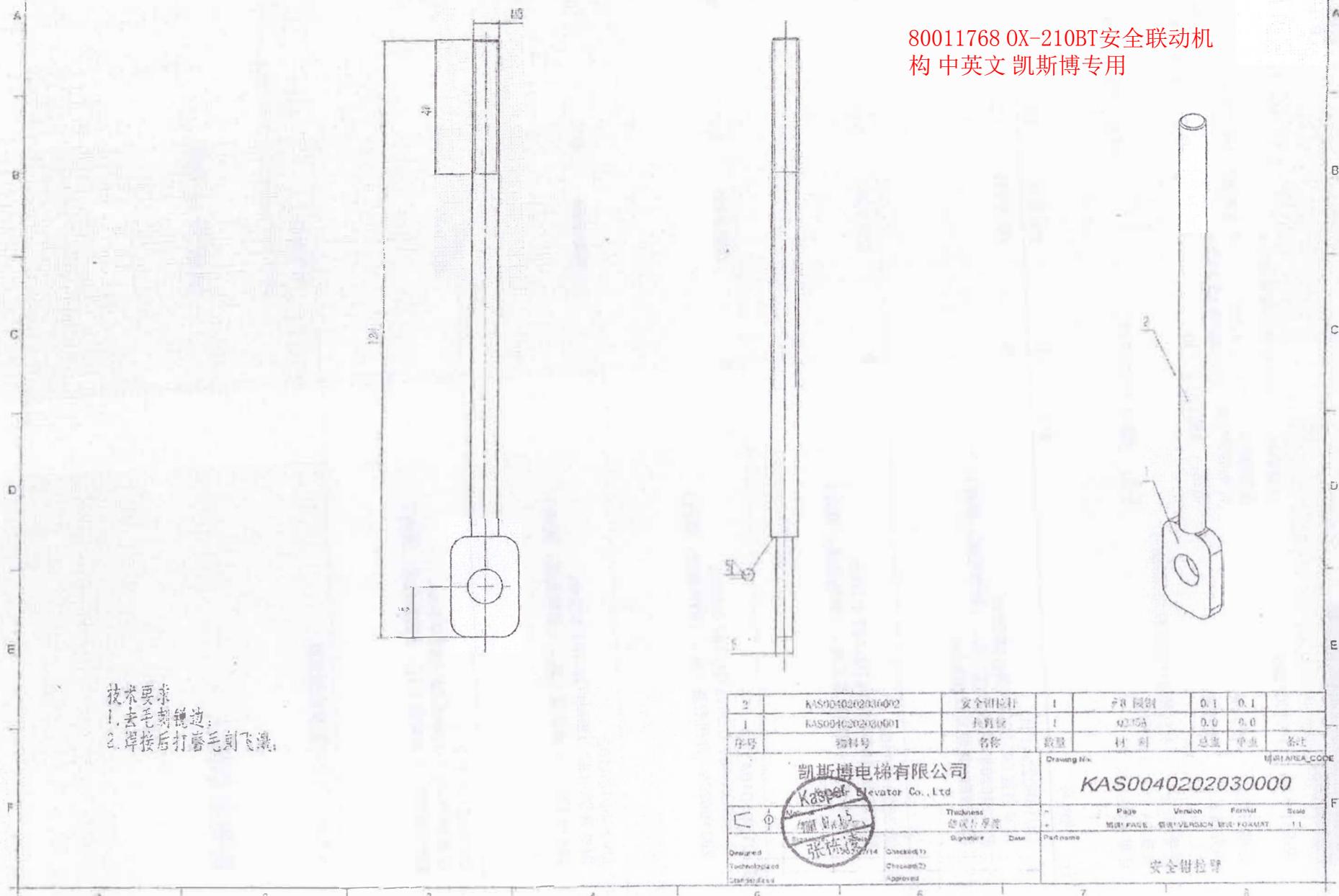


80011768 0X-210BT安全联动机构 中英文 凯斯博专用

技术要求
1. 去毛刺锐边:

凯斯博电梯有限公司 Kasper Elevator Co., Ltd		Drawing No. KAS0040202030001	
Material Kasper	Thickness T=5.0	Page	Version
Designed 2011/7/14	Checked(1)	1	Format 2:1
Technologized 张伟	Checked(2)	CONVERSION	Page 1
Standardized	Approved	FORMAT	Scale 2:1
Part name 拉臂板			

1	1	2	3	4	5	6	7	8
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5

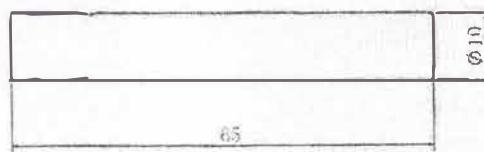


2	KAS0040202030002	安全销拉杆	1	φ8 圆钢	0.1	0.1	
1	KAS0040202030001	长销轴	1	φ2.5A	0.0	0.0	
序号	物料号	名称	数量	材 料	总重	单重	备注
凯斯博电梯有限公司 Kasper Elevator Co., Ltd.						Drawing No. KAS0040202030000 Drawing AREA CODE	
						Page 1 Version 1 Format Scale 11 Drawing NAME: KAS0040202030000 Page 1 Version 1 Format Scale 11 Drawing NAME: KAS0040202030000 安全销拉杆	

	1	2	3	4					
基材尺寸	0.5-6 A	>6-30	>30-120	>120-400	2400 1000	>1000-2000	>2000-4000		
粗糙度	-0.1	-0.2	-0.3	-0.5	-0.8	+1.2	+2.0		
表面/角度	0.5-3	>3-8	>6	表面状态 S5	>0-10	>10-50	>50-120	>120-400	
角度公差	-0.2	-0.5	-1	角度公差 T01	+1°	+0.5°	+0.3°	+0.15°	+0.1°

80011768 OX-210BT安全联动机构 中
英文 凯斯博专用

B



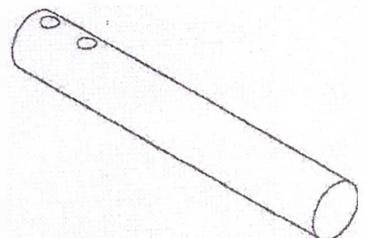
B

C



C

D



D

NOTES

1. Zinc.
2. Unmentioned geometric tolerance see GB/T1184-1996 (K).

技术要求:

1. 表面镀锌处理
2. 未标注的形位公差按GB/T1184-1996 (K) 级.

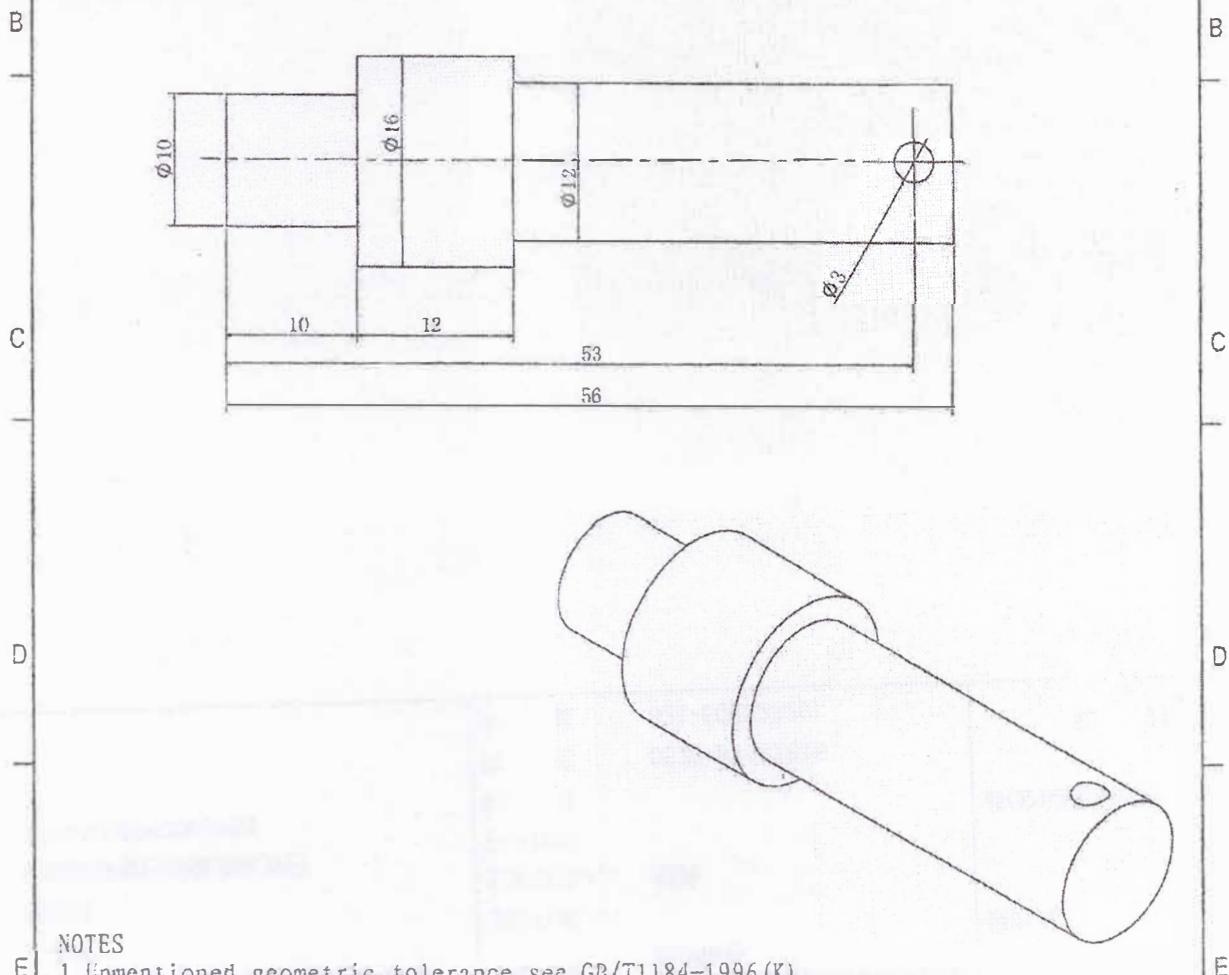
2/4

凯斯博电梯有限公司 Kasper Elevator Co., Ltd				Drawing No.	Area Code		
				KAS0040202010004			
 Material: 材质 <未指定>				Page	Version	Format	Scale
Designed	Date	Signature	Date	Part name	信息: PAGE 信息: VERSION 信息: FORMAT 1:1		
Technologized	Checked(1)						
Standardized	Checked(2)						
  Approved				销杆			

	1	2	3	4					
基准尺寸 L/D	0.5-6 ^A	>5-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000		
未注公差 TOL	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0		
倒圆角 R/C	0.5-3	>3-6	>6	过渡长度 LSS	>0-10	>10-50	>50-120	>120-400	>400
未注公差 TOL	± 0.2	± 0.5	± 1	角度公差 TOL	$\pm 1^\circ$	$\pm 0.5^\circ$	$\pm 0.3^\circ$	$\pm 0.15^\circ$	$\pm 0.1^\circ$

A

80011768 0X-210BT安全联动机构 中英文
凯斯博专用



NOTES
E 1. Unmentioned geometric tolerance see GB/T1184-1996 (K).
技术要求:
1. 未标注的形位公差按GB/T1184-1996 (K) 级.

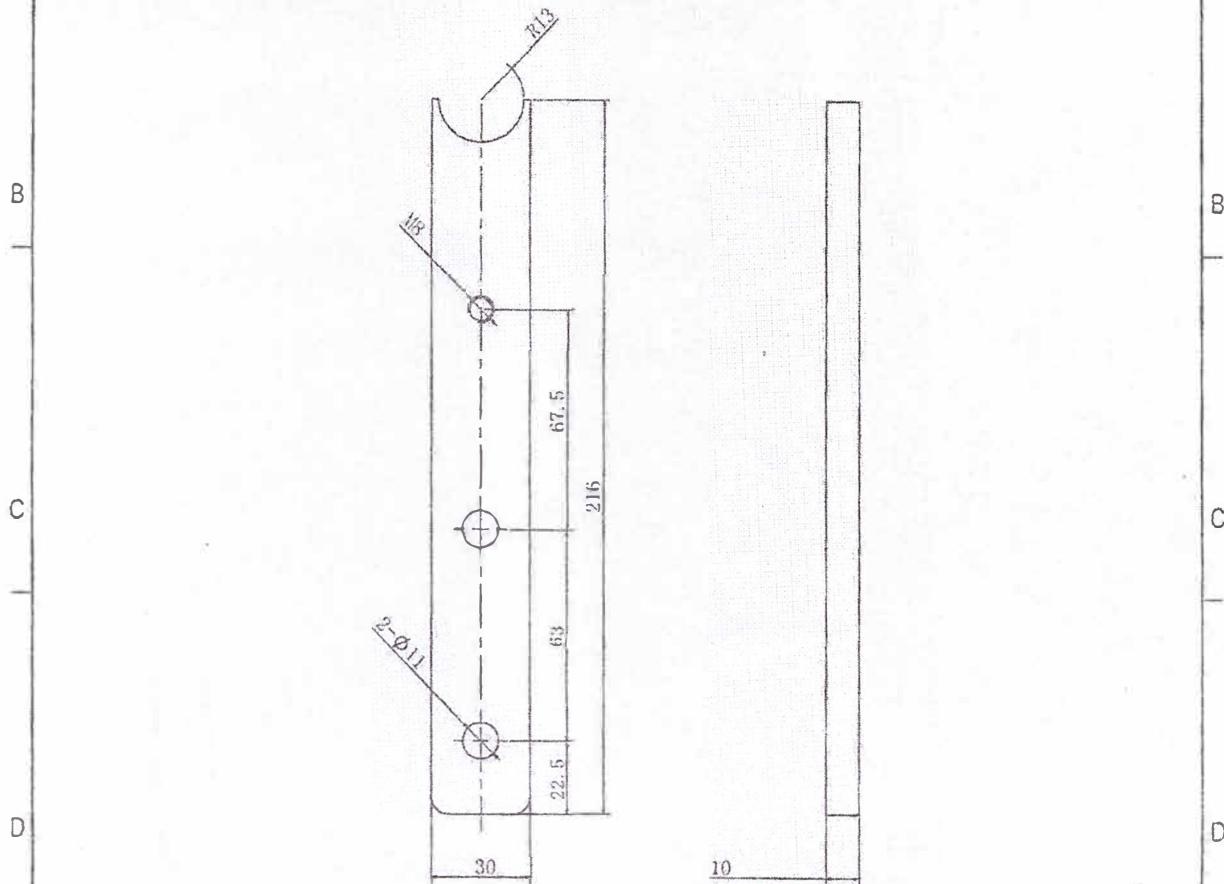
264

凯斯博电梯有限公司 Kasper Elevator Co., Ltd					Drawing No.	AREA_CODE			
					KAS0040202010003				
 Kasper Elevator Co., Ltd	Material	f16 圆钢			Page	Version	Format	Scale	
	Designed	2021.1.5	Checked 1)	Signature	Date	16	1.0	FORMAT	2:1
	Technologized	2021.1.5	Checked 2)						
	Standardized	2021.1.5	Approved						
					短轴				

F

1	2	3	4
基孔尺寸 L/D 0.5-6A	>6-30 >30-120 >120-400 >400-1000 >1000-2000 >2000-4000		
直径公差 TOL ± 0.1	± 0.2	± 0.3	± 0.5
轴孔比 R/C 0.5-3	>3-6 >6	轴孔长度 LSS >0-10 >10-50 >50-120 >120-400 >400	
形位公差 TOL ± 0.2	± 0.5	± 1	形位公差 TOL $\pm 1^\circ$ $\pm 0.5^\circ$ $\pm 0.3^\circ$ $\pm 0.15^\circ$ $\pm 0.1^\circ$

80011768 0X-210BT 安全联动机构 中英文 凯斯博专用



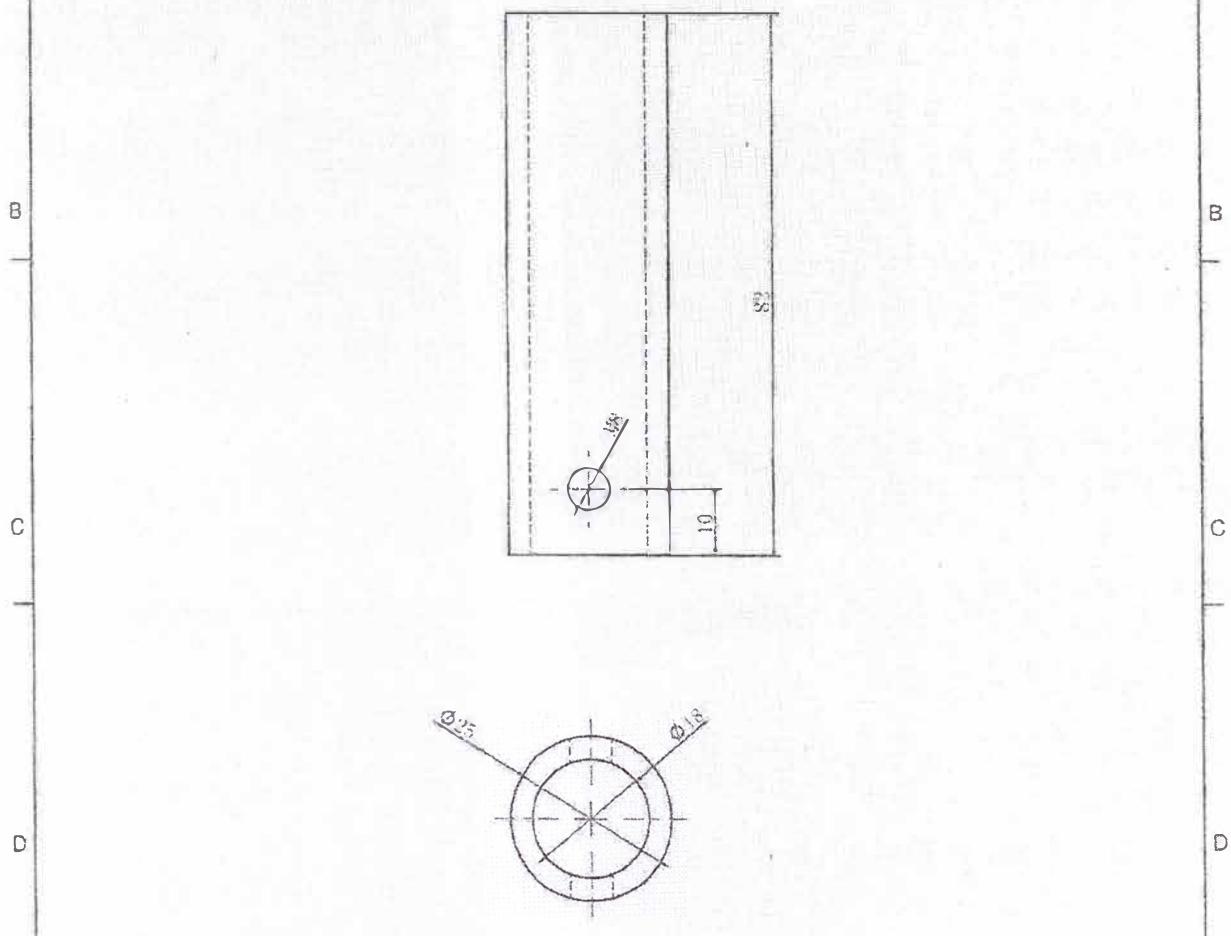
NOTES
E 1. Unmentioned geometric tolerance see GB/T1184-1996 (K).

技术要求:
1. 未标注的形位公差按GB/T1184-1996 (K) 级.

214

凯斯博电梯有限公司 Kasper Elevator Co., Ltd					Drawing No.	DRAWING CODE			
					KAS0040202010002	Page	Version	Format	Scale
					1	1	1	1	1:2
Material Kasper	Q235A	Date	Signature	Date	Part No.	PAGE	VERSION	FORMAT	1:2
Designed 张伟进		Checked(1)							
Technologized		Checked(2)							
Standardized		Approved							
支撑板									

	1	2	3	4
最大尺寸 L/B	0.5-6 A	>6-30 >30-120 >120-400 >400-1000 >1000-2000 >2000-4000		
轴颈公差	-0.1	+0.2	+0.7	+0.5
轴颈公差	-0.6	+0.8	+1.2	+2.0
轴颈公差	0.5-3	-3-6	>6	轴颈长度 LSS
轴颈公差	-0.2	+0.5	+1	轴颈公差 TOL



80011768 0X-210BT安全联动机构 中英文
凯斯博专用

NOTES
E 1. Unmentioned geometric tolerance see GB/T1184-1996 (K).

技术要求:
1. 未标注的形位公差按GB/T1184-1996 (K) 级.

凯斯博电梯有限公司 Kasper Elevator Co., Ltd				Drawing No. KAS0040202010001	
				错误! AREA_CODE	
				Page	Version
				+ 错误! PAGE	错误! VERSION
				错误! FORMAT	错误! FORMAT 1.1
Material F	0235A	Date	Signature	Date	Part name
Designed Technologized Standardized	2020.07.15 张栋凌	Checked(1) Checked(2) Approved			销套
1		2		3	
4					

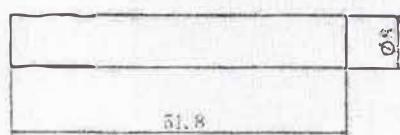
1	2	3	4
基部尺寸 L0	0.5-6 A	>6-30	>30-120 >120-400 >400-1000 >1000-2000 >2000-4000
重量重量	-0.1	+0.2	+0.3 -0.5 +0.8 -1.2 +2.0
制造公差	0.5-3	>3-8	>6 距离长度 LSS >0-10 >10-50 >50-120 >120-400 >400
形位公差	+0.2	+0.5	+1 倾斜度公差 TOL -1° -0.5° -0.3° +0.15° -0.1°

A

80011768 0X-210BT安全联动机构 中英文 凯斯博专用

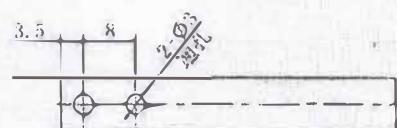
B

B



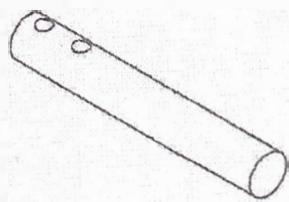
C

C



D

D



E

E

NOTES

1. Zinc.
2. Unmentioned geometric tolerance see GB/T1184-1996 (K).

技术要求:

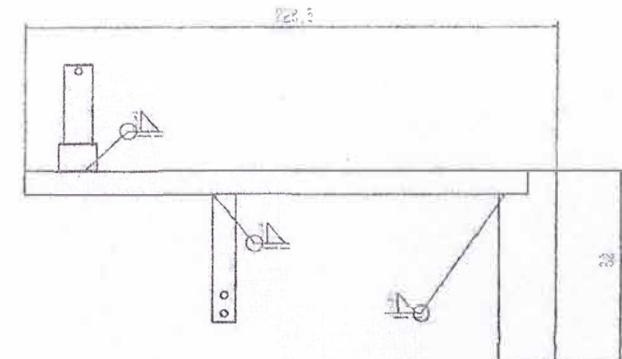
1. 表面镀锌处理
2. 未标注的形位公差按GB/T1184-1996 (K) 级.

264

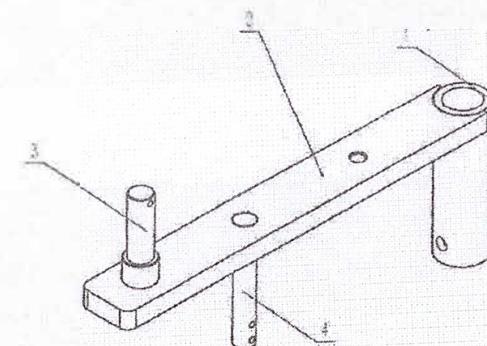
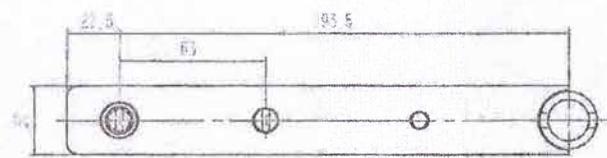
凯斯博电梯有限公司 Kasper Elevator Co., Ltd				Drawing No.	Page Version Format Scale		
				KAS0040202000002			
<input checked="" type="checkbox"/> Material 铜质 <未指定> 				Page	Version	Format	Scale
Designed	2021.07.15	Date	Signature	Date	维汉:PAGE 维汉:VERSION 维汉:FORMAT 1:1		
Technologized	张伟波	Checked(1)					
Standardized		Checked(2)					
		Approved					
1	1	2	1	3	1	4	

销杆

1	2	3	4	5	6	7	8
土	水	光	电	水	土	水	水
土	水	光	电	水	土	水	水



80011768 0X-210BT安全联动机构 中英文 凯斯博专用



1. 木要求刺毛邊
2. 去刺毛邊
3. 檉刺毛邊

4	EAS0040202010004	普钢	I	材质 <表10-2>	0.0	0.0
3	EAS0040202010005	热轧	I	316L 镀铜	0.1	0.1
2	EAS0040202010002	支承座	I	FC35A	0.5	0.5
1	EAS0040202010001	压盖	I	FC35A	0.1	0.1
序号	物料号	名称	数量	材料	密度	重量

凯斯博电梯有限公司

KAS0040202010000

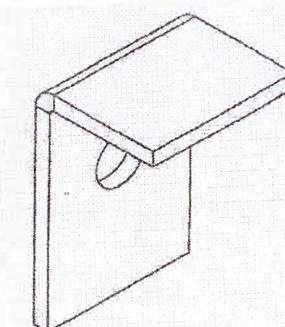
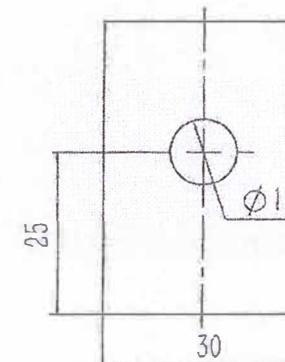
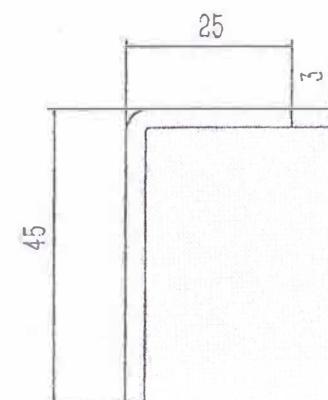
Welding Drawing No. 202		Thickness 厚度	Page Page	Version Version	Format Format	Scale Scale
Welding Drawing No. 202		Signature Signature	Date Date			
Designated Technological Standard	15	Checked(1) Checked(2) Approved	Part Name Part Name			
Welding Drawing No. 202		销套焊接				

1	2	3	4	5	6
0.5-6 ±0.1	>6-30 ±0.2	>30-100 ±0.3	>100-400 ±0.5	>400-1600 ±0.6	>1600-5000 ±1.2
>5000-40000 ±2.0					

其余/Others 12.5

加工处/Machine 12.5

其余/Others 12.5

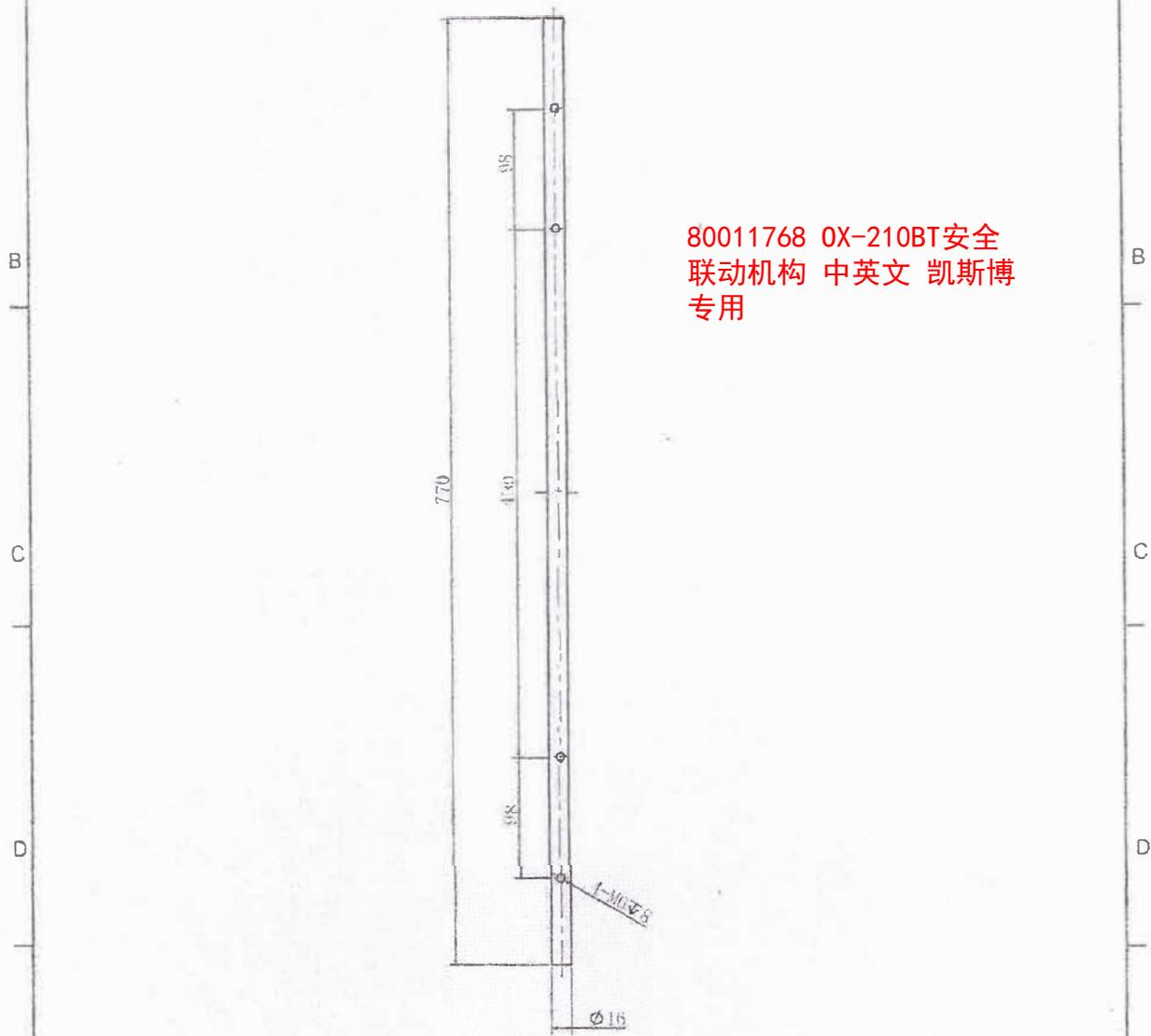


80011768 OX-210BT安全联动机构 中英文 凯斯博专用

技术要求
1.去毛刺锐边;

凯斯博电梯有限公司 Kasper Elevator Co., Ltd				Drawing No.	AREA_CODE	
Material: Q235A	Thickness: T=3.0	Date:	Signature:	KAS0040202010005	Page:	Version:
Designed 2013/7/13	Checked(1)			Format:	Scale:	
Technologized 张海波	Checked(2)			Part name: UKT开关打板		
Standardized 小林	Approved					

	1	2	3	4					
基尺寸 L0	0.5-6 A	-6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000		
未注公差	-0.1	+0.2	-0.3	-0.5	-0.8	+1.2	+2.0		
角度公差	0.5-3	>3-6	>6	未注公差 LSS	>0-10	>10-50	>50-120	>120-400	>400
尺寸公差 TOL	-0.2	-0.5	+1	尺寸公差 TOL	-1°	-0.5°	+0.3°	-0.15°	+0.1°



NOTES

- E 1. Zinc.
2. Unmentioned geometric tolerance see GB/T1184-1996 (K).

技术要求:

1. 表面镀锌处理
2. 未标注的形位公差按GB/T1184-1996 (K) 级。

凯斯博电梯有限公司 Kasper Elevator Co.,Ltd				Drawing No. KAS0040202000001			
<input checked="" type="checkbox"/> Material Ø16 螺栓 <input checked="" type="checkbox"/> Designed 2015 <input checked="" type="checkbox"/> Technologized 张栋梁 <input checked="" type="checkbox"/> Standardized				Drawing No. KAS0040202000001 Page 1 / Version 1 / Format A4 / Scale 1:5 Checked(1) Checked(2) Approved			
1		2		3		4	

80011768 OX-210BT安全联动机构 中英文 凯斯博专用

