

GB/T 1804—2000	线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	4000~10000	高度尺寸	0.5~3	>3~6	>6~30	>30	短边尺寸	≤10	>10~50	>50~120	>120~400	>400
	线性公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	倒圆/倒角公差	±0.2	±0.5	±1.0	±2.0	角度公差	±1°	±30′	±20′	±10′	±5′

Technical drawing of a crane hook assembly. The drawing shows a side view of the hook with various dimensions and components labeled.

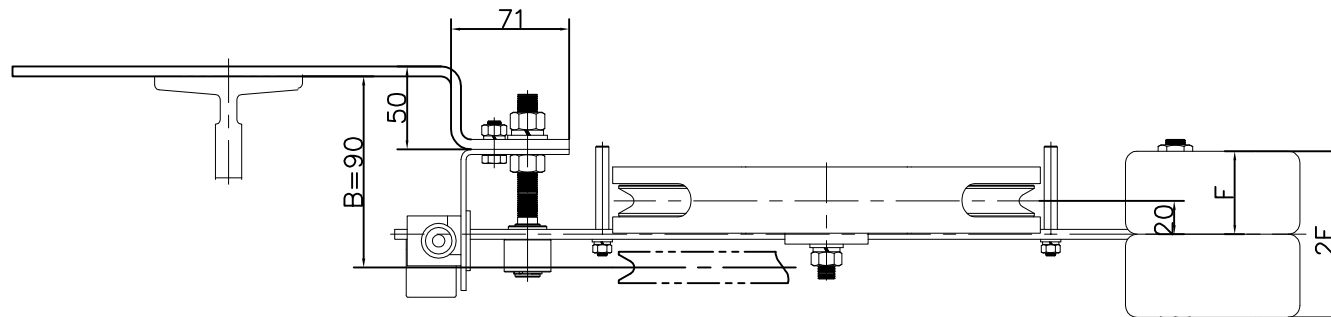
Dimensions and Labels:

- 4-22x100**: Label for the four lifting eyes (bolts) on the left.
- (140)**: Dimension for the height of the lifting eyes.
- 80**: Dimension for the height of the lifting eyes.
- 140**: Dimension for the width of the hook body.
- 129.5**: Dimension for the width of the hook body.
- 80**: Dimension for the width of the hook body.
- 180**: Dimension for the width of the hook body.
- A=360**: Dimension for the total width of the hook body.
- 142**: Dimension for the height of the hook body.
- ∅D**: Label for the diameter of the hook body.
- G**: Dimension for the width of the hook body.
- ≤350(具体视配重状态等确定)**: Dimension for the width of the hook body, indicating it is determined by the specific counterweight state.

颜色	识别号
RAL5015蓝色	I01
RAL6005本色	I02
RAL7037灰色	I03

技术说明

1. 本件按 $\phi 240$ 绳轮配装 16kg 铸铁配重时绘制, 具体使用时根据绳轮配重 (注意绳轮节径、绳规格等);
2. 配重 B 值根据设计要求, 标配为 12kg 重晶石;
3. 参数 B 值根据头标使用时需将绳轮部分调整装配位置, 绳轮可以在插杆另一侧 B 能调整: $20 \sim 50\text{mm}$;
4. 参数 A 常规允许调整范围为 $300 \sim 400$ (该值按配用 T89 导轨时计算, 其余值时该范围值会略有变小)。



日期

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