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| -POS | 名称           | DEF | 图号                  | 品/群 | L番 | 材料 | 重量 | 涂装 | 备注      | -POS | G01 | G02 |
|------|--------------|-----|---------------------|-----|----|----|----|----|---------|------|-----|-----|
| -01  | 摇臂组件         | DWG | OX210BZ173          | G01 |    |    |    |    | 提拉侧     | -01  | 1   |     |
| -02  | 圆柱销          |     | GB/T 879.2 6x50     |     |    |    |    |    |         | -02  | 2   | 2   |
| -03  | 六角螺栓         |     | GB/T 5783 M6x16-A4B |     |    |    |    |    |         | -03  | 2   | 2   |
| -04  | 套筒           | DWG | OX210BZ169          | G01 |    |    |    |    | 与开关组件打包 | -04  | 1   | 1   |
| -05  | 安全联动装置(开关组件) | DWG | OX210BZ170          | G90 |    |    |    |    | 与开关组件打包 | -05  | 1   | 1   |
| -06  | 轴套           | DWG | OX210BZ175          | G01 |    |    |    |    |         | -06  | 2   | 2   |
| -07  | 扭簧           | DWG | OX210AT-3           | G01 |    |    |    |    | 按清单,见本图 | -07  | 1   | 1   |
| -08  | 六角螺栓         |     | GB/T 5783 M8x45-A4B |     |    |    |    |    |         | -08  | 2   | 2   |
| -09  | 六角薄螺母        |     | GB/T 6172.1 M8-A4B  |     |    |    |    |    | 借用件,右扭簧 | -09  | 4   | 4   |
| -10  | 连接圆管         | DWG | OX210BZ171          | G99 |    |    |    |    | 与开关组件打包 | -10  | 1   | 1   |
| -11  | 扭簧           | DWG | OX210AT-3           | G02 |    |    |    |    | 与开关组件打包 | -11  | 1   | 1   |
| -12  | 摇臂组件         | DWG | OX210BZ172          | G01 |    |    |    |    |         | -12  | 1   |     |
| -13  | 摇臂组件         | DWG | OX210BZ173          | G02 |    |    |    |    | 借用件,左扭簧 | -13  |     | 1   |
| -14  | 摇臂组件         | DWG | OX210BZ172          | G02 |    |    |    |    |         | -14  |     | 1   |

本图不含连接圆管，连接圆管另出单独物料号

OX210BZ170G90 安全联动装置(开关组件) 清单

|                           |    |
|---------------------------|----|
| UKT开关                     | 1件 |
| 十字槽头螺钉 GB/T 823 M4X40-A4B | 2件 |
| 六角法兰面螺母 M4-A4B            | 2件 |

杭州西奥DBG、A值、左置、右置说明

|     |                             |
|-----|-----------------------------|
| DBG | A+50 (A值西奥提供,标准范围1150~2100) |
| 左置  | 站在轿厢中心,面对导轨,提拉点在导轨左侧        |
| 右置  | 站在轿厢中心,面对导轨,提拉点在导轨右侧        |

尺寸表

|             |        |        |
|-------------|--------|--------|
| OX210BZ170_ | A1L    | A2L    |
| G01         | DBG-78 | DBG+67 |
| G02         | DBG-78 | DBG+67 |

参数表

| 参数名 | 中文描述    |
|-----|---------|
| DBG | 导轨导向面间距 |

杭州西奥件号对应说明

| 西奥件号                     | 对应奥德普                                      | 说明  |
|--------------------------|--------------------------------------------|-----|
| XOA2683AHF001<br>安全钳提拉机构 | TST-OX210BZ170G02<br>(除OX210BZ171G99 连接圆管) | 左置  |
| XOA2683AHF002<br>安全钳提拉机构 | TST-OX210BZ170G01<br>(除OX210BZ171G99 连接圆管) | 右置  |
| XOA4035BAE999<br>同步杆     | OX210BZ171G99 连接圆管                         | DBG |

技术要求

- 1 本安全联动装置为杭州西奥设计，相关结构或参数变动需双方确认；
- 2 本安全联动装置配合使用安全钳为OX-210B；
- 3 本安全联动装置不包含安全钳；
- 4 预紧力建议为150N~200N；
- 5 提拉摇臂需要保持同步提拉，安装时先安装一侧摇臂，再同步安装另一侧摇臂位置后；
- 6 开关需保证安全钳动作时有效触发开关；
- 7 安装后，需保证摇臂提拉能够完全到位，提拉过程中摇臂最外侧边沿，不允许超过安全钳滑动钳块工作面。

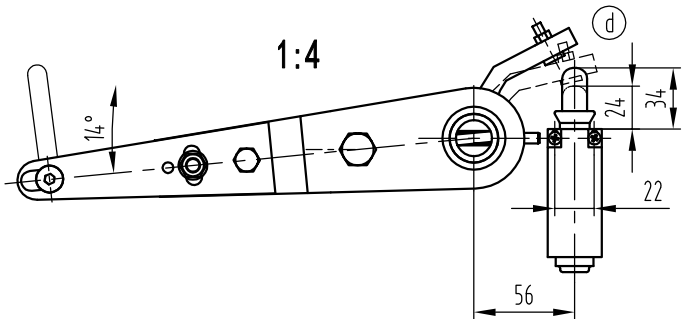
① 8 开关触发距离可以调节开关打杆上的螺钉伸出量。

| \  | \            | G90 | 安全联动装置 |
|----|--------------|-----|--------|
| 左置 | 600≤DBG≤2150 | G02 | 安全联动装置 |
| 右置 | 600≤DBG≤2150 | G01 | 安全联动装置 |
| 说明 | DBG          | G00 | 名称     |

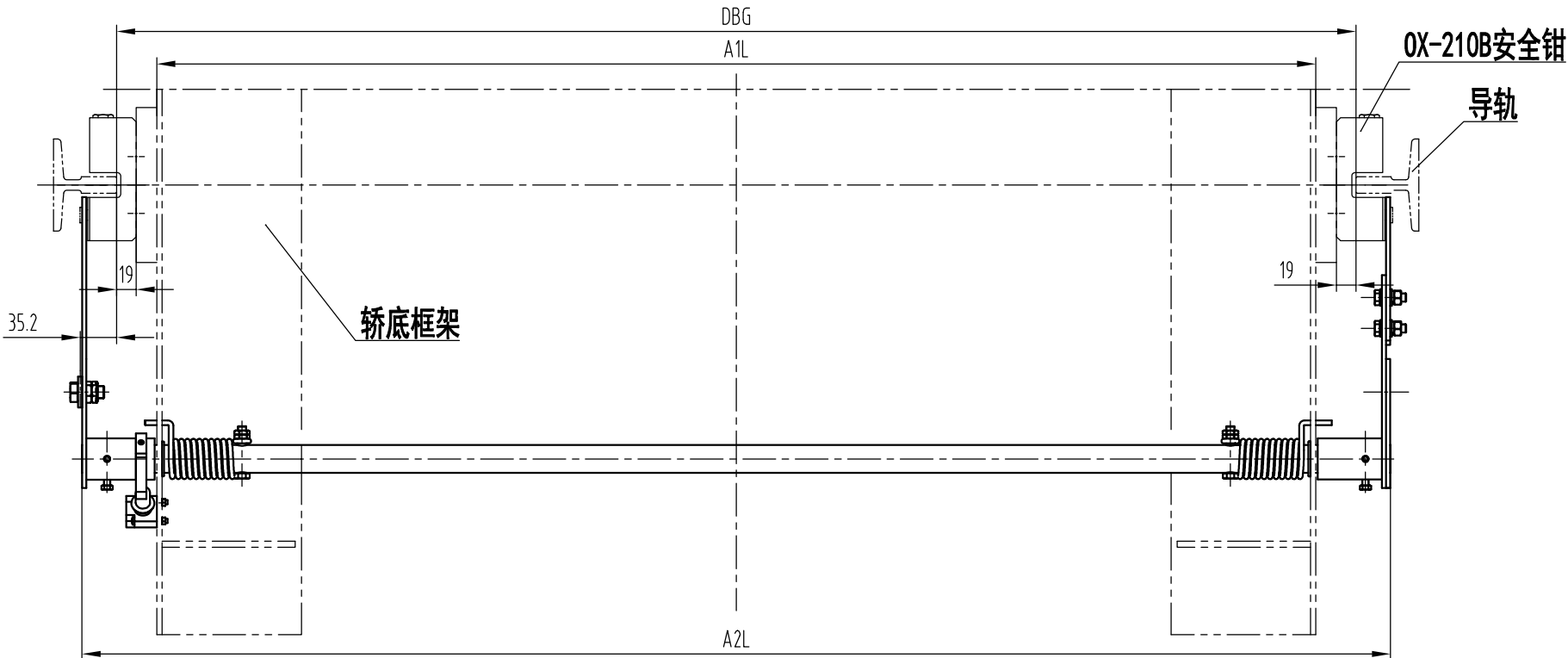
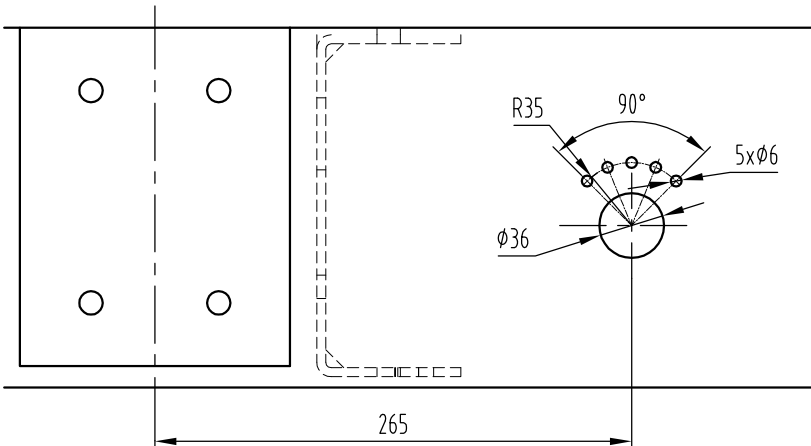
|    |    |                    |     |    |                                                                                                                                                    |        |    |     |                |
|----|----|--------------------|-----|----|----------------------------------------------------------------------------------------------------------------------------------------------------|--------|----|-----|----------------|
| ①  | 2  | 开关打杆增加螺钉和螺母，增加技术要求 |     |    |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD. | 安全联动装置 |    |     |                |
| ②  | 2  | 螺栓规格更改，删除序号18物料    |     |    |                                                                                                                                                    |        |    |     |                |
| ③  |    | 整版替换               |     |    | 安全联动装置                                                                                                                                             |        |    |     |                |
| 标记 | 处数 | 更改内容               | 签名  | 日期 |                                                                                                                                                    |        |    |     |                |
| 设计 |    |                    | 标准化 |    | 阶段                                                                                                                                                 | 标记     | 重量 | 比例  | TST-OX210BZ170 |
|    |    |                    |     |    |                                                                                                                                                    |        |    | 1:6 |                |
| 审核 |    |                    |     |    | 共 2 张 第 1 页                                                                                                                                        |        |    |     |                |
| 工艺 |    |                    | 批准  |    |                                                                                                                                                    |        |    |     |                |

### 开关安装示意

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P2



### 开孔示意图

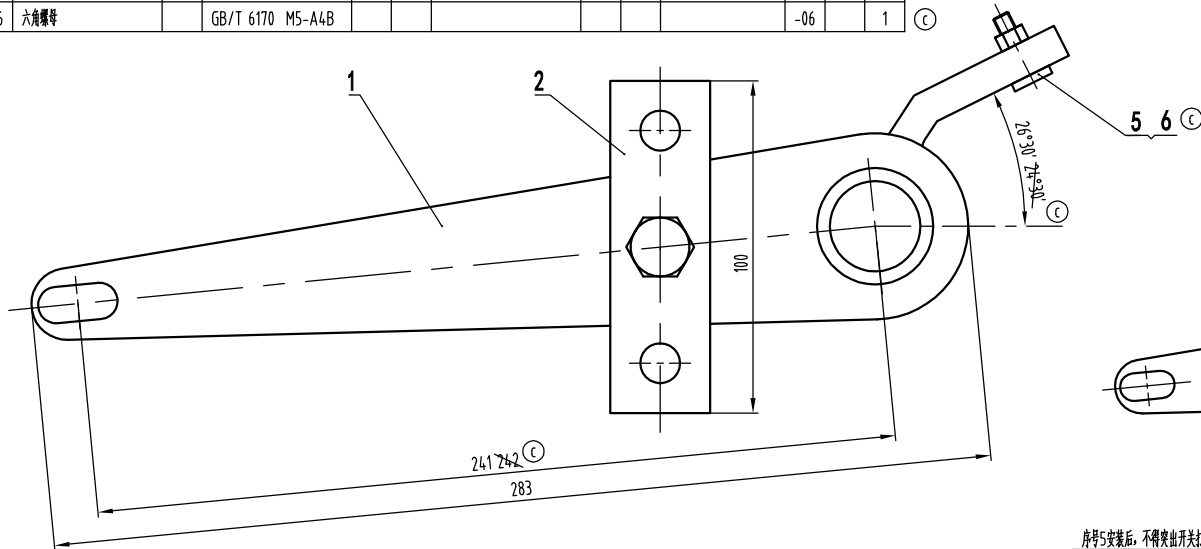


## G02示意

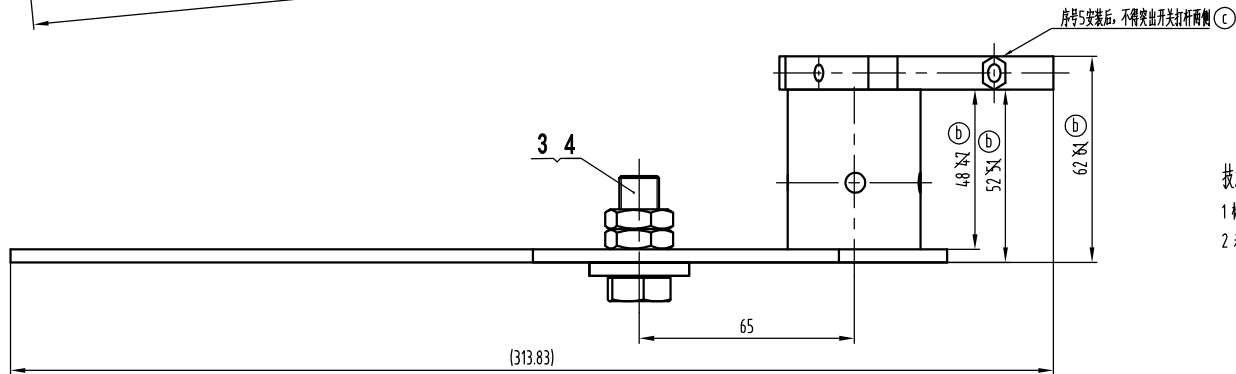
|    |    |             |     |  |    |                                                                                                                                                                           |  |       |     |                |  |  |
|----|----|-------------|-----|--|----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------|-----|----------------|--|--|
|    |    |             |     |  |    | <div><div> 宁波奥德普电梯部件有限公司<br/>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD.</div></div> |  |       |     |                |  |  |
| ④  | 1  | 开关打杆增加螺钉和螺母 |     |  |    |                                                                                                                                                                           |  |       |     | 安全联动装置         |  |  |
| ①  |    | 整版替换        |     |  |    |                                                                                                                                                                           |  |       |     |                |  |  |
| 标记 | 处数 | 更改内容        |     |  | 签名 | 日期                                                                                                                                                                        |  |       |     | TST-0X210BZ170 |  |  |
| 设计 |    |             | 标准化 |  |    | 阶段标记                                                                                                                                                                      |  | 重量    | 比例  |                |  |  |
|    |    |             |     |  |    |                                                                                                                                                                           |  |       | 1:6 |                |  |  |
| 审核 |    |             |     |  |    | 共 2 张                                                                                                                                                                     |  | 第 2 页 |     |                |  |  |
| 工艺 |    |             | 批准  |  |    |                                                                                                                                                                           |  |       |     |                |  |  |

| -POS | 名称    | DEF | 图号                   | 品/群 | L番 | 材料 | 重量 | 涂装 | 备注  | -POS | G01 | G02 |
|------|-------|-----|----------------------|-----|----|----|----|----|-----|------|-----|-----|
| -01  | 摇臂焊接  | DWG | OX210BZ176           | G01 |    |    |    |    |     | -01  | 1   | 1   |
| -02  | 摇拉接板  | DWG | OX210BZ.1.2-4        |     |    |    |    |    | 备用件 | -02  |     | 1   |
| -03  | 六角螺栓  |     | GB/T 5783 M12x30-A4B |     |    |    |    |    |     | -03  |     | 1   |
| -04  | 六角薄螺母 |     | GB/T 6172.1 M12-A4B  |     |    |    |    |    |     | -04  |     | 2   |
| -05  | 定制螺钉  | DWG | OX210BZ168           | G01 |    |    |    |    |     | -05  |     | 1   |
| -06  | 六角螺母  |     | GB/T 6170 M5-A4B     |     |    |    |    |    |     | -06  |     | 1   |

80010428 OX-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P3



G01(示意图)



G02

技术要求

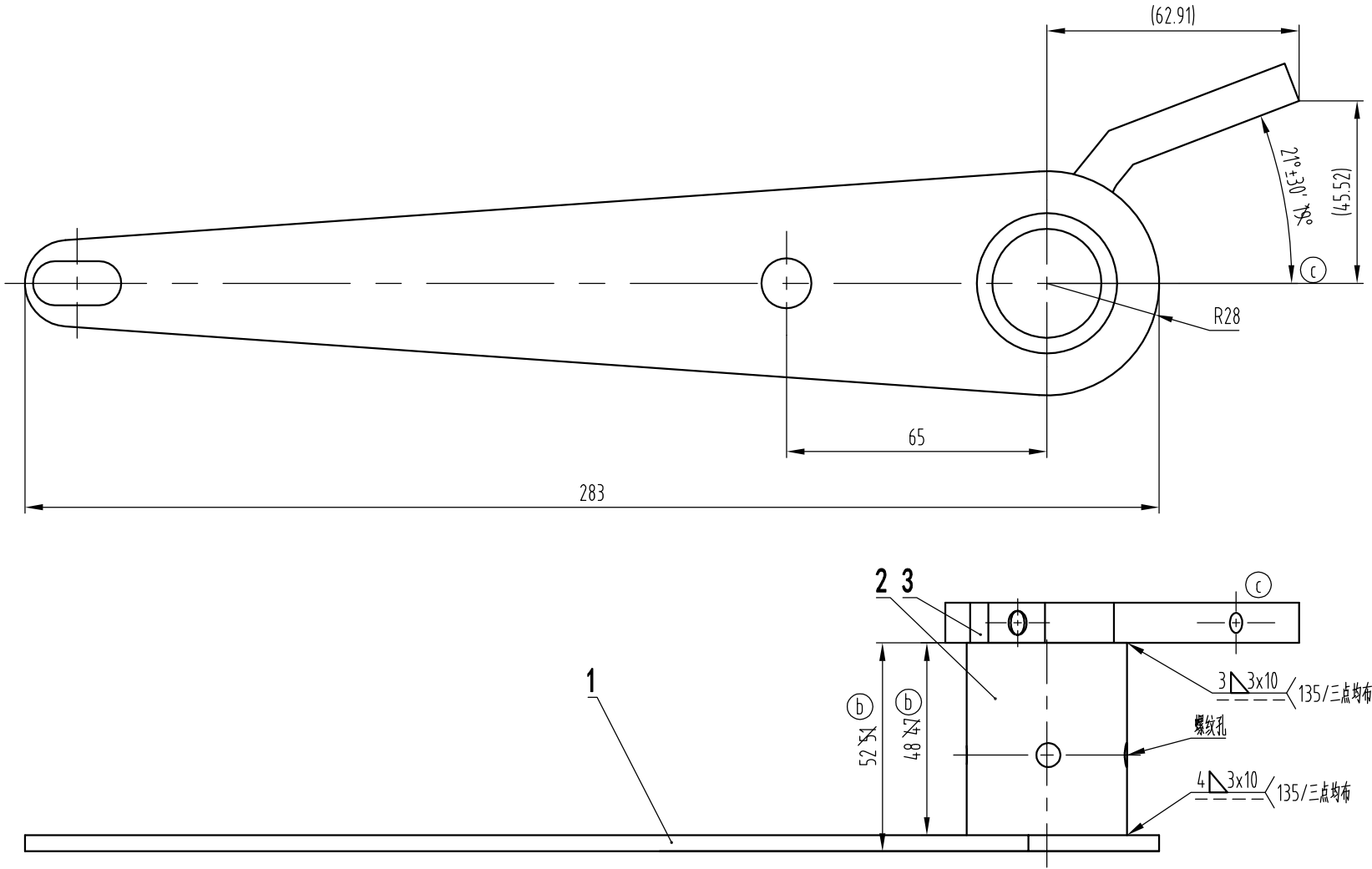
- 1 标准件需安装, 无需拧紧, 不脱出即可;
- 2 表面不得有明显划伤、变形、锈蚀。

|     |      |
|-----|------|
| G02 | 摇臂组件 |
| G01 | 摇臂组件 |
| G00 | 名称   |

|  |  |  |  |  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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| -POS | 名称    | DEF | 图号         | 品/群 | L番 | 材料 | 重量 | 涂装 | 备注  | -POS | G01 |
|------|-------|-----|------------|-----|----|----|----|----|-----|------|-----|
| -01  | 摇臂D   | DWG | OX210BZ177 | G01 |    |    |    |    |     | -01  | 1   |
| -02  | 安装轴套B | DWG | OX210BZ178 | G01 |    |    |    |    |     | -02  | 1   |
| -03  | 开关打杆  | DWG | OX210AT102 | G02 |    |    |    |    | 借用件 | -03  | 1   |

80010428 OX-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P4



技术要求

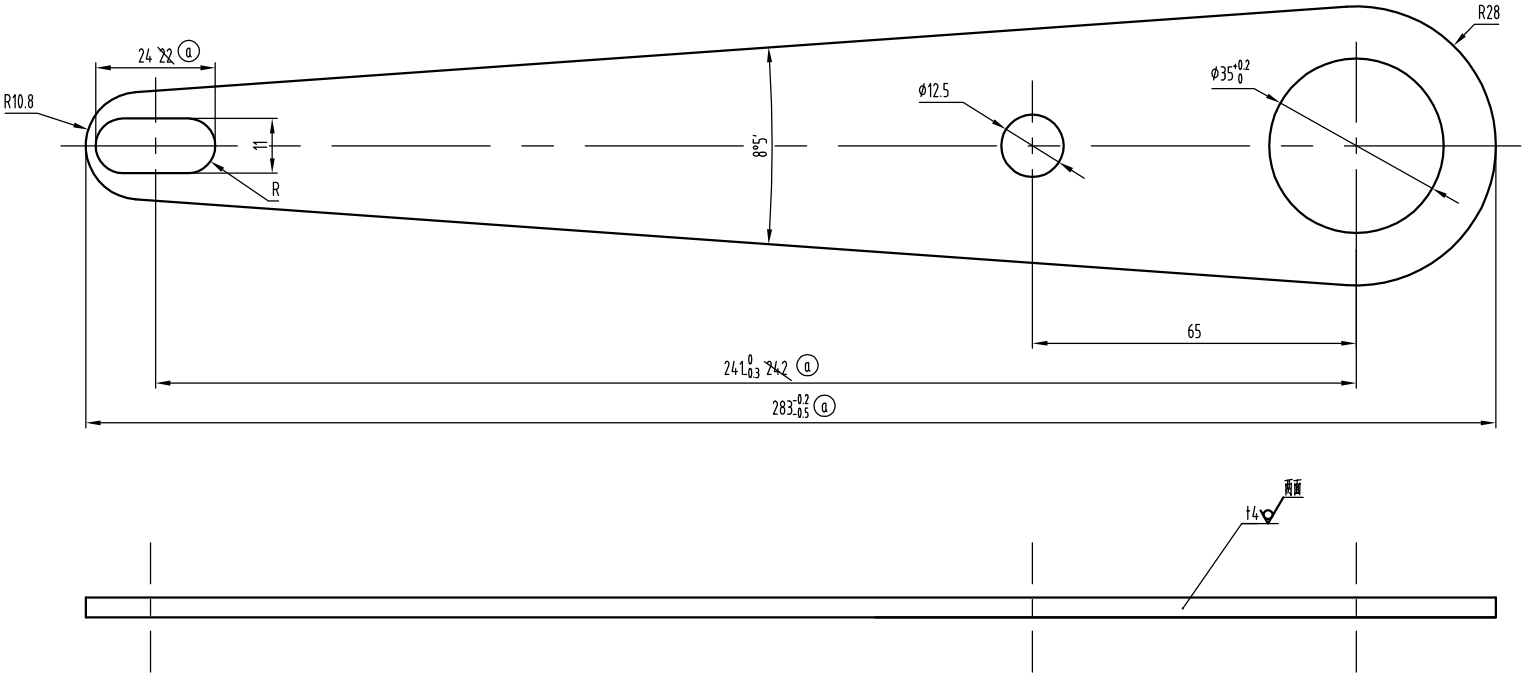
- 1 焊接牢固可靠，无漏焊虚焊，焊后除渣；
- 2 注意螺纹孔焊接位置；
- 3 焊后表面（电）镀白锌处理，锌层厚度不小于8um。

|     |      |
|-----|------|
| G01 | 摇臂焊件 |
| G00 | 名称   |

|    |    |                     |     |    |       |                                                                                                                                                    |  |
|----|----|---------------------|-----|----|-------|----------------------------------------------------------------------------------------------------------------------------------------------------|--|
|    |    |                     |     |    |       |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD. |  |
| ①  | 3  | 角度更改，增加孔示意，开关打杆件号更改 |     |    |       | 摇臂焊件                                                                                                                                               |  |
| ②  | 2  | 尺寸更改                |     |    |       |                                                                                                                                                    |  |
| 标记 | 处数 | 更改内容                |     | 签名 | 日期    | OX210BZ176                                                                                                                                         |  |
| 设计 |    |                     | 标准化 |    |       |                                                                                                                                                    |  |
| 审核 |    |                     |     |    |       | 共 1 张 第 1 页                                                                                                                                        |  |
| 工艺 |    |                     | 批准  |    |       |                                                                                                                                                    |  |
|    |    | 阶段                  | 标记  | 重量 | 比例    |                                                                                                                                                    |  |
|    |    |                     |     |    | 1:1.5 |                                                                                                                                                    |  |

其余 12.5

80010428 OX-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P5



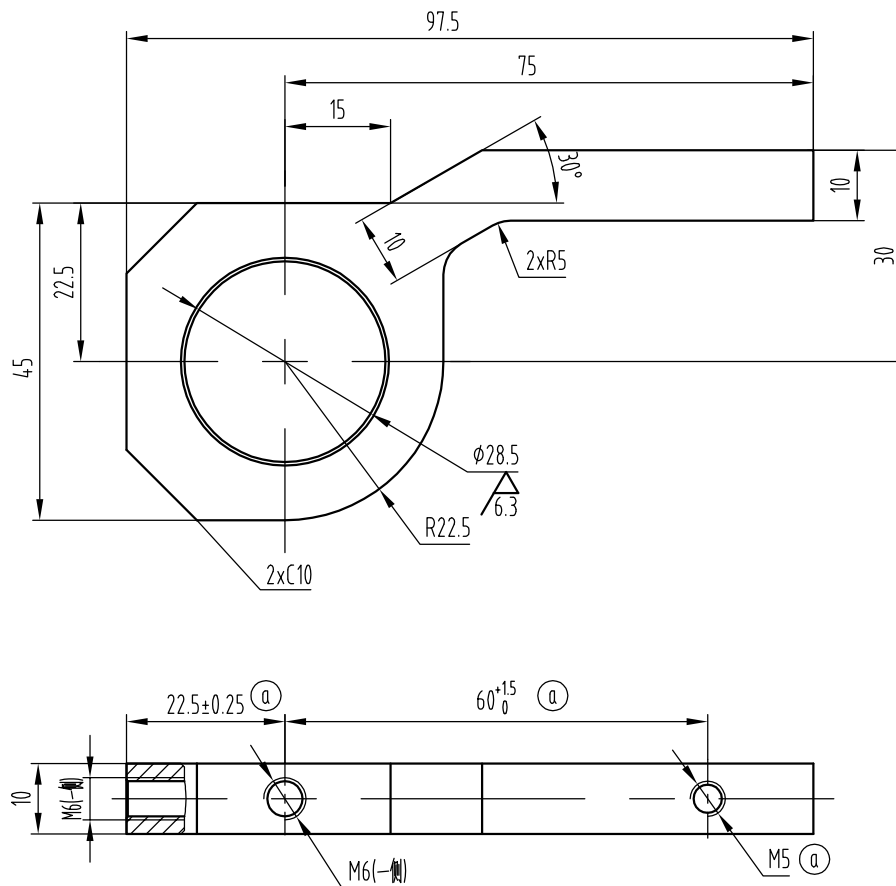
技术要求  
去锐角毛刺。

|     |     |
|-----|-----|
| G01 | 摇臂D |
| G00 | 名称  |

|    |    |            |     |                                            |    |                         |       |
|----|----|------------|-----|--------------------------------------------|----|-------------------------|-------|
|    |    |            |     | A EPU® 宁波奥德普电梯部件有限公司                       |    |                         |       |
|    |    |            |     | NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |    |                         |       |
| ①  | 3  | 尺寸更改, 增加公差 |     |                                            |    | 4 4G16B7 77 099 9       |       |
| 标记 | 处数 | 更改内容       | 签名  | 日期                                         | 审核 | Q123235 AG16B7 77 099 0 |       |
| 设计 |    |            | 标准化 |                                            |    | 阶段                      | 标记    |
| 审核 |    |            |     |                                            |    | 重量                      | 比例    |
| 工艺 |    |            | 批准  |                                            |    | 共 1 张                   | 第 1 页 |
|    |    |            |     |                                            |    | 1:1                     |       |
|    |    |            |     |                                            |    | OX210BZ177              |       |

|    |    |    |       |    |       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |
|----|----|----|-------|----|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|    |    |    |       |    |       |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD.                                                                                                                                                                                                                                                                                                                                                                                                |  |
| ②  | 2  |    |       |    |       | 钢 Q235A-40x6.5 GB/T 8162-2008<br><br><div style="text-align: center; font-size: 24px; font-weight: bold;">安装轴套B</div>                                                                                                                                                                                                                                                                                                                                                                                                                           |  |
| ③  | 2  |    |       |    |       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |
| 设计 |    |    | 标准化   |    |       | 阶 段 标 记    重 量    比 例<br><br><div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> </div> |  |
| 审核 |    |    |       |    |       | <div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> <div style="border: 1px solid black; width: 20px; height: 20px;"></div> </div>                              |  |
| 工艺 |    |    | 批准    |    |       | 共 1 张      第 1 页<br><br><div style="text-align: center; font-size: 24px; font-weight: bold;">OX210BZ178</div>                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |

80010428 OX-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P7



### 技术要求

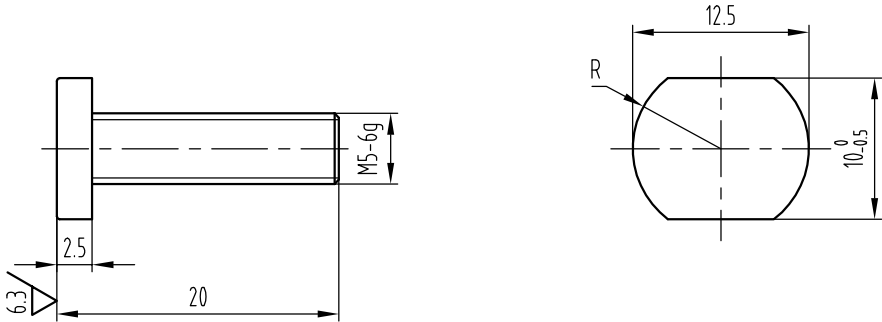
- 1 本开关打杆浇铸成型，旧牌号为ZG35；
- 2 表面不得有裂纹、砂眼、变形等缺陷；
- 3 内孔 $\phi 28.5$ 两侧倒角C0.5，G01基础上增加M5螺孔；
- 4 表面（电）镀白锌处理，锌层厚度不小于8um。

|     |      |
|-----|------|
| G02 | 开关打杆 |
| G00 | 名称   |

|    |    |    |       |    |       |                                                                                                                                                        |  |  |
|----|----|----|-------|----|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|    |    |    |       |    |       |  <b>宁波奥德普电梯部件有限公司</b><br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |  |  |
| ①  | 3  |    |       |    |       | ZG270-500 GB/T 11352                                                                                                                                   |  |  |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 | 开关打杆                                                                                                                                                   |  |  |
| 设计 |    |    | 标准化   |    |       |                                                                                                                                                        |  |  |
| 审核 |    |    |       |    |       | 1:1                                                                                                                                                    |  |  |
| 工艺 |    |    | 批准    |    |       | 共 2 张 第 2 页                                                                                                                                            |  |  |
|    |    |    |       |    |       | OX210AT102                                                                                                                                             |  |  |

其余 12.5

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P8



技术要求

- 1 去锐角毛刺;
- 2 未注R角 $\leq 0.3$ ;
- 3 表面电镀白锌处理, 锌层厚度不小于8um。

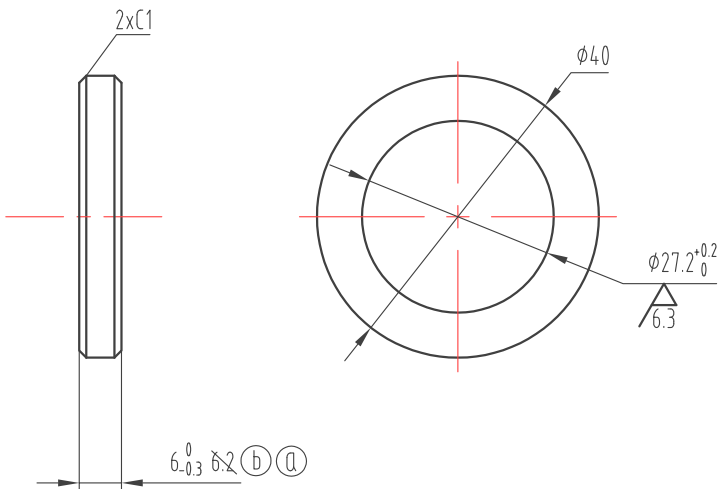
|     |      |
|-----|------|
| G01 | 定制螺钉 |
| G00 | 名称   |

|    |    |      |     |    |                                                                                                   |       |
|----|----|------|-----|----|---------------------------------------------------------------------------------------------------|-------|
|    |    |      |     |    |  宁波奥德普电梯部件有限公司 |       |
|    |    |      |     |    | NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD.                                                       |       |
|    |    |      |     |    | 圆钢 13 GB/T 702                                                                                    |       |
|    |    |      |     |    | Q235A GB/T 700                                                                                    |       |
| 标记 | 处数 | 更改内容 | 签名  | 日期 | 阶段                                                                                                | 标记    |
| 设计 |    |      | 标准化 |    | 重量                                                                                                | 比例    |
| 审核 |    |      |     |    |                                                                                                   | 2:1   |
| 工艺 |    |      | 批准  |    | 共 1 张                                                                                             | 第 1 页 |
|    |    |      |     |    | 定制螺钉                                                                                              |       |
|    |    |      |     |    | 0X210BZ168                                                                                        |       |



其余 12.5

80010428 OX-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P9



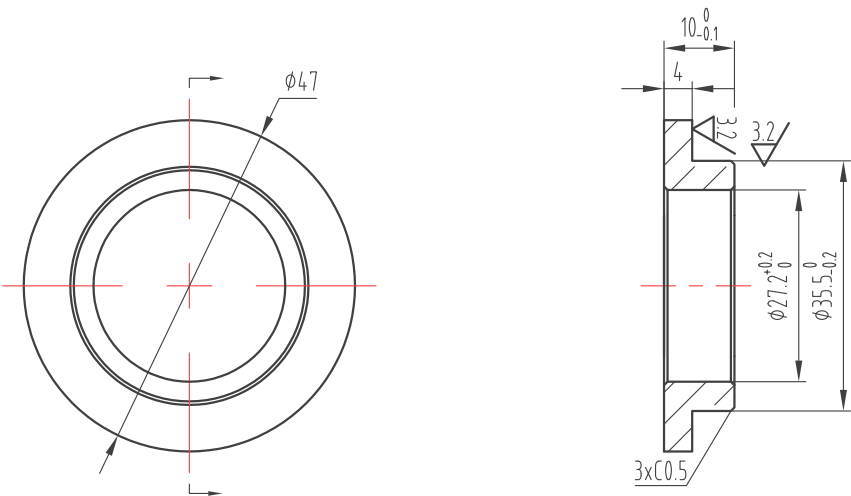
技术要求  
1 去锐角毛刺。  
2 表面电镀白锌处理，锌层厚度不小于8um。

|     |    |
|-----|----|
| G01 | 套筒 |
| G00 | 名称 |

|                                                                                                                                                                                                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div><div><div></div><div></div></div><div><div></div><div></div></div></div> <div><div>®</div><div></div></div> <div>宁波奥德普电梯部件有限公司</div> <div>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD.</div> |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

其余  $\frac{6.3}{\sqrt{\phantom{x}}}$

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P10



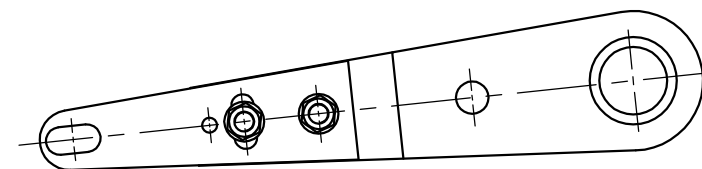
技术要求

- 1 去锐角毛刺。
- 2 表面不得有裂纹、缺口、飞边等缺陷。

|     |    |
|-----|----|
| G01 | 轴套 |
| G00 | 名称 |

|    |    |    |       |    |       |                                                                                                                                                 |  |  |
|----|----|----|-------|----|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|    |    |    |       |    |       |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |  |  |
|    |    |    |       |    |       | 尼龙PA6                                                                                                                                           |  |  |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 | 阶段标记 重量 比例                                                                                                                                      |  |  |
| 设计 |    |    | 标准化   |    |       |                                                                                                                                                 |  |  |
| 审核 |    |    |       |    |       | 1:1                                                                                                                                             |  |  |
| 工艺 |    |    | 批准    |    |       | 共 1 张 第 1 页                                                                                                                                     |  |  |
|    |    |    |       |    |       | 轴套                                                                                                                                              |  |  |
|    |    |    |       |    |       | OX210BZ175                                                                                                                                      |  |  |

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P11



G02(示意图)

### 技术要求

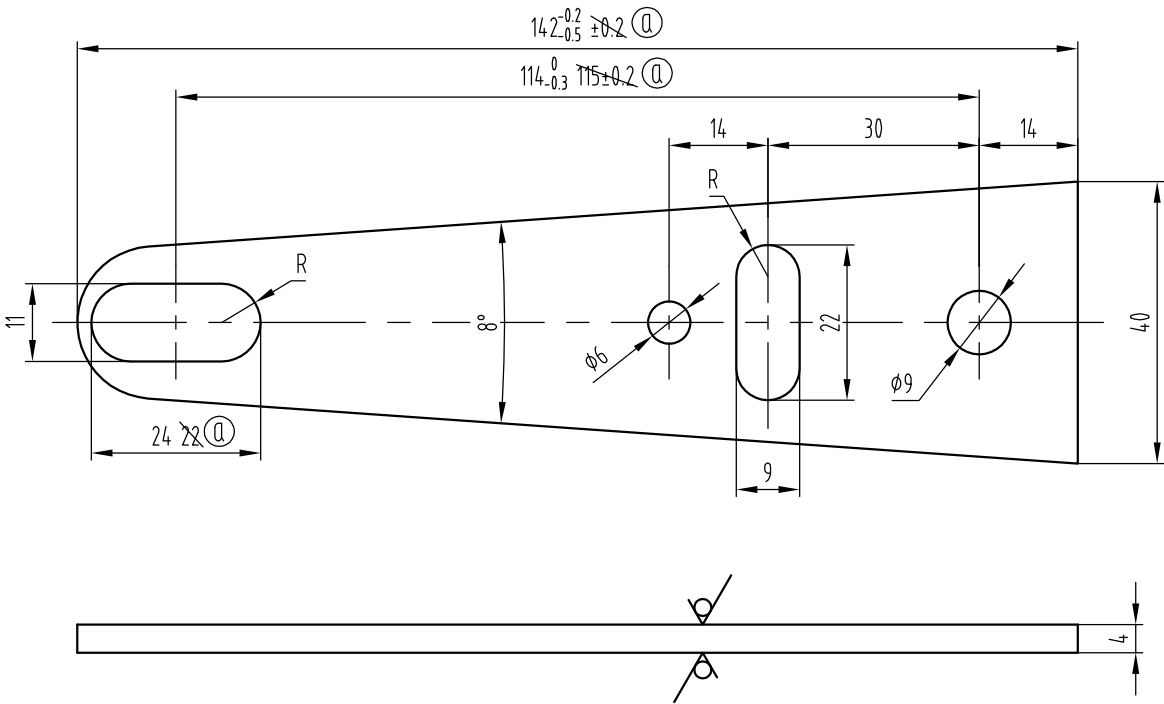
- 1 标准件需安装, 无需拧紧, 不脱出即可;
- 2 表面不得有明显划伤、变形、扭曲。

|     |      |
|-----|------|
| G02 | 摇臂组件 |
| G01 | 摇臂组件 |
| G00 | 名称   |

|     |    |      |     |    |                                                                                                                                                    |                  |     |       |            |
|-----|----|------|-----|----|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-----|-------|------------|
|     |    |      |     |    |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD. |                  |     |       |            |
| ②   | 2  | 尺寸更改 |     |    |                                                                                                                                                    |                  |     |       | 摇臂组件       |
| ①   | 3  |      |     |    |                                                                                                                                                    |                  |     |       |            |
| 标记  | 处数 | 更改内容 |     | 签名 | 日期                                                                                                                                                 |                  |     |       |            |
| 设计  |    |      | 标准化 |    |                                                                                                                                                    | 阶 段 标 记          | 重 量 | 比 例   | OX210BZ172 |
|     |    |      |     |    |                                                                                                                                                    |                  |     |       |            |
| 审 核 |    |      |     |    |                                                                                                                                                    |                  |     | 1:1.5 |            |
| 工 艺 |    |      | 批 准 |    |                                                                                                                                                    | 共 1 张      第 1 页 |     |       |            |

其余 12.5

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P12



技术要求

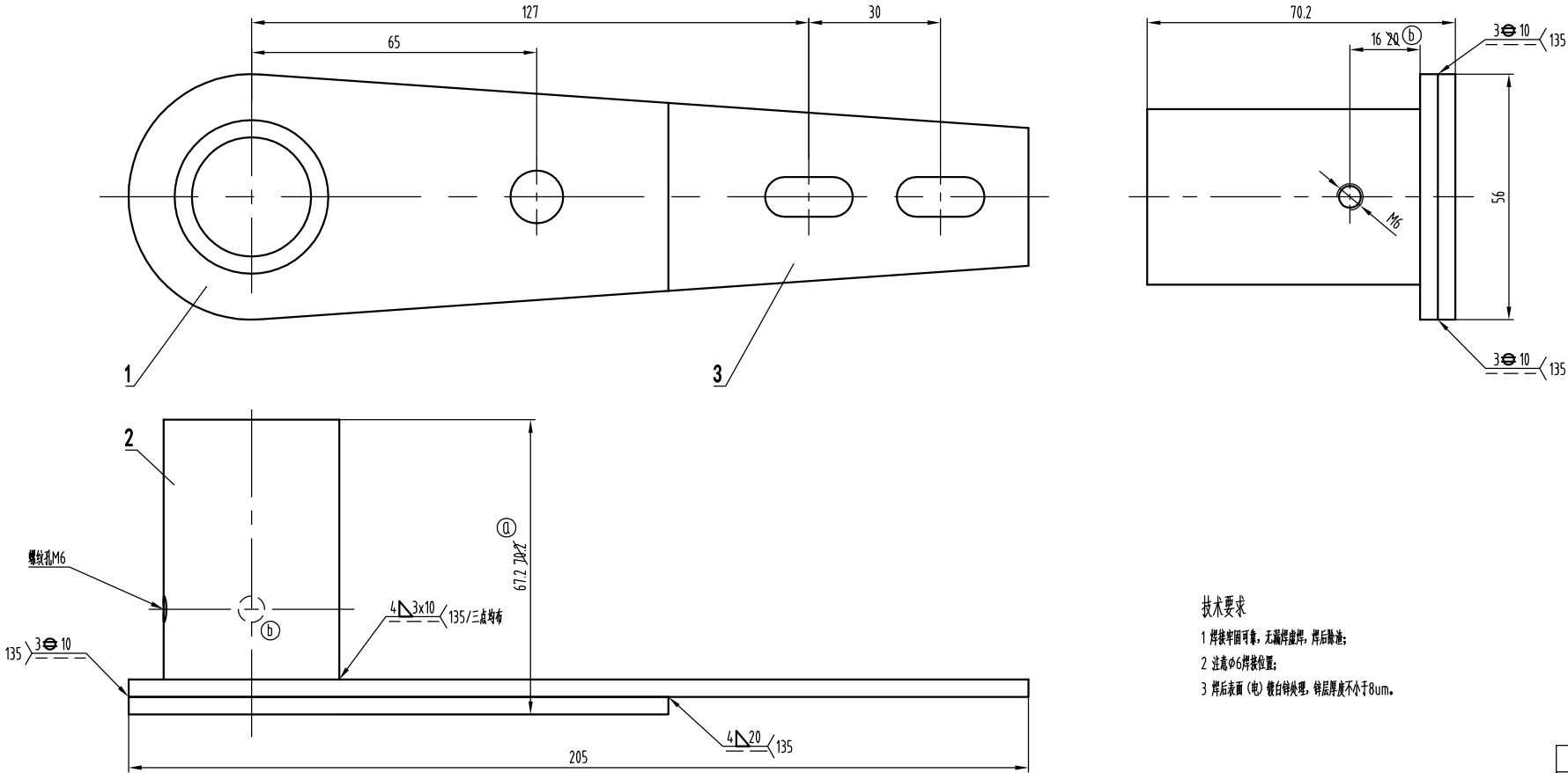
- 1 去锐角毛刺，表面平整。
- 2 表面（电）镀白锌处理，锌层厚度不小于8um。

|     |     |
|-----|-----|
| G01 | 摇臂A |
| G00 | 名称  |

|    |    |    |       |    |       |                                                                            |    |     |
|----|----|----|-------|----|-------|----------------------------------------------------------------------------|----|-----|
|    |    |    |       |    |       | <b>AODEPU® 宁波奥德普电梯部件有限公司</b><br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |    |     |
| ①  | 3  |    |       |    |       | 钢板 4 GB/T 709<br>Q235A GB/T 700                                            |    |     |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 | 摇臂A                                                                        |    |     |
| 设计 |    |    | 标准化   |    |       | 阶段标记                                                                       | 重量 | 比例  |
| 审核 |    |    |       |    |       |                                                                            |    | 1:1 |
| 工艺 |    |    | 批准    |    |       | 共 1 张 第 1 页                                                                |    |     |
|    |    |    |       |    |       | OX210BZ152                                                                 |    |     |

| -POS | 名称    | DEF | 图号         | 品/群 | L番 | 材料 | 重量 | 涂装 | 备注 | -POS | G01 |
|------|-------|-----|------------|-----|----|----|----|----|----|------|-----|
| -01  | 摇臂B   | DWG | OX210BZ104 | G01 |    |    |    |    |    | -01  | 1   |
| -02  | 安装螺栓C | DWG | OX210BZ179 | G01 |    |    |    |    |    | -02  | 1   |
| -03  | 摇臂C   | DWG | OX210BZ106 | G01 |    |    |    |    |    | -03  | 1   |

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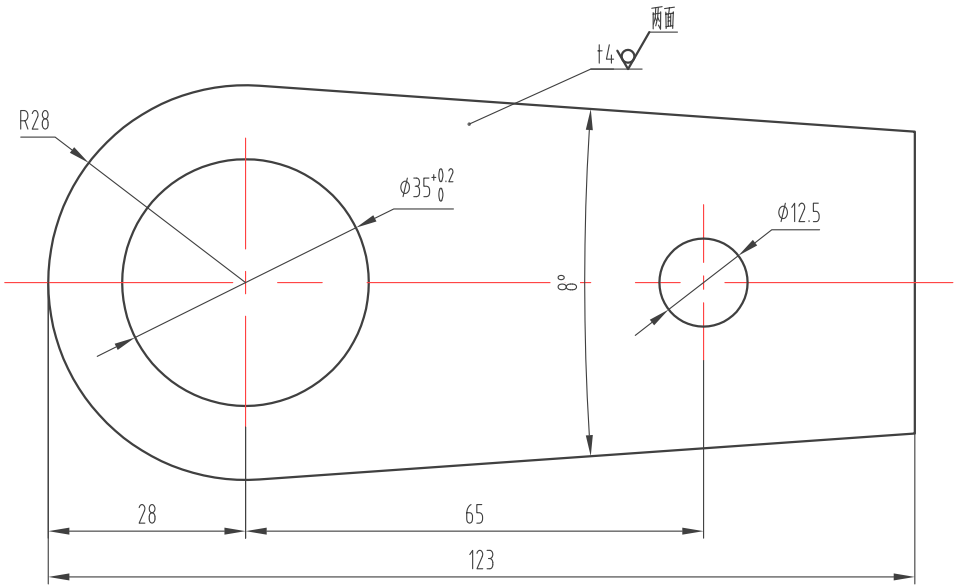


技术要求  
1 焊接牢固可靠, 无漏焊虚焊, 焊后除渣;  
2 注意φ6焊接位置;  
3 焊后表面(电)镀台钝处理, 钝层厚度不小于8um.

|    |    |            |     |    |             |    |    |                                                                     |            |  |  |
|----|----|------------|-----|----|-------------|----|----|---------------------------------------------------------------------|------------|--|--|
|    |    |            |     |    |             |    |    | A●EPU® 宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD. |            |  |  |
| ①  | 2  | 尺寸更改, 线型更改 |     |    |             |    |    | 摇臂焊接                                                                |            |  |  |
| ②  | 1  |            |     |    |             |    |    |                                                                     |            |  |  |
| 标记 | 处数 | 更改内容       | 签名  | 日期 |             |    |    |                                                                     |            |  |  |
| 设计 |    |            | 标准化 |    | 阶段          | 标记 | 重量 | 比例                                                                  |            |  |  |
| 审核 |    |            |     |    |             |    |    | 1:1                                                                 |            |  |  |
| 工艺 |    |            | 批准  |    | 共 1 张 第 1 页 |    |    |                                                                     | OX210BZ174 |  |  |

其余 12.5

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P14



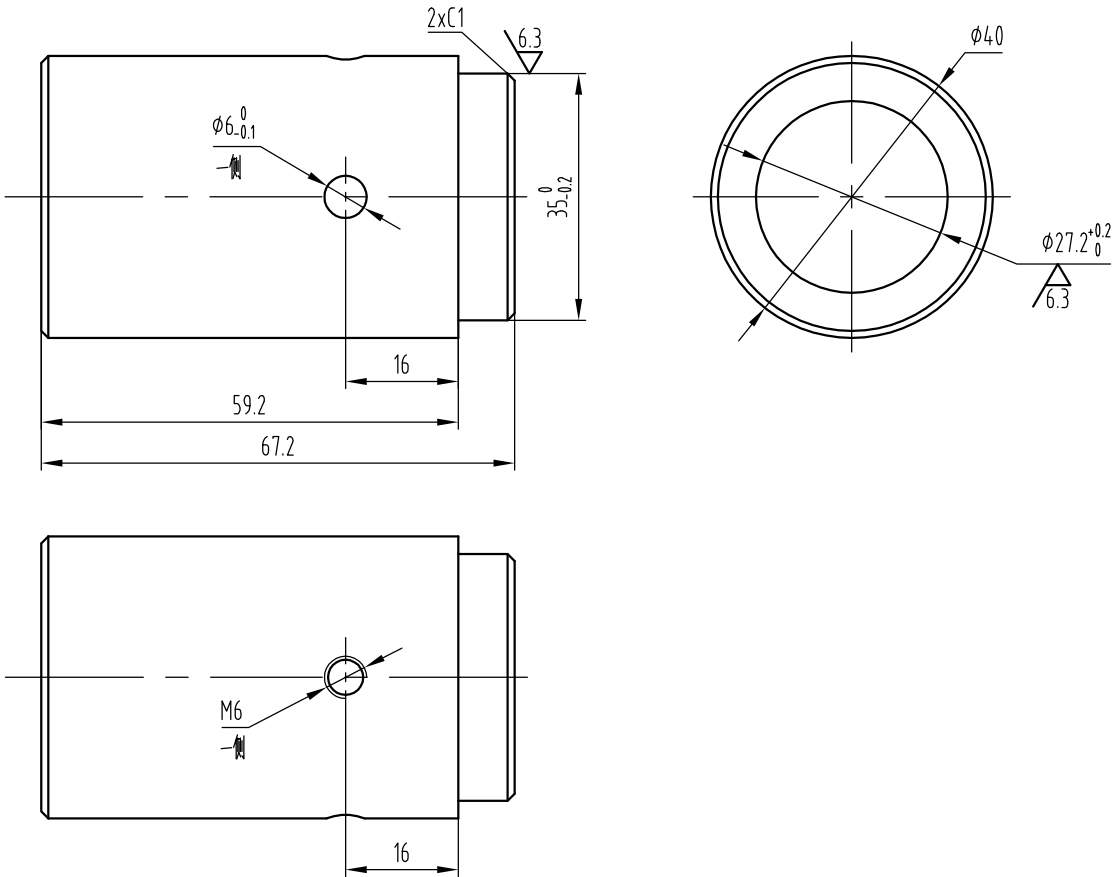
技术要求  
去锐角毛刺。

|     |     |
|-----|-----|
| G01 | 摇臂B |
| G00 | 名称  |

|    |    |    |       |    |       |                                                                                                                                                  |  |  |
|----|----|----|-------|----|-------|--------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|    |    |    |       |    |       |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD. |  |  |
|    |    |    |       |    |       | 钢板 4 GB/T 709<br>Q235A GB/T 700                                                                                                                  |  |  |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 | 阶段标记 重量 比例                                                                                                                                       |  |  |
| 设计 |    |    | 标准化   |    |       |                                                                                                                                                  |  |  |
| 审核 |    |    |       |    |       | 1:1                                                                                                                                              |  |  |
| 工艺 |    |    | 批准    |    |       | 共 1 张 第 1 页                                                                                                                                      |  |  |
|    |    |    |       |    |       | 摇臂B                                                                                                                                              |  |  |
|    |    |    |       |    |       | OX210BZ104                                                                                                                                       |  |  |

其余  $\sqrt{12.5}$

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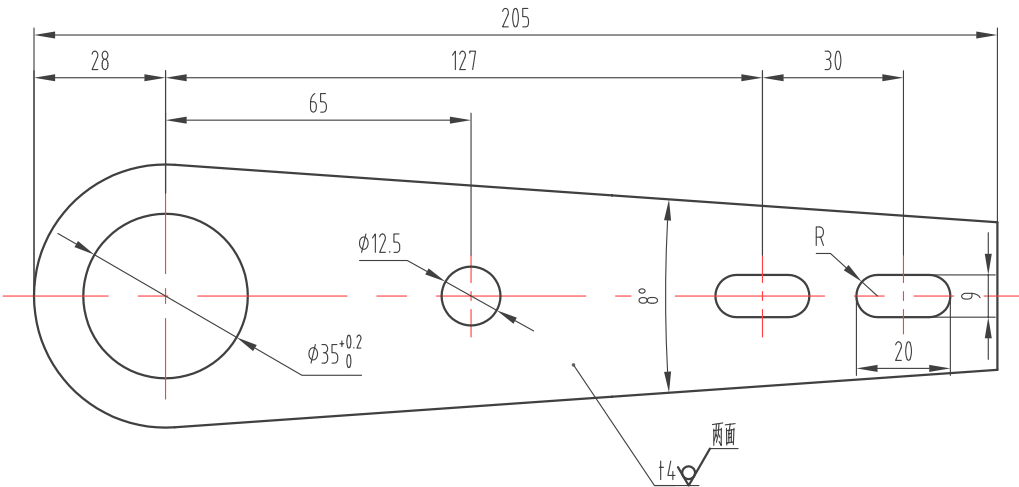
技术要求  
去锐角毛刺。

|     |       |
|-----|-------|
| G01 | 安装轴套C |
| G00 | 名称    |

|    |      |      |     |       |                                                                                                                                                 |       |     |
|----|------|------|-----|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----|
|    |      |      |     |       |  宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO.,LTD. |       |     |
| ①  | 整版替换 |      |     |       | 钢棒 Q235A-40x6.5 GB/T 8162-2008                                                                                                                  |       |     |
| 标记 | 处数   | 更改内容 | 签名  | 年、月、日 |                                                                                                                                                 |       |     |
| 设计 |      |      | 标准化 |       | 阶段标记                                                                                                                                            | 重量    | 比例  |
| 审核 |      |      |     |       |                                                                                                                                                 |       | 1:1 |
| 工艺 |      |      | 批准  |       | 共 1 张                                                                                                                                           | 第 1 页 |     |
|    |      |      |     |       | 安装轴套C                                                                                                                                           |       |     |
|    |      |      |     |       | OX210BZ179                                                                                                                                      |       |     |

其余 12.5

80010428 0X-210BZ安全联动装置(左置 X0A2683AHF001 镀彩锌) 中英文 杭州西奥 P16



技术要求  
去锐角毛刺。

|     |     |
|-----|-----|
| G01 | 摇臂C |
| G00 | 名称  |

|    |    |    |       |    |       |                                                                      |    |       |
|----|----|----|-------|----|-------|----------------------------------------------------------------------|----|-------|
|    |    |    |       |    |       | AODEPU® 宁波奥德普电梯部件有限公司<br>NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD. |    |       |
|    |    |    |       |    |       | 钢板 4 GB/T 709<br>Q235A GB/T 700                                      |    |       |
| 标记 | 处数 | 分区 | 更改文件号 | 签名 | 年、月、日 | 摇臂C                                                                  |    |       |
| 设计 |    |    | 标准化   |    |       | 阶段标记                                                                 | 重量 | 比例    |
| 审核 |    |    |       |    |       |                                                                      |    | 1:1.5 |
| 工艺 |    |    | 批准    |    |       | 共 1 张 第 1 页                                                          |    |       |
|    |    |    |       |    |       | OX210BZ106                                                           |    |       |