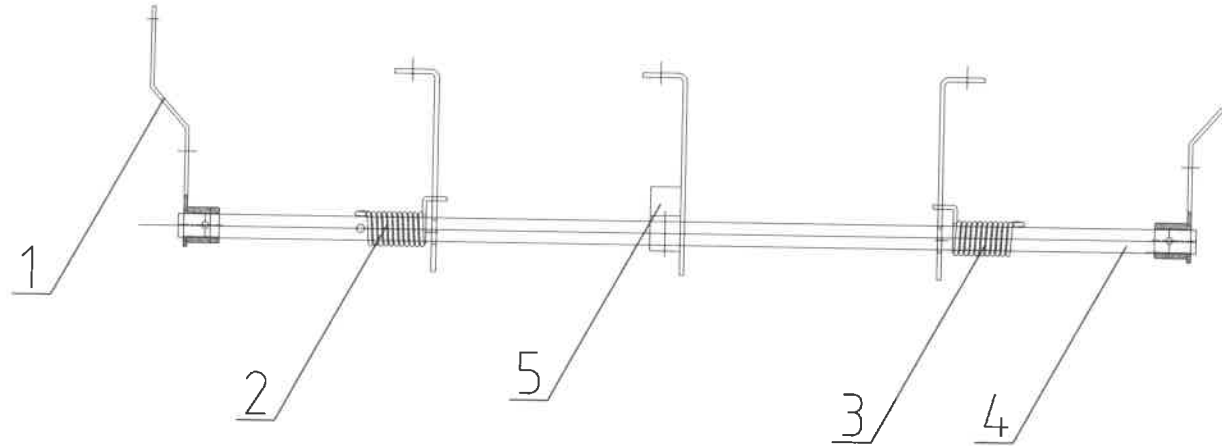


A3		LENGTH/ DIAMETER							RADIUS/ CHAMFER	ANGLE (shorter side length)			TOLERANCE					WELDS	
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000		0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400	>400	Z = LEG LENGTH ANSI/ASME A5.1-98 WELDING SYMBOLS ARE USED ON THIS DRAWING. REFER TO DRAWING MANUAL FOR CONVERSION TO ISO SYMBOLS.	OTHER SIDE ARROW SIDE
		TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	TOLERANCE	± 0.2	± 0.5	± 1	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°	

80010359 OX-210BT安全联动装置 (VKS3Z204 联动板中6) L=1240 全英文 沃克斯电梯 P1-6



注意：按此清单生产

提拉机构		VKS3Z204	001/V19E0411	
序号	名称			数量
1	联动板	VKS3Z197	001/V19E0411	2
2	扭簧	VKS3Z198	001/V19E0411	1
3			002/V19E0411	1
4	镀锌管	VKS3Z199	001/V19E0411	1
5	开关打板	VKS3Z200	001/V19E0411	1

						VOLKSLIFT		提拉机构		VKS3Z204		
						绘图 DRAWN	张波	材料: MATERIAL:	首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION	
						校对 CHK	闵传宏		9401		1:1	
						批准 APPD	徐勇					
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS		更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2019.04.23				
									SHEETS 1	1	SHEET	

ALL DIMENSIONS METRIC

A3



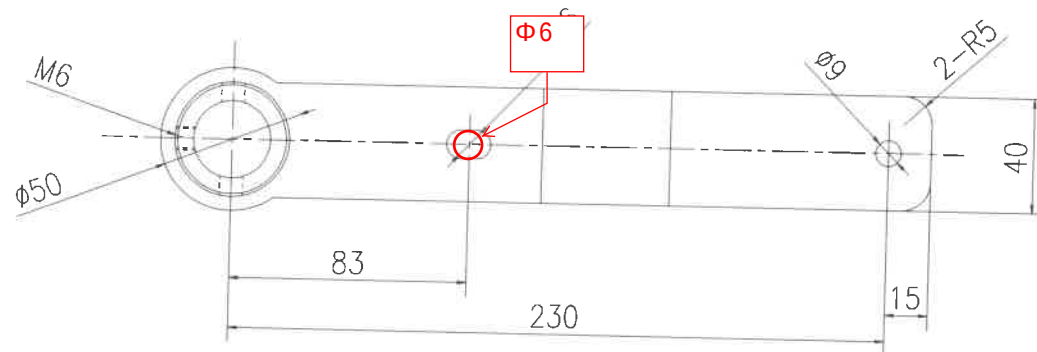
LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2

RADIUS/ CHAMFER	0.5-3	>3-6	>6
TOLERANCE	± 0.2	± 0.5	± 1

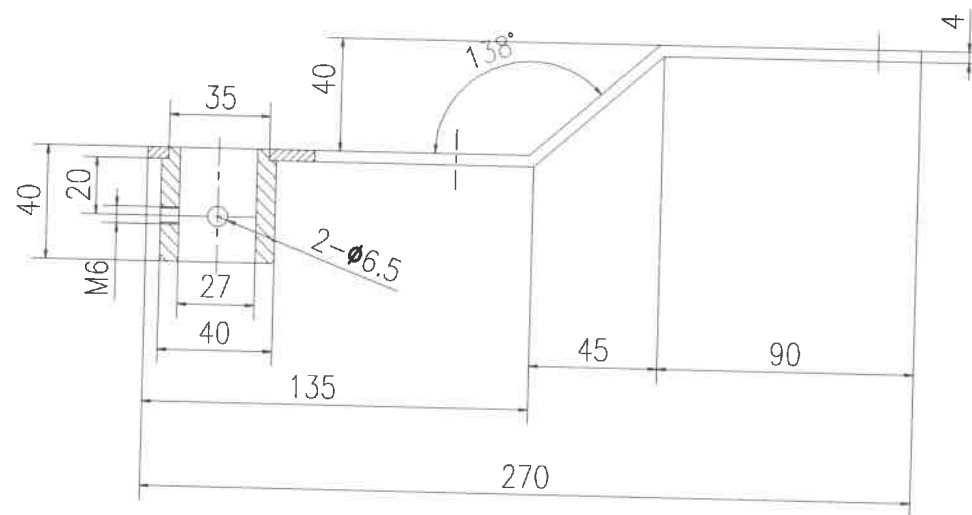
ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

Z = LEG LENGTH
ANSI/ASME A9.4-98
WELDING SYMBOLS ARE
USED ON THIS DRAWING.
REFER TO DRAWING
MANUAL FOR CONVERSION
TO ISO SYMBOLS.

WELDS	OTHER SIDE	ARROW SIDE



80010359 0X-210BT安全联动装置 (VKS3Z204 联动板Φ6) L=1240 全英文 沃克斯电梯 P2



技术要求:

1、请保证焊缝质量, 减少焊接变形

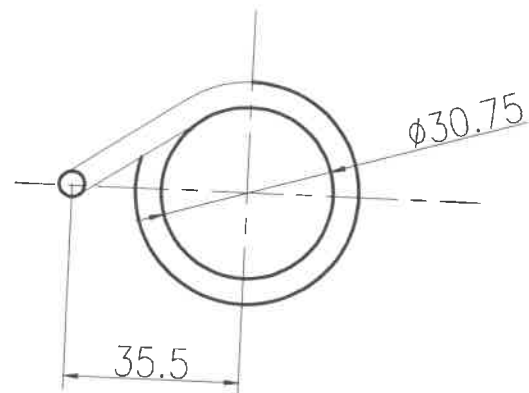
件号: PVKS3Z197001/V19E0411

ALL DIMENSIONS METRIC

				VOLKSLIFT		提拉机构联动板 Linkage Plate	VKS3Z197		
				绘图 DRAWN	张波	材料: 镀锌板 MATERIAL: SGCC	首次下发版本	重量	比例
				校对 CHK	闵传宏		FIRST VERSION	WEIGHT	PROPORTION
				批准 APPD	徐勇		9401		1:1
标记 MARK	更改原因及说明	CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2019.04.23	
								SHEETS 1	1 SHEET

Technical drawing of a helical spring with the following dimensions:

- Total length: 100
- Free length: 75
- Wire diameter: 4.5
- Outer diameter: 33
- End form: Hook



线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

- 1、表面电镀白锌
- 2、该件为左旋

VOLKSLIFT

扭簧
Torsion Spring

VKS3Z198

日期 DATE	2019.04
---------	---------

2019.04

材料: 72B- ϕ 4.5

MATERIAL:

9401

1:

SHEETS 2

1

SHE

ALL DIMENSIONS METRIC

A3


 LENGTH/
DIAMETER
TOLERANCE

 0.5-6
± 0.1

 >6-30
± 0.2

 >30-120
± 0.3

 >120-400
± 0.5

 >400-1000
± 0.8

 >1000-2000
± 1.2

 >2000-4000
± 2

 RADIUS/
CHAMFER
TOLERANCE

 0.5-3
± 0.2

 >3-6
± 0.5

 >6
± 1

 ANGLE (shorter side length)
TOLERANCE

 0-10
± 1°

 >10-50
± 0.5°

 >50-120
± 0.3°

 >120-400
± 0.15°

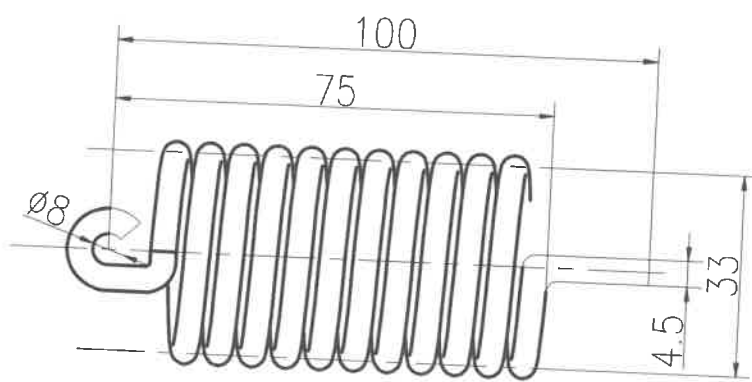
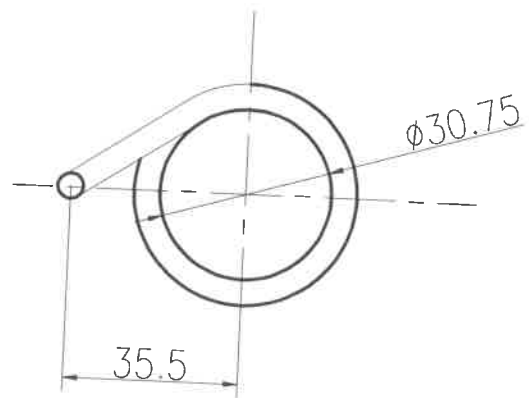
 >400
± 0.1°

 Z - LEG LENGTH
ANSI/ASME A2.4-98
WELDING SYMBOLS ARE
USED ON THIS DRAWING
REFER TO DRAWING
MANUAL FOR SYMBOLS
TO ISO STANDARDS

WELDS



80010359 OX-210BT安全联动装置 (VKS3Z204 联动板Φ6) L=1240 全英文 沃克斯电梯 P4



OX-210AT扭簧

线径 d	中径 d	总圈数	有效圈数
4.5	33	11	11

技术要求:

- 1、表面电镀白锌
- 2、该件为右旋

件号: PVKS3Z198002/V19E04 11

ALL DIMENSIONS METRIC

VOLKSLIFT

扭簧
Torsion Spring

VKS3Z198

 绘图 DRAWN 张波
 校对 CHK 闵传宏
 批准 APPD 徐勇
 日期 DATE 2019.04.23

材料: 72B-φ4.5

MATERIAL:

首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION
9401		1:1
SHEETS 2	2	SHEET

标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION

A3

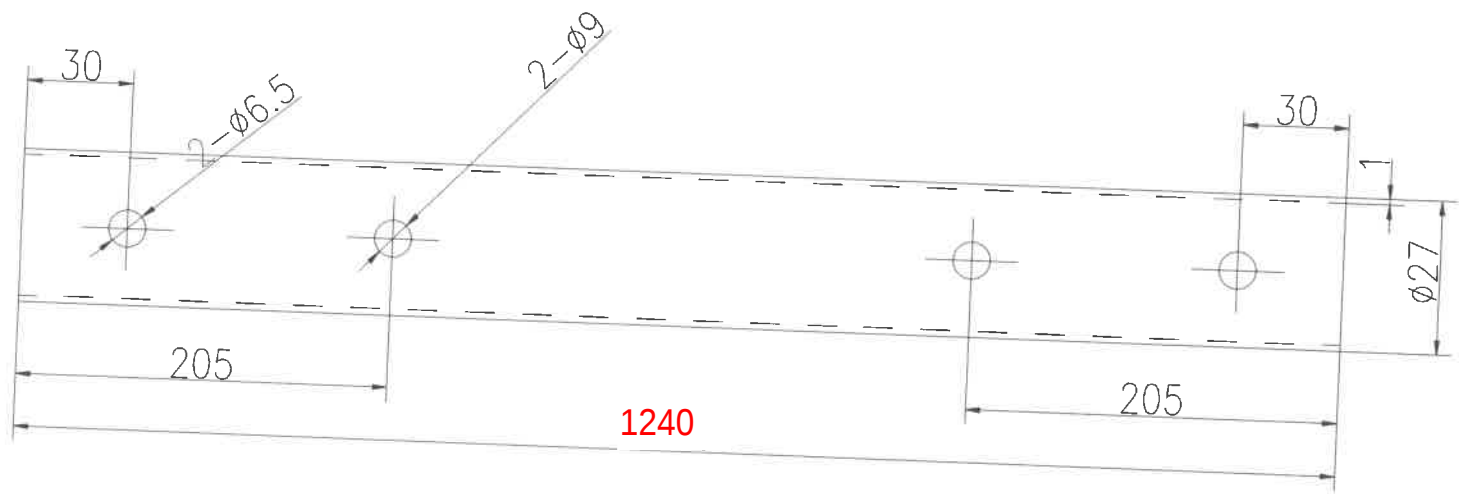
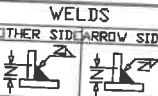


LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2

RADIUS/ CHAMFER	0.5-3	>3-6	>6
TOLERANCE	± 0.2	± 0.5	± 1

ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

Z = LEG LENGTH
ANSI/ASME A5.4-98
WELDING SYMBOLS ARE
USED ON THIS DRAWING.
REFER TO DRAWING
ANALYSIS FOR CONVERSION
TO ISO SYMBOLS.



80010359 0X-210BT安全联动装置 (VKS3Z204 联动板Φ6) L=1240 全英文 沃克斯电梯 P5

ALL DIMENSIONS METRIC

件号:
PVKS3Z199001/V19E0411

							VOLKSLIFT		镀锌管 Galvanized Pipe		VKS3Z199		
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS					更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	材料: 镀锌管Φ27-1.0 MATERIAL:	首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION
											9401		1:1
											SHEETS 1	1	SHEET

ALL DIMENSIONS METRIC

A3



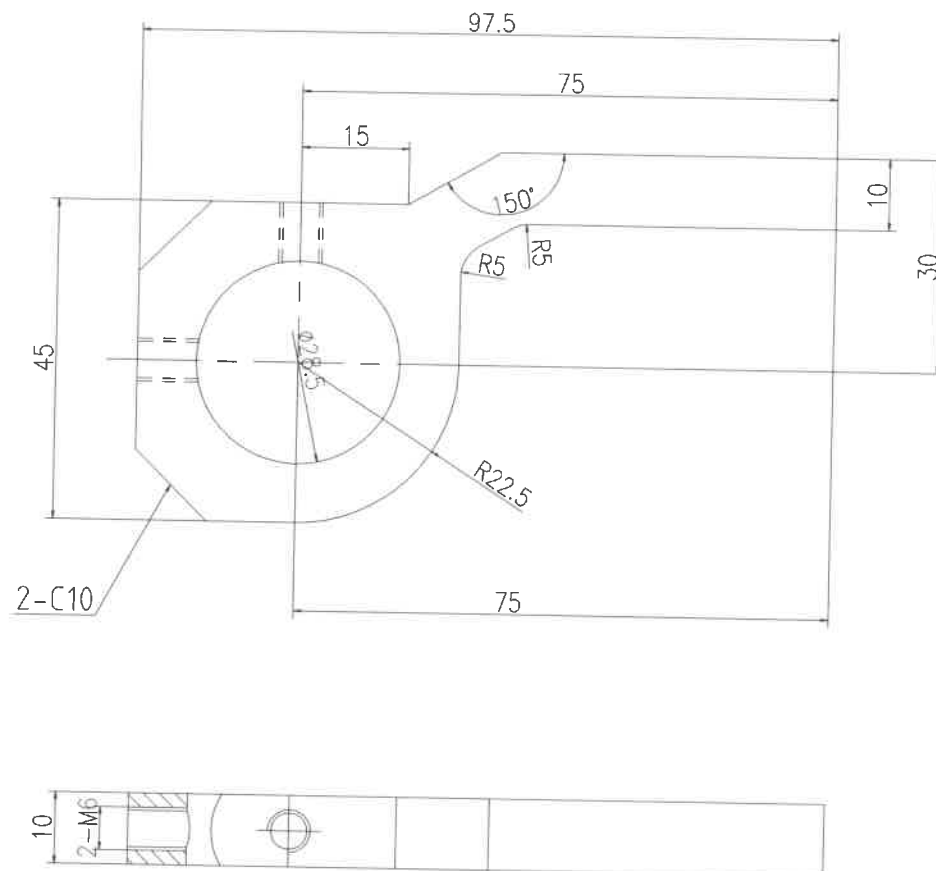
LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2

RADIUS/ CHAMFER	0.5-3	>3-6	>6
TOLERANCE	± 0.2	± 0.5	± 1

ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

WELDS
Z = LEG LENGTH ANSI/ASME A5.4-98 WELDING SYMBOLS ARE USED IN THIS DRAWING. REFER TO DRAWING MANUAL FOR SYMBOLS TO ISO 2553:1987
OTHER SIDE ARROW SIDE

80010359 0X-210BT安全联动装置 (VKS3Z204 联动板Φ6) L=1240 全英文 沃克斯电梯 P6



件号: PVKS3Z200001/V19E0411

						VOLKSLIFT		开关打板 Switch Board		VKS3Z200		
						绘图 DRAWN	张波	材料: ZG35	首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION	
						校对 CHK	闵传宏					
						批准 APPD	徐勇					
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS	更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	日期 DATE	2019.04.23	MATERIAL:	9401		1:1	
									SHEETS 1	1	SHEET	