

A3

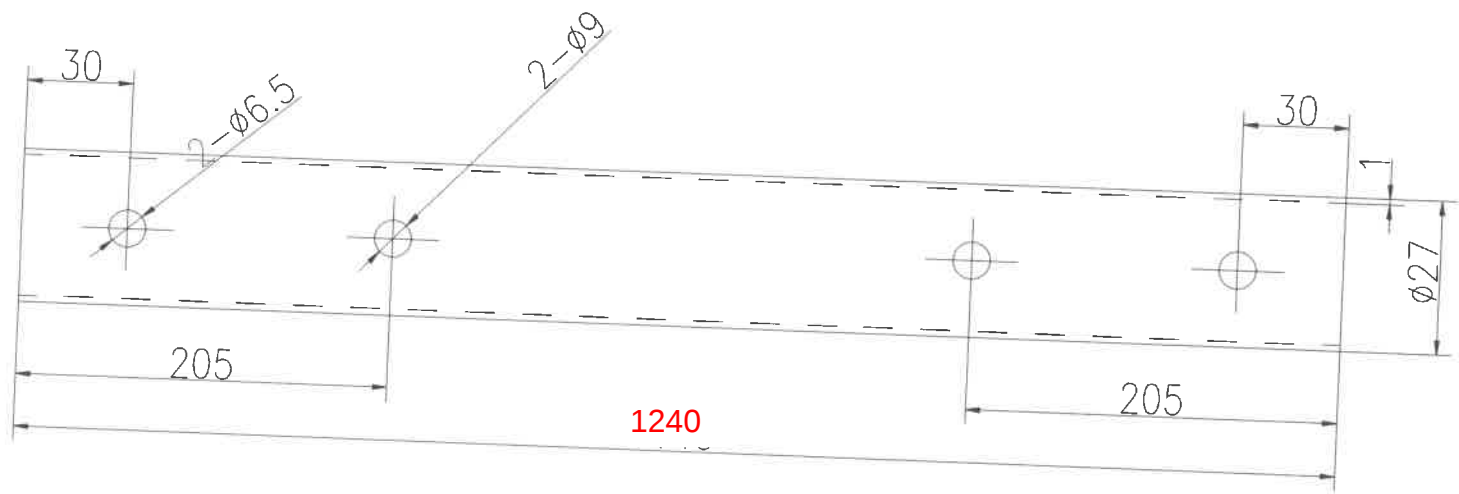
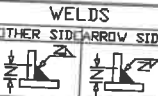


LENGTH/ DIAMETER	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2

RADIUS/ CHAMFER	0.5-3	>3-6	>6
TOLERANCE	± 0.2	± 0.5	± 1

ANGLE (shorter side length)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE	± 1°	± 0.5°	± 0.3°	± 0.15°	± 0.1°

Z = LEG LENGTH
ANSI/ASME A5.4-98
WELDING SYMBOLS ARE
USED ON THIS DRAWING.
REFER TO DRAWING
ANALYSIS FOR CONVERSION
TO ISO SYMBOLS



80009061 圆管(VKS3Z199 附图)L=1240 沃克斯电梯

ALL DIMENSIONS METRIC

件号:
PVKS3Z199001/V19E0411

										VOLKSLIFT		镀锌管 Galvanized Pipe		VKS3Z199		
标记 MARK	更改原因及说明 CHANGE REASONS AND INSTRUCTIONS					更改日期 CHANGE DATE	更改 CHANGE	审查 CHECK	版本 VERSION	绘图 DRAWN	张波	材料: 镀锌管φ27-1.0 MATERIAL:	首次下发版本 FIRST VERSION	重量 WEIGHT	比例 PROPORTION	
										校对 CHK	闵传宏		9401		1:1	
										批准 APPD	徐勇					
										日期 DATE	2019.04.23		SHEETS 1	1	SHEET	