

线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	半径/高度尺寸	0.5~3	>3~6	>6~30	>30	短边尺寸	≤10	>10~50	>50~120	>120~400	>400
线性公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	倒圆/倒角公差	±0.2	±0.5	±1.0	±2.0	角度公差	±1°	±30′	±20′	±10′	±5′

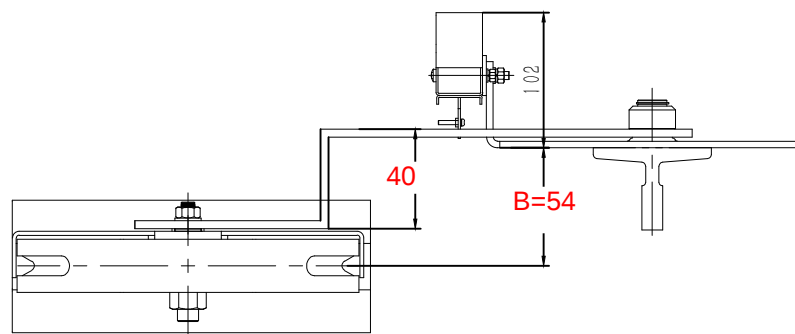
Technical drawing of the 300mm diameter model of the 3000 series hydraulic cylinder. The drawing includes three views: a front view (top), a side view (middle), and an end view (bottom right). Key dimensions and features are labeled:

- Front View (Top):** Shows a circular end face with a diameter of $\varnothing 200$. The overall height is 137. The mounting bracket has a width of 230 and a height of 155. The distance between the mounting brackets is 240. The distance from the center of the cylinder to the mounting bracket is 70.
- Side View (Middle):** Shows the side profile of the cylinder. The overall height is 137. The distance from the center of the cylinder to the mounting bracket is 70. The distance between the mounting brackets is 240.
- End View (Bottom Right):** Shows the end profile of the cylinder. The overall height is 137. The distance from the center of the cylinder to the mounting bracket is 70. The distance between the mounting brackets is 240.
- Dimensions:**
 - Overall height: 137
 - Distance from center to mounting bracket: 70
 - Distance between mounting brackets: 240
 - Mounting bracket width: 230
 - Mounting bracket height: 155
 - Distance from center to mounting bracket (side view): 70
 - Distance between mounting brackets (side view): 240
 - Distance from center to mounting bracket (end view): 70
 - Distance between mounting brackets (end view): 240
- Notes:**
 - A=325 (indicated in red text)
 - 建议调整为6~10mm (Suggested adjustment to 6~10mm)

配重状态	配重材质	J	E	F	G	识别号
18kg	铸铁	260	55	250	25	TL01
30kg		250	70	275	35	TL02
18kg	重晶石	270	100	265	50	ZL01
30kg		300	140	305	70	ZL02

颜色	识别号
RAL5015蓝色	L01
RAL6005本色	L02
RAL7037灰色	L03

1. 图中参数A可根据摇杆孔位需要选择290, 350, 365, 405, 420;
2. 绳轮节圆直径可根据限速器匹配确定, 有 $\Phi 200$ 及 $\Phi 240$;
3. 配重常规为18kg重晶石需用其它需注明, 具体参数见表。

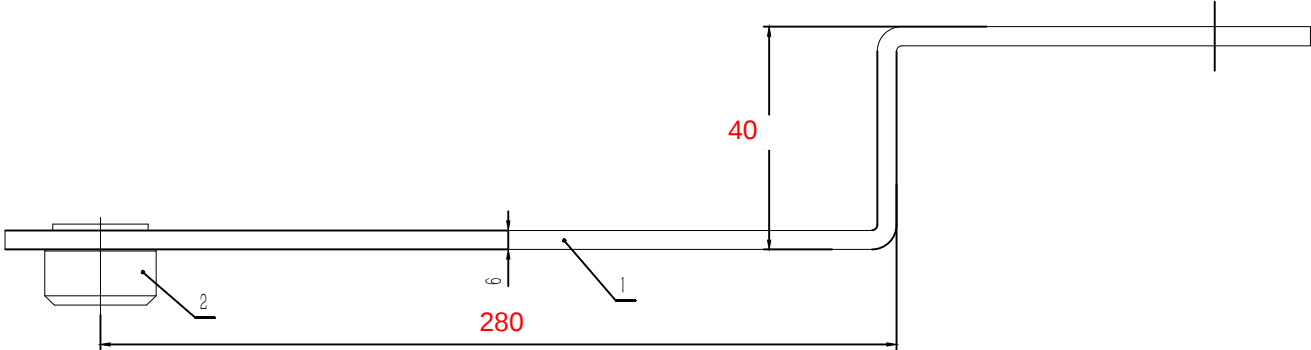
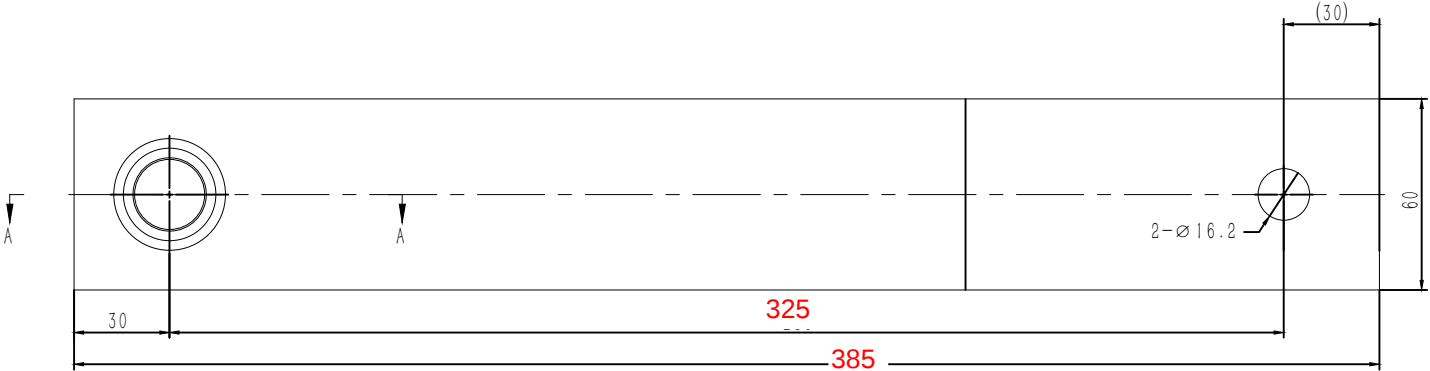


						宁波奥德普电梯部件有限公司					
标记	处数	分 区	文件更改号	签 名	年 月 日						
设 计			标准化			阶段标记		重量	比例	涨紧装置(重锤式)	
校 对											
审 核											
工 艺			批 准			物料编号:				0X300	

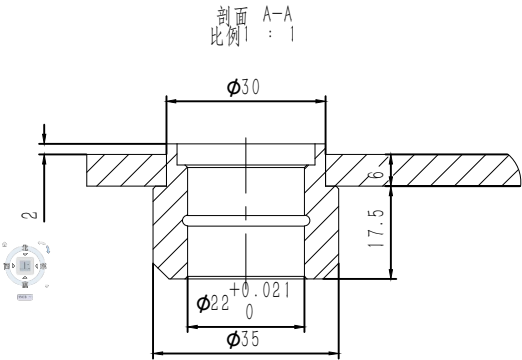
借(通)用件登记
旧底图总号
底图总号
签 字
日 期

OX300.2(FB)	线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	半径/高度尺寸	0.5~3	>3~6	>6~30	>30	短边尺寸	≤10	>10~50	>50~120	>120~400	>400
	线性公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	倒圆/倒角公差	±0.2	±0.5	±1.0	±2.0	角度公差	±1°	±30′	±20′	±10′	±5′

80007283 OX-300涨紧装置 A=325±10 B=54 200-6.3 重晶石18KG 灰色RAL7037 全英文 西子重工 P2



技术说明
1. 本件采用研铆连接，要求铆接牢固可靠，无偏斜或毛边等缺陷；
2. 摇杆主体表面喷涂色漆，颜色按公司标准，特殊按指令；
3. 喷涂后，在装配前需对Φ22摇杆轴套孔作铰孔处理，确保尺寸要求。



2	OX300.2-2	摇杆轴套	1	20# / Φ35	0.09	0.09	
1	OX300.2-1(FB)	摇杆板件	1	Q235A/6×60	1.01	1.01	
序号	代 号	名 称	数量	材料说明	重量	总重	备注
							宁波奥德普电梯部件有限公司
标记	处数	分 区	文件更改号	签 名	年月日		摇杆组件
设 计			标准化			阶段标记	
校 对						重量	比例
审 核						1.11	3:5
工 艺			批 准			物料编号：见表	
							OX300.2(FB)

借(通)用件登记
旧底图总号
底图总号
签 字
日 期