

线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	半径/高度尺寸	0.5~3	>3~6	>6~30	>30	短边尺寸	≤10	>10~50	>50~120	>120~400	>400
线性公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	圆/倒角公差	±0.2	±0.5	±1.0	±2.0	角度公差	±1°	±30′	±20′	±10′	±5′

Technical drawing showing the front and side views of a three-part assembly. The main view is divided into three sections by vertical dashed lines. The top section shows two horizontal slots, each labeled $4-13 \times 50$. The middle section shows a circular feature with a diameter of $\phi 32$. The bottom section shows three horizontal slots, each labeled $3-13 \times 50$. The overall width is 600, and the overall height is 100. The side view shows the profile of the assembly, with a total width of 100 and a height of 50. A detail view of the connection between parts 1 and 2 is shown on the right, with dimensions $\phi 18$, $\phi 22_{-0.200}^{-0.410}$, 25, 28, 8, 5, and 100.

Technical drawing showing the front and side views of a three-part assembly. The main view is divided into three sections by vertical dashed lines. The top section shows two horizontal slots, each labeled $4-13 \times 50$. The middle section shows a circular feature with a diameter of $\phi 32$. The bottom section shows three horizontal slots, each labeled $3-13 \times 50$. The overall width is 600, and the overall height is 100. The side view shows the profile of the assembly, with a total width of 100 and a height of 50. A detail view of the connection between parts 1 and 2 is shown on the right, with dimensions $\phi 18$, $\phi 22_{-0.200}^{-0.410}$, 25, 28, 8, 5, and 100.

技术说明
 1. 本件采用研铆形式装配, 要求铆接牢固可靠, 且无偏斜晃动等现象;
 2. 铆接装配时注意表面色漆的防护, 要求无划挂、撞击等痕印。

OX300.1

第 1 章 总 则	线性尺寸	0~6	6~30	30~120	120~400	400~1000	1000~2000	2000~4000	半径/高度尺寸	0.5~3	>3~6	>6~30	>30	短边尺寸	≤10	>10~50	>50~120	>120~400	>400
	线性公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	倒圆/倒角公差	±0.2	±0.5	±1.0	±2.0	角度公差	±1°	±30′	±20′	±10′	±5′



1. 本件采用研铆连接, 要求铆接牢固可靠, 无偏斜或毛边等缺陷;
2. 摇杆主体表面喷涂色漆, 颜色按公司标准, 特殊按指令;
3. 喷涂后, 在装配前需对 $\Phi 22$ 摇杆轴套孔作铰孔处理, 确保尺寸要求。



OX300.2(VKS6Z016)