

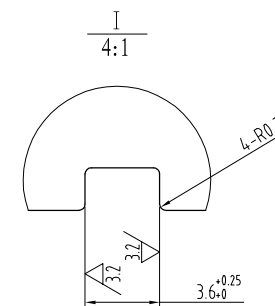
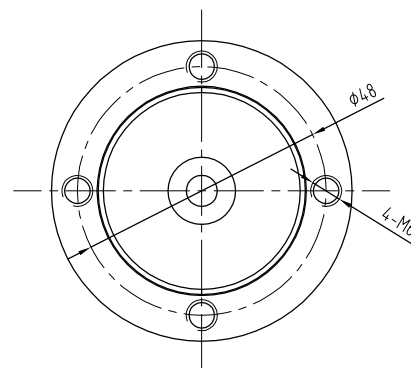
Technical drawing illustrating the preparation of a butt joint (对接接头) for welding. The drawing shows a cross-section view (A-A) and a side view.

The cross-section view (A-A) shows two plates, labeled 1 and 2, being joined. The edges of the plates are beveled at an angle of 2.5 degrees. The bevels are labeled 2 and 3. The side view shows the plates joined by a weld. The weld is labeled 1. The side view also shows the bevels labeled 2 and 3.

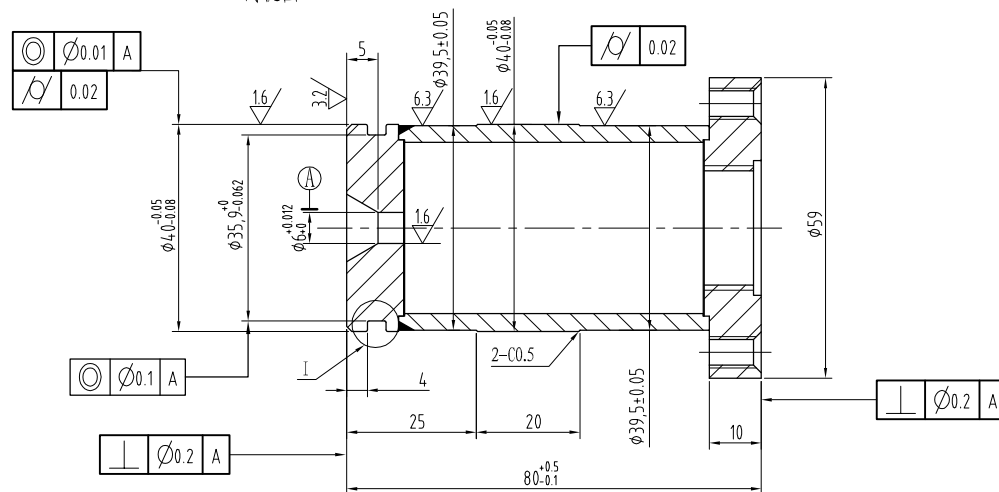
Labels and dimensions:

- 1: Main body of the plates.
- 2: Bevel edge of plate 1.
- 3: Bevel edge of plate 2.
- 2.5: Bevel angle.
- A-A: Section line indicating the cross-section view.

Text at the bottom: 焊缝处加工时可保留1~2X45°斜角 (The bevel angle can be retained at 1~2X45° during welding).



A-A剖视图



- 1、焊接牢靠、不得有漏焊、焊渣、焊接气孔等缺陷;
- 2、未注明倒角为 $1 \times 45^\circ$;
- 3、焊接后再进行机加工到图示尺寸;
- 4、表面电镀(要求吊镀,减少表面碰伤),厚度 $8 \sim 12 \mu\text{m}$;
- 5、未标注公差按GB/T1184-K、GB/T1804-m、GB19804-2005执行;

3	0H-025.2-1	下柱塞	1	Q235A			
2	0H-025.2-3	承力板	1	Q235A			
1	0H-025.2-2	柱塞杆	1	20#			
序号	图 号	名 称	数 量	材 料	单 计	总 计	备 注
					重 量		
				A  宁波奥德普电梯部件有限公司 NINGBO AODEPU ELEVATOR COMPONENTS CO., LTD.			
				焊接组件		柱塞组件	
标记	处数	分区	更改文件号	签名	年、月、日		
设 计			标准化			阶 段 标 记	重 量 比 例
							1:1
审 核						0H-025.2	
工 艺			批 准			共 张 第 页	